



MUELLER LOCK INSTALLATION GUIDE

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IMPORTANT INFORMATION

Read this manual completely prior to beginning the installation of your Mueller Lock (MLK) roof system. Mueller Incorporated details must be followed as a minimum to ensure appropriate warranties are issued. Mueller Incorporated assumes no responsibility for any problems which might arise as a result improper installation or any personal injury or property damage that might occur with the products use.

Mueller is providing the following installation instructions and details as a guideline, to show a knowledgeable, trained erector, parts placement one to another. All local building codes in project specifications should be followed, however, in all cases, good roofing practices, and good workmanship should be employed when constructing a roofing system using Mueller products. These procedures and details are not intended to cover all instances, building requirements, designs, or codes. These details may require changes or revisions for each project, as conditions vary from project to project. The details provided are proven methods of construction.

Mueller Incorporated does not consider the installation of a standing seam roof to be a do-it-yourself project. Work should be performed by experienced craftsmen familiar with metal roofing products and current industry standards.

This installation guide is provided to Mueller customers and contractors as a basic recommended procedure for the correct assembly of the Mueller Lock Standing Seam Roof System. This guide is intended to be used to help plan and organize the installation of the Mueller Lock Standing Seam Roof System. The guide governs specific part arrangement and identify the applicable roof conditions.

The instructions will help identify parts, establish the installation sequence, demonstrate correct assembly, and point out areas or procedures requiring special emphasis or attention.

This installation guide applies only to the Mueller Lock Standing Seam Roof System.

CUSTOMER'S RESPONSIBILITY

Suitability of details

It is the responsibility of the customer (or designer) to ensure that the details meet particular building requirements to assure adequate water tightness. It is the customer's responsibility to determine suitability of supplemental details for any claims arising from improper detail selection by others or faulty installation of any kind.

Suitability of substrate or structure

It is the responsibility of the customer (or designer) to determine suitability of structure, or substrate for the MLK panel system. It should be code-compliant and properly engineered and constructed for a structural standing seam roof system. It must be true and aligned to avoid panel distortion. MLK panels offer little or no diaphragm stability to the structure, and may not be relied upon for diaphragm support.

Suitability of roof accessories

Mueller may pass along vendor information to its customers for insulation, preformed roof curbs, hatches, vents, pipe flashings and other ancillary roof accessory items as well as tools and specialty fasteners. This is done as a convenience to the customer and is not to be construed as an approval of any particular roof accessory item for any given application. It is the responsibility of the customer to qualify other vendors and products with respect to quality and suitability for any particular application. Mueller assumes no responsibility for suitability or performance of materials and accessory items furnished by other vendors.

IMPORTANT INFORMATION

Subcontractor selection

The customer must select a competent installer that is qualified and experienced in the installation of standing seam metal roof systems. The installer should take time to study and understand this guide and follow the guide's instructions. Mueller, Inc. does not guarantee and is not liable for the qualifications of installer. Mueller, Inc. is not responsible for defects that may be attributed to improper installation or the negligence of other parties, suitability of structure, substrates or adjoining work or materials.

Compliance with codes, standards, and sound industry practices

The customer (and/or) installer is responsible for proper installation of the roof in accordance with this installation guide, and other good construction practices as well as code compliance. In the case of tested and rated panel systems, it is the responsibility of the customer to see that actual construction complies with the tested and rate assembly in every detail.

- Panels should be installed straight and accurately.
- Roof clips shall allow for thermal movement and must be installed in strict accordance with the MLK installation manual with respect to type and quantity of fasteners as well as clip spacing along the panel seam.
- Thermal movement of panels must be considered when attaching to adjacent constructions and materials.
- All areas of roof must have positive drainage of 1/2:12 pitch minimum and not allow ponding in any area of the roof.
- Compatibility of adjacent materials (not furnished by Mueller) should be verified.
- No penetrations whatsoever shall be placed in the panel system by fasteners or other roof ancillaries except as shown.
- Only Mueller furnished or approved sealants shall be used, and only as shown on drawings and within this manual.
- Some field cutting and fitting of panels and flashings is expected and considered part of normal installation.
- "Oil Canning" of the flat portion of metal panels is inherent to metal panels and a common industry phenomenon. It shall not be considered cause for rejection.
- All flashings, closures, and accessories shown on the plans shall be provided by Mueller unless noted otherwise. Installation procedures shall be in accordance with Mueller printed instructions, details, and the highest industry standards and practices.

Trade Knowledge and Practices

The customer (and/or) installer of the roof system is responsible for the safe execution of the work. Metal roof installation is a skilled craft requiring considerable trade knowledge and experience. Such knowledge and experience includes general rooftop safety, as well as knowledge of the hazards associated with metal roofing, and the tools and equipment associated there-with. This manual is intended to describe the sequence and proper placement of parts. It is not the intent or purpose of this text or Mueller, Inc. to train individuals for the craft of Metal Roof Assembly, or to convey all necessary trade knowledge and practice of metal roof installation. Although some general safety comments is offered in the following text, it is not intended to prescribe comprehensive safety procedures.

If the installer cannot safely assemble the roof in accordance with these instructions, it is the responsibility of the installer to stop the work and determine alternate safety assembly procedures.

IMPORTANT INFORMATION

Roof Safety Considerations

OSHA

The Occupational Safety and Health Act (OSHA) has developed many regulations applicable to the installation of this or any other roof system. These regulations, identified as Part 1926, Safety and Health Regulation for Construction, are available from any government book store. The objective of the OSHA standards is to protect the worker from injury or illness. These OSHA regulations should be recognized as job site requirements and fully complied with. Failure to do so may result in substantial fines in the event of an OSHA inspection. Safe installation practices may be further defined and made mandatory by state or local ordinances. Maintaining good housekeeping on the job site is recognized as being important to both OSHA compliance and to successful job completion.

Walking & Working on Roof Panels

Placing Panels on the Structure

Do not place bundles of panels on the roof structure without first verifying the structure will safely support the concentrated weight of the panels and the weight of the installation crew. Some roof structures may not be designed to support the weight of a full panel bundle without additional structural support.

Walking on Roof Panels

An approved and safe walking platform should be used in high traffic areas to prevent the roof panels from being deformed, scratched, or scuffed.

Do not use a roof panel as a walking platform. An unscrewed panel could collapse under the weight of a person standing between purlins or at the end.

Do not walk on the last installed panel run, as the unsecured edge could collapse under a person's weight. When installing clips or making end lap connections, etc., stand where the roof structure will support your weight.

Do not leave a roof panel edge unattached, always install the clips to the panel before terminating the installation for any period of time.

When using power tools, equipment, lanyards, retractable lines and other installation equipment, ensure that the metal parts are covered in such a manner that they do not scratch the panel surface if dragged along the panel.

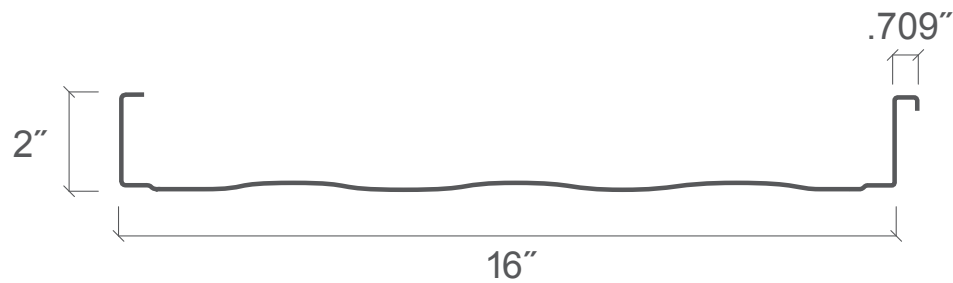
Panel Overhang

Do not stand on the end of unsupported (cantilevered) panels at the eave or ridge. Standing on the cantilever portions may result in panel collapse.

Construction Loads

When properly attached to supporting structures and seamed, MLK panels are designed to support uniform loads which are evenly distributed over the panel surfaces. Panels will also support a minimum 300 pound point load over any one square foot area of any part of the panel.

ENGINEER/ARCHITECT INFORMATION



Substrate:

24 Gauge Galvalume - Standard Surface.

Panel Configurations:

Flat

Panel Width:

16"

Panel Length:

50' Standard Maximum Length. Longer lengths available upon request, 3 foot (3') Minimum Length.

Panel Height:

2"

Minimum Slope:

1/2:12 Pitch

Clip Spacing:

See U.L. 90 Classifications - Roof Deck Construction for maximum clip spacing.

U.L. 90 Classifications - Roof Deck Construction:

U.L. Class 90 - 24 Ga. minimum panel on 4' - 0" maximum purlin spacing, per U.L. Construction #255

U.L. Class 60 - 24 Ga. minimum panel on 5' - 0" maximum purlin spacing, per U.L. Construction #255

U.L. Class 90 - 24 Ga. minimum panel with clips spaced 36" on center over plywood decking, per U.L. Construction #343

U.L. Class 90 - 24 Ga. minimum panel with clips spaced 48" on center over rigid insulation on metal deck, per U.L. Construction #468

Impact Resistance:

UL 2218 - IMPACT: CLASS 4

EXTERNAL FIRE: CLASS A

Air and Water Infiltration:

Mueller Lock systems have been tested in accordance with ASTM E1680 and ASTM E1646 procedures.

Oil canning (pan wave) of metal panels is inherent in the product and is not cause for panel rejection.

GENERAL APPLICATION INFORMATION

The details shown on the following pages are suggestions or guidelines for installing the Mueller Lock System. The installation details shown here are proven methods of construction, but they are not intended to cover all building requirements, designs or codes. The details may require changes or revisions due to individual project conditions.

Installation procedures shall be in accordance with instructions, details or approved shop drawings. Installers should thoroughly familiarize themselves with all instructions prior to beginning the installation process.

The installer/designer is responsible for ensuring the following:

- That the details here meet the particular building requirements.
- Awareness of and allowance for expansion/contraction of roof panels.
- That adequate water tightness is maintained.
- That a proper uniform substructure is used to avoid panel distortion and that the substructure meets necessary code requirements.
- That all supporting members have been examined and are straight, level, and plumb.

Due to the complexities of a standing seam roof it is the responsibility of the customer (or designer/installer) to determine the suitability of the structure or substrate for a Mueller standing seam roof. It is the customer's responsibility to insure that their building is code compliant, properly engineered and constructed to facilitate the installation of a standing seam roof. Standing seam panels offer little or no diaphragm stability to the structure and cannot be relied upon for diaphragm support. Purlin stability is not provided by a Mueller Lock panel. Accurate sheet lengths and trim components are critical to a successful install and should be confirmed by the designer/installer before any material is ordered.

Mueller can provide all flashings, trim and accessories shown in the installation drawings unless otherwise noted. Panels, flashing and trim shall be installed true and in proper alignment with any exposed fasteners equally spaced for best appearance. Sealant shall be field applied on clean dry surface.

Some field cutting and fitting of panels and flashings is to be expected and is a normal part of installation work. In some cases extra length has been added to panels to ensure adequate product on the jobsite. Workmanship shall be of the best industry standards with installation performed by experienced metal craftsmen.

Sealants

Sealants not exposed to direct sunlight should consist of either an elastic butyl rubber tape or non-shrinking, non-drying gum applied butyl. Single part urethane should be used when exposed to ultraviolet light. All sealant should be applied clean dry services to ensure weather tightness. Sealant shall be installed as shown without voids.

Snow Design

The following details do not address snow load conditions. Special design consideration is required when installing a metal roof in heavy snow environments. Contact your Mueller sales representative for more details.

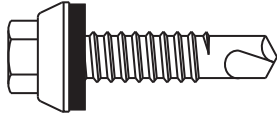
Delivery and Storage

Handle panels in bundles with care. Do not use ropes or wires for lifting. Long panels (25 feet or more) may require two or more lift points to avoid bending and buckling of panels. Store panels in a dry, well ventilated area. Elevate one end of the panels to allow for drainage of any moisture. Block panels off the ground. Do not store panels in direct contact with the ground. Do not allow strippable film to remain exposed to direct sunlight for any extended period of time. Remove strippable film prior to, or immediately after installation of panels or trim. Do not walk directly on standing seams. Wear shoes with non-marking/scuffing soles. Inspect each and every panel, trim and all accessories before installation. Never install any product if it's quality is in question. Notify your Mueller salesperson immediately if any product is believed to be out of tolerance, specification, or has been damaged during shipment.

Contents of this manual are subject to change without notice. To confirm this book is the most current copy, please visit the Mueller website at www.muellerinc.com.

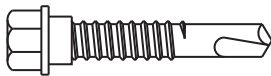
STANDARD PARTS

14 x 1 1/4" Long Life Driller



- 3/8" Hex Head with sealing washer

14 x 1 1/4" Shoulder Tek 2



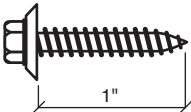
- 5/16" Hex Head with no washer

12" x 24 x 1" Tek 2 Grip Range Stainless Steel



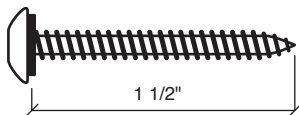
- 5/16" Hex Head with 5/8" O.D. washer

#9 x 1" Woodgrip



- 1/4" Hex Washer Head
- 1/2" O.D. EPDM Sealer Washer
- Corrosion Resistant Coating
- Painted or Mill Finished Head

1", 1 1/2", 2 1/2" Low Profile Head



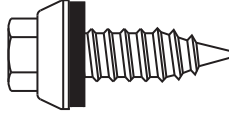
- 1/2" Head Diameter Phillips Drive
- Corrosion Resistant Coating
- Painted or Mill Finished Head

14 x 1 1/4" Clip Screw



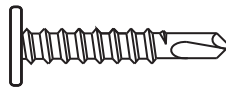
- 3/8" Hex Head with no washer

14 x 1" Type AB Long Life

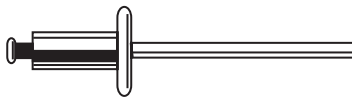


- 3/8" Hex Head with sealing washer (Long life exterior fastener)

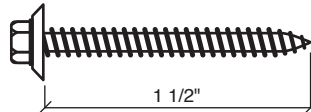
10 x 1" #2 Phillips Pancake Head Self Driller



1/8" diameter x 3/16" Grip Range Stainless Steel

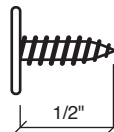


#9 x 1 1/2" Woodgrip



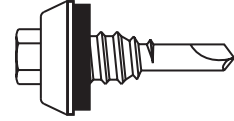
- 1/4" Hex Washer Head
- 1/2" O.D. EPDM Sealer Washer
- Corrosion Resistant Coating
- Painted or Mill Finished Head

Stitch Screw 1/2"



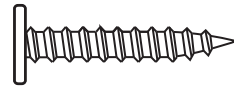
- #2 Phillips Drive
- Corrosion Resistant Coating
- Painted or Mill Finished Head

14 x 7/8" Lap Tek

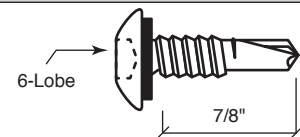


- 3/8" Hex Head with 3/8" O.D. washer

10 x 1" #2 Phillips Pancake Head

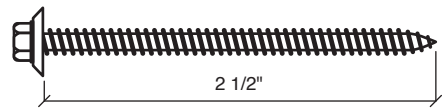


#14 x 7/8" Low Profile Lap Screw



- Low Profile Design
- Large Diameter Head For Resistance
- Corrosion Resistant Coating
- Painted or Mill Finished Head

#9 x 2 1/2" Woodgrip



- 1/4" Hex Washer Head
- 1/2" O.D. EPDM Sealer Washer
- Corrosion Resistant Coating
- Painted or Mill Finished Head

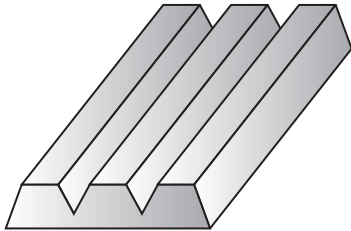
Deck Screw Driller



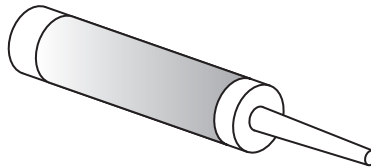
- 2"-6" x #14
- Length determined by rigid insulation thickness and metal deck depth.

STANDARD PARTS

Tape Sealer

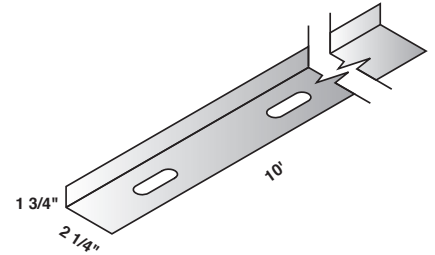


Tube Sealant



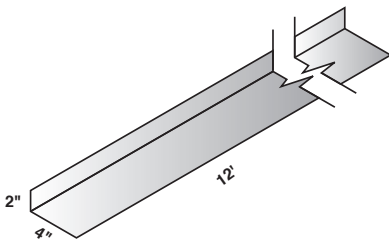
14-Gauge Slotted Rake Support

60879



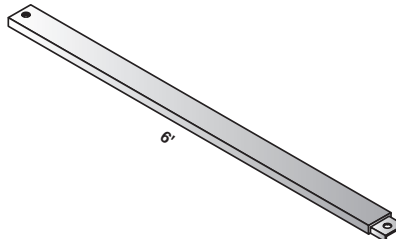
Backup Angle

63654



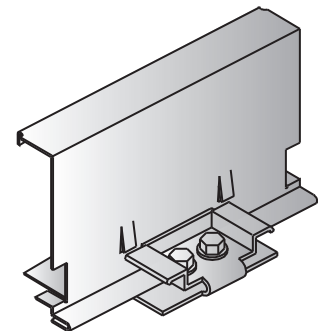
Back-Up Channel

56514



Floating Clip

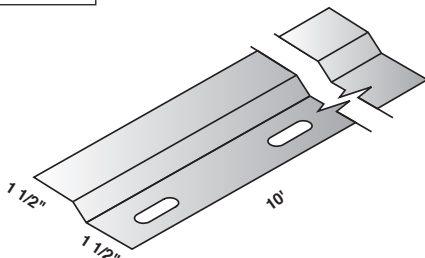
56504 or # 56506



Edge Plate

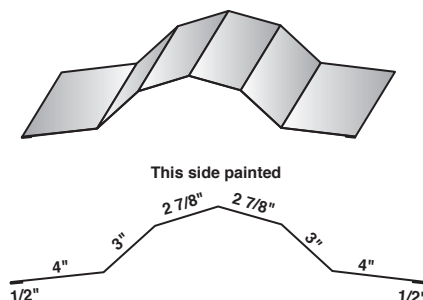
56512 1 3/8" Offset

56513 3/8" Offset



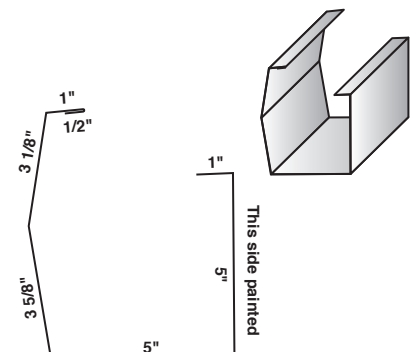
Ridge Trim, Floating & Fixed

0201



Gutter (Fixed Eave)

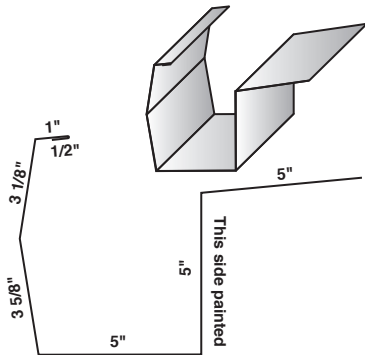
0504



STANDARD PARTS

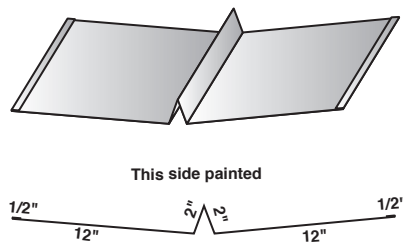
Gutter – Hemmed Eave

0506



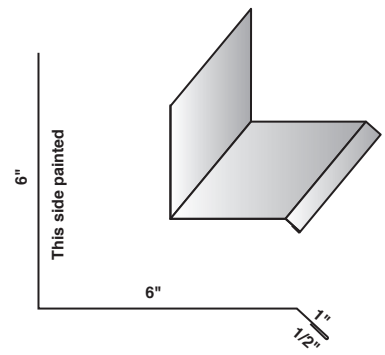
Valley Trim

0542



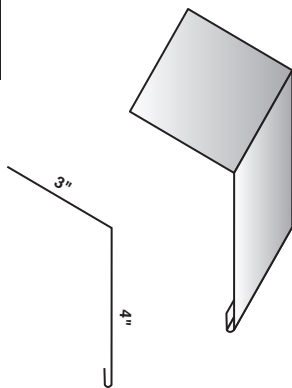
Sidewall Trim

0723



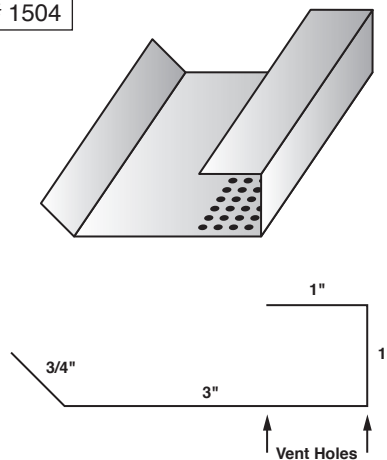
Eave Trim

0800



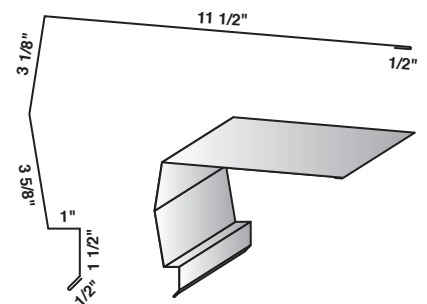
Vent Trim

1504



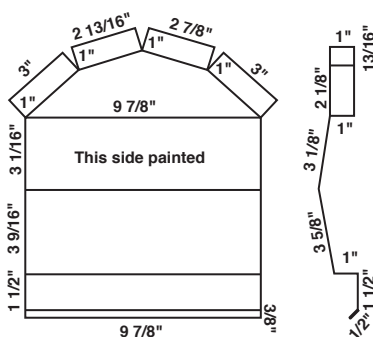
High Side Eave

0804



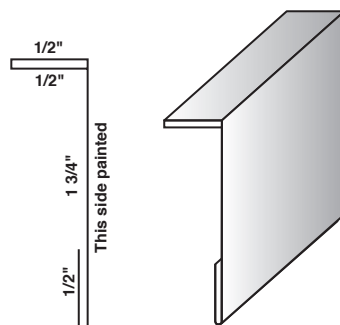
Peak Box

0912



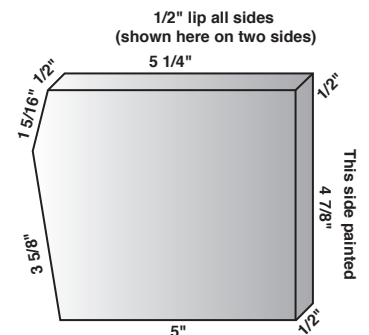
Gutter Strap

1004



Gutter End

1106

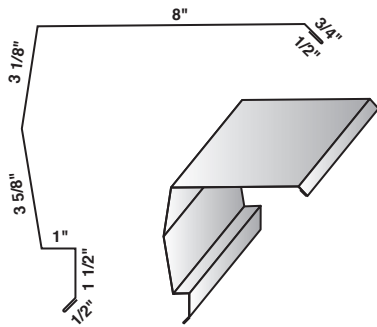


10

STANDARD PARTS

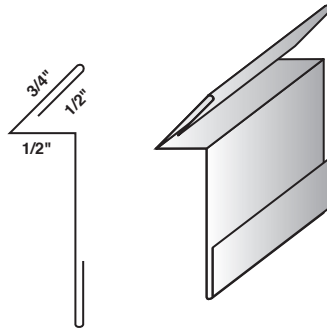
Rake

1401



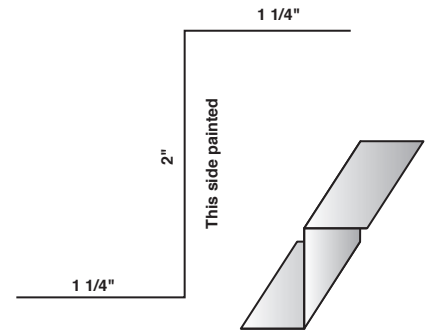
Rake Slide

1801



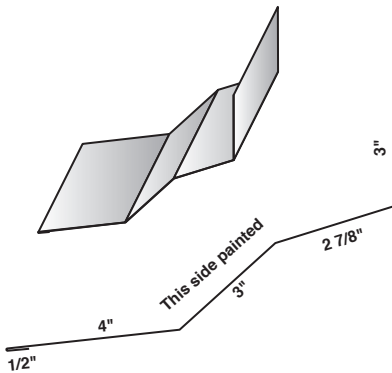
Rake Closure - MLK

1802



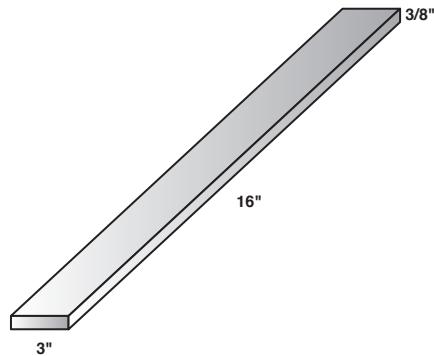
Endwall

1803



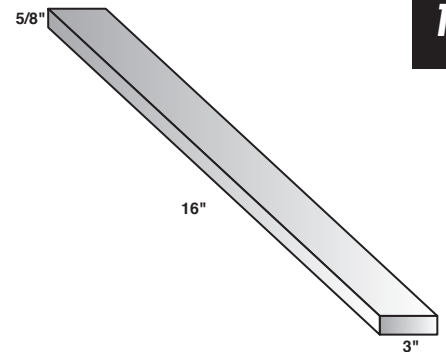
Thermal Block

56509



Thermal Block

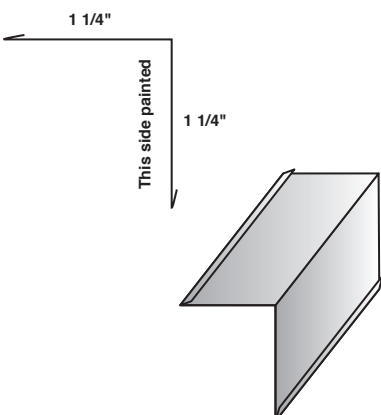
56508



11

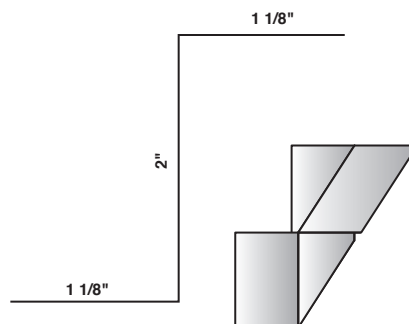
SS Rake Trim Support Angle

0715



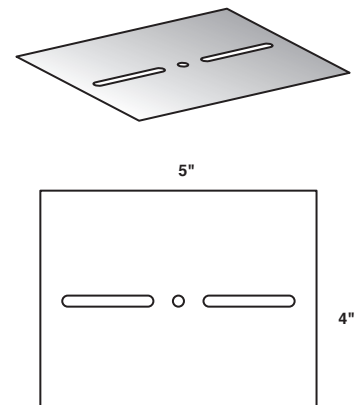
MLK - Metal Closure

56515



Bearing Plate

63655



Details are subject to change without prior notice.

SAFETY AND STORAGE CONSIDERATIONS

As with all major construction projects, safety should be a primary concern. The erector or contractor should be sure that all OSHA safety rules are followed and that job safety is strictly adhered to.

The following safety equipment is highly recommended when installing metal roofing:

1. Safety rope and harness
2. Hand protection
3. Eye protection
4. Hearing protection
5. Soft rubber soled shoes

Metal roofing presents several specific safety issues:

1. Metal roofing is extremely slick and does not provide firm footing. Extreme care should be taken when:
 - A. Working on roofs with very steep pitches.
 - B. Working on roofs when moisture is present.
 - C. Working on roofs when high wind is a factor.
 - D. Working with long panels.
2. Metal edges are very sharp and should be handled with care.
3. Care should be used when lifting panels due to their weight.
4. Always check for overhead electrical lines and exercise care not to have metal sheets come in contact with them.
5. All electrical tools should be inspected regularly for damaged cases or frayed electric cords. Extension cords should be inspected for damaged or frayed insulation. Tools which do not meet good safety standards should not be used.

Unsecured Panels May Slip If Stepped On!

Never step on a single unsecured roof panel, or a stack of roof panels laying unattached on the roof. Secure each end of the panel with clamps or appropriate fasteners.

Never Install Material if the Quality is in Question!

CAUTION

Care should be taken when cutting sheets.
Eye and hearing protection are important.

NOTE

Always wear rubber soled work boots. When on the roof, use OSHA approved protection devices such as safety lines, safety nets or catch platforms.

Storage: It is recommended that sheets be kept covered and out of the elements if at all possible. If sheets are to be stored outside, the following precautions should be observed:

1. The storage area should be reasonably level, and located so as to minimize handling.
2. When stored on bare ground, place plastic ground cover under the bundles to minimize condensation on the sheets from ground moisture.
3. Store bundles at least 12 inches above ground level to allow air circulation beneath the bundle, and to prevent damage from rising water.
4. Elevate one end of each bundle slightly to permit runoff of moisture from the top of the bundle or from between sheets. A waterproof cover should be placed loosely over the bundles to allow for air circulation under the cover.
5. Inspect stored bundles daily and repair any tears or punctures in the waterproof cover.
6. Re-cover opened bundles at the end of each work day to prevent subsequent moisture damage.

Checking order at time of delivery:

Check each order carefully, as it is unloaded. Report any obvious damage or shortages to the carrier immediately. If damage or shortages are noted after delivery (at time of unpacking) notify your Mueller representative immediately. Have invoice numbers and detailed descriptions of the damage or shortage available. These procedures are for your protection. A shortage or damage discovered later can be caused by theft, misplacement, mishandling or other causes and is not the responsibility of Mueller, Inc.

CARE AND HANDLING OF MUELLER SHEET METAL

Delivery: Mueller takes every precaution to ensure that material is delivered to the customer damage-free and fully protected from the elements during shipment. When the material is delivered to the customer it then becomes the customer's responsibility to protect the material from the elements, possible theft, and other damage. The following guidelines are recommended:

HANDLING: Proper care is required in unloading and handling panel bundles in order to prevent damage.

1. Bundles should remain banded (if possible) during the unloading process. Bundles should never be lifted by the banding material.
2. Lift each bundle as close as possible to its center of gravity.
3. If the bundles are to be lifted with a crane, use a spreader bar of appropriate length and nylon band slings (do not use wire rope slings as they will damage the material).
4. Depending on the panel length, some bundles may be lifted by a forklift. When using a forklift, the forks should be spread to their maximum spacing, and the load centered on the forks.

Sheets over 25' long require two forklifts.

5. After panel bundles are opened, individual sheets must be handled carefully to prevent panel buckling or damage to the panel coating. When removing a sheet from a bundle it should be rolled off the bundle to prevent scratching of the next sheet. Never drag or slide one sheet over another. Sheets should not be picked up by the ends. Instead, lift the sheet along its longitudinal edge and carry in a vertical position. For sheets over 10' long, two or more people may be required to carry the sheet.

Wall and Roof Panels

Mueller's wall and roof panels, including color coated, galvalume and galvanized, provide excellent service under widely varied conditions. All unloading and erection personnel should fully understand that *these panels are quality merchandise which merit cautious care in handling.*

Under no circumstances should panels be handled roughly. Packages of sheets should be lifted off the truck with extreme care taken to ensure that no damage occurs to ends of the sheets or to side ribs. The packages should be stored off the ground sufficiently high to allow air circulation underneath the packages. This avoids ground moisture and deters people from walking on the packages. One end of the package should always be elevated to encourage drainage in case of rain.

All stacked metal panels are subject, to some degree, to localized discoloration or stain when water is trapped between their closely nested surfaces. Mueller, Inc. exercises extreme caution during fabrication and shipping operations to ensure that all panel stock is kept dry. However, due to climatic conditions, water formed by condensation of humid air can become trapped between stacked sheets. Water can also be trapped between the stacked sheets when exposed to rain causing discoloration, often called "wet storage stain." The stain is usually superficial and has little effect on the appearance or service life of the panels as long as it is not permitted to remain on the panels. However, moisture in contact with the surface of the panels over an extended period can severely attack the finish and reduce the effective service life. Therefore, it is imperative that all panels be inspected for moisture upon receipt of the order. If moisture is present, dry the panels at once and store in a dry, warm place.

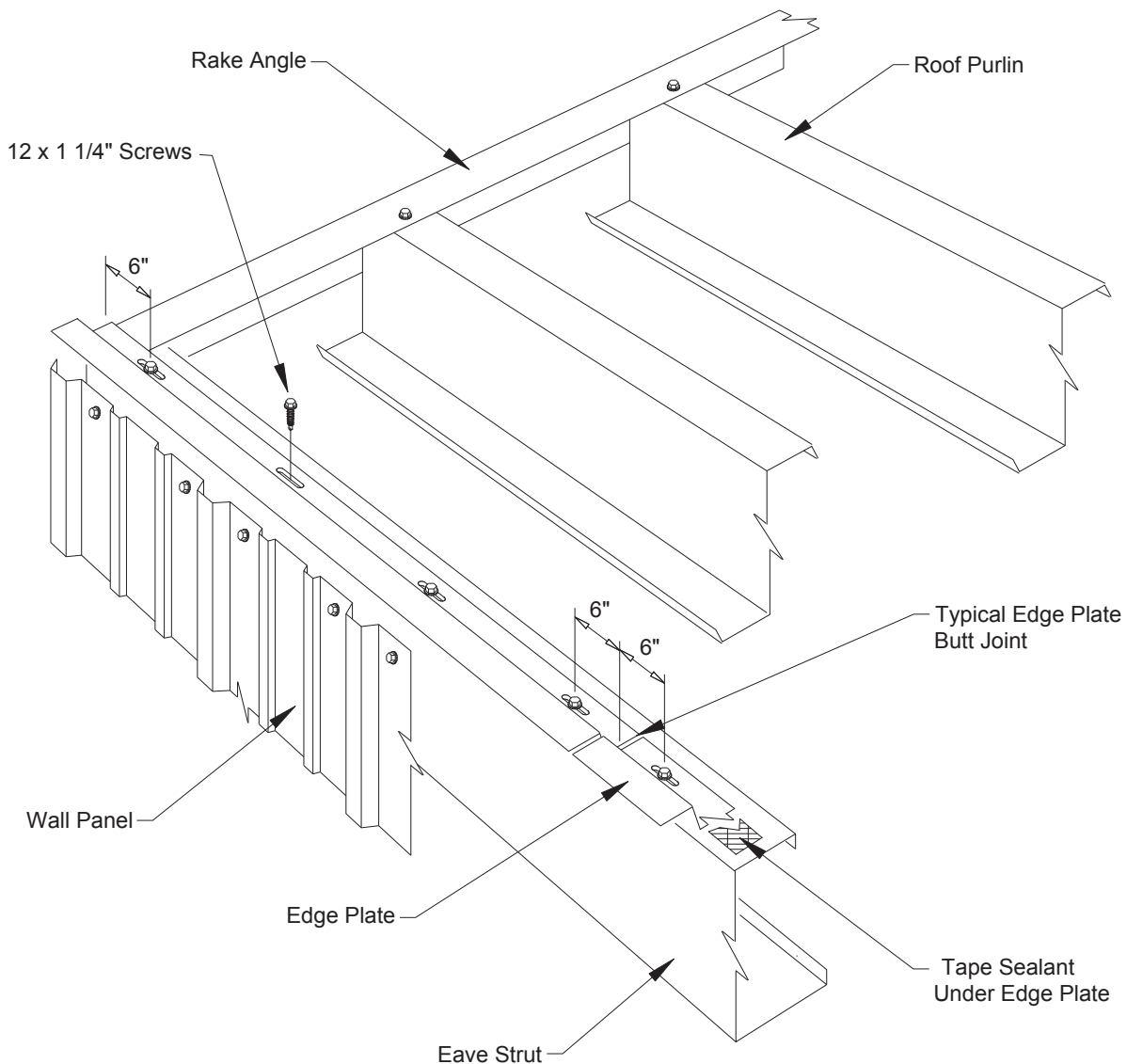
INSTALLING EDGE PLATE

Installation Steps:

The edge plate is attached to the eave strut of the structure. It is used as the stationary attachment point of the panels. The edge plate has an offset in it to raise it to the level of the panel attachment clips. This plate is installed before the panel attachment process.

Before installing the edge plate, install tape sealant with the center of the sealant 1 ½" from the top outside edge of the eave strut. The eave strut surface should be straight and level before starting this procedure.

Starting flush with the outside of the rake angle and on the tape sealant, install the outside of the edge plate flush with the outside of the wall panel. Fasten the edge plate to the eave strut with self drill screws on 12" centers. Ends of edge plates should be tightly butted, not overlapped.



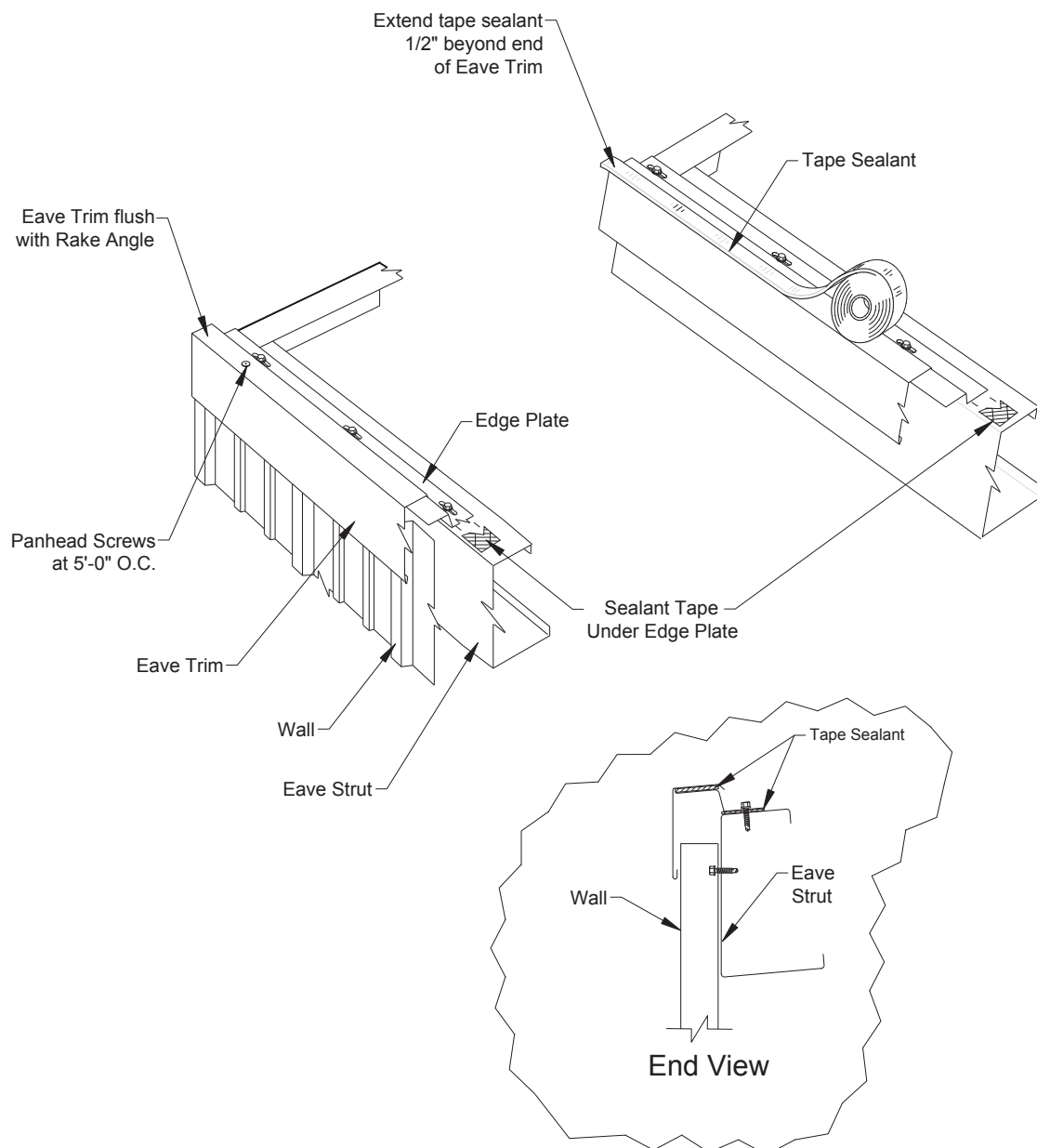
INSTALLING EAVE TRIM

Installation Steps:

Install the eave trim over the edge plate, starting the trim flush with the end of the edge plate and the rake angle. Fasten the eave trim at 5' centers with pancake head screws to hold the trim in position until the panels are installed.

To insure water tightness, lap the trim approximately 2", seal with tube caulk, and fasten together with rivets or stitch screws.

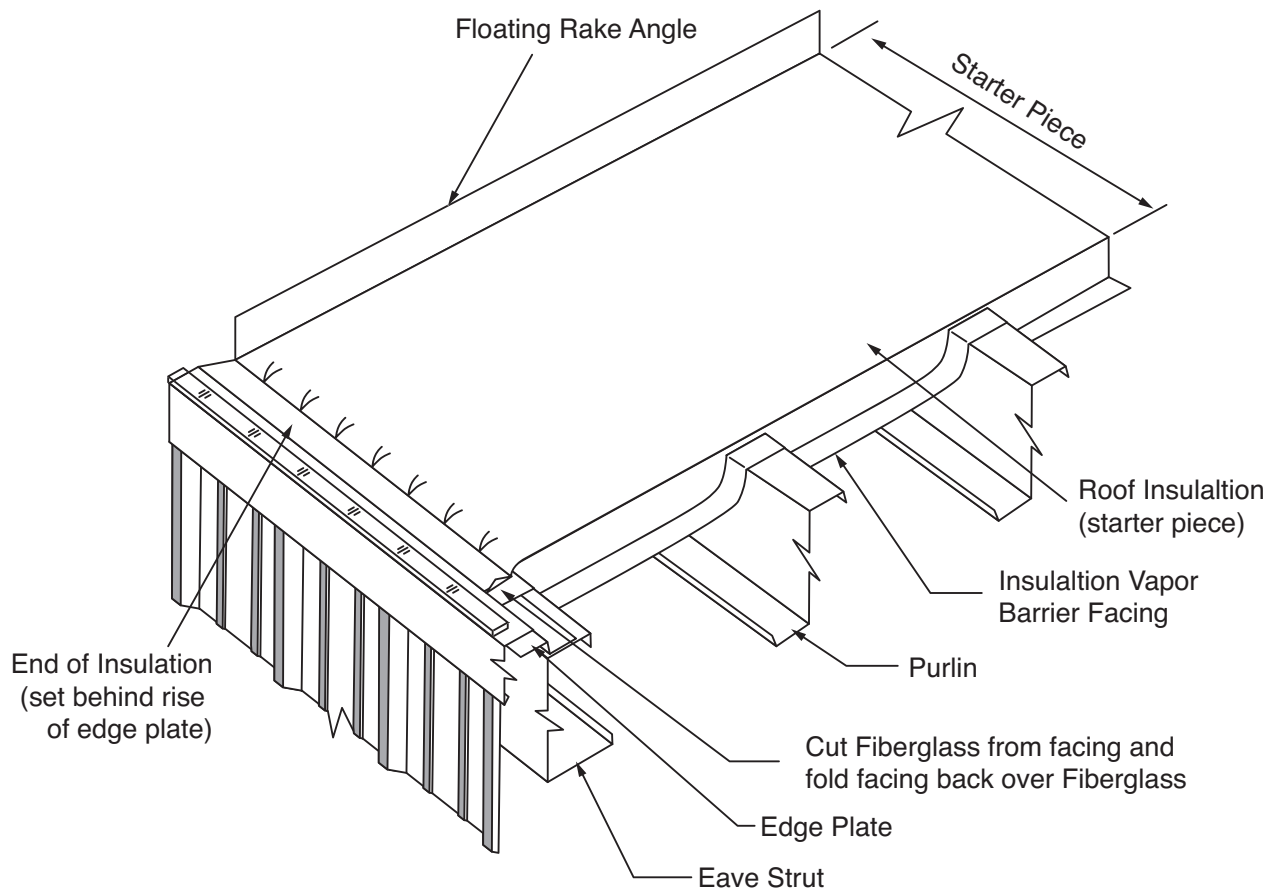
Apply a continuous strip of tape sealant along the top, outside edge of the eave trim, leaving the protective paper on the tape. The tape should be peeled back to the width to the panel being installed at the time of installation of the panel.



INSULATION

Insulation Installation:

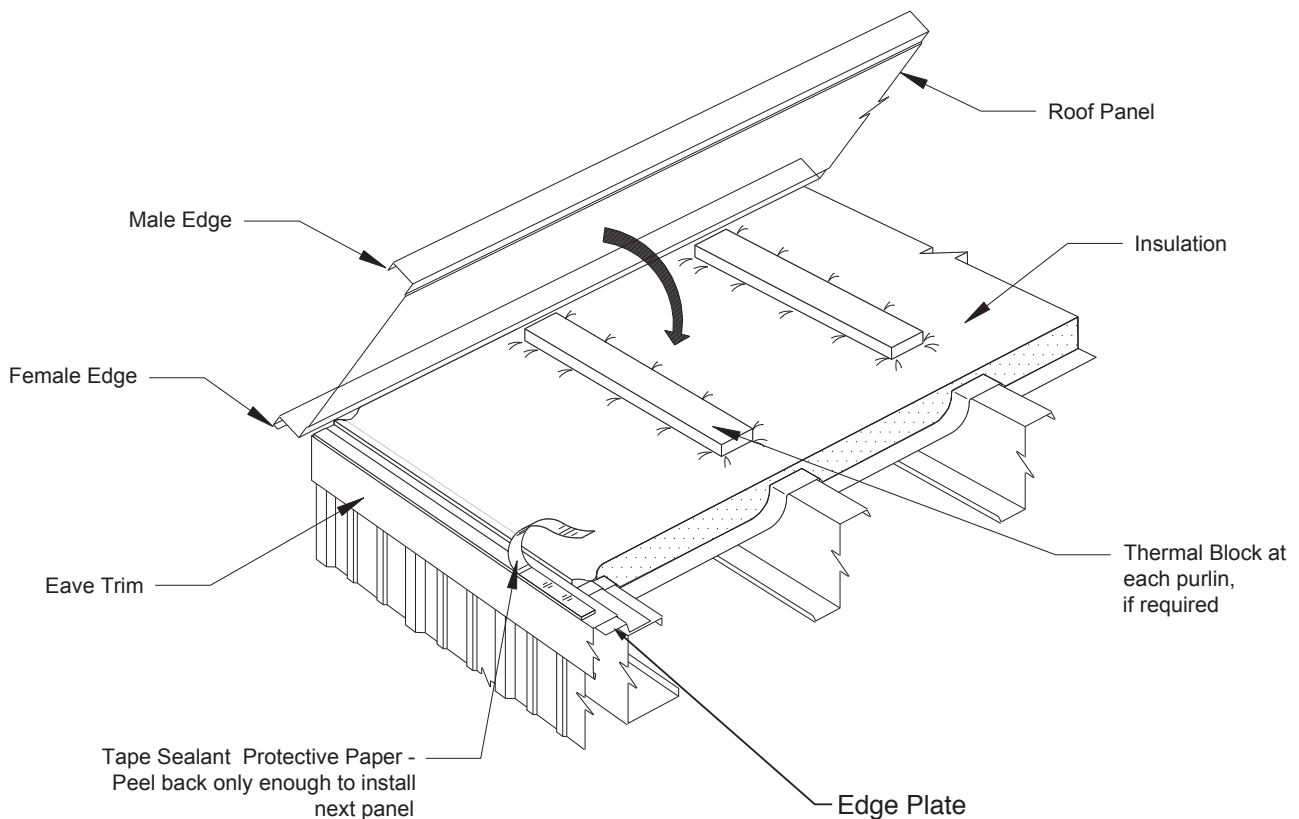
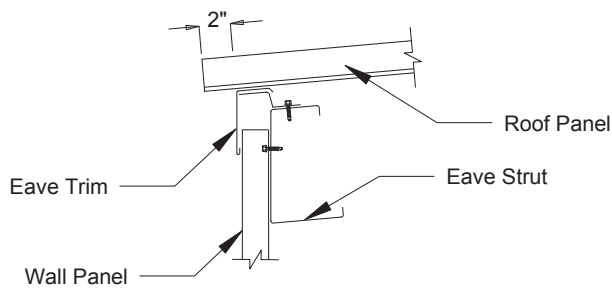
When insulation is installed, the outside edge of the insulation should be tight against the outside edge of the rake angle. A starter role of 4' or 5' is normally used so that approximately 12" of the leading edge will still be exposed when a new run of insulation is installed. This allows easy access to the vapor barrier lapping of the insulation. Four inches of the downhill end of the fiberglass blanket should be removed and the four inches of vapor barrier folded back over the remaining blanket. This starting end of the insulation should be placed on the inside, lower step of the edge plate and can be held in place with double-sided tape along the rake angle and the eave plate.



STARTING PANEL

Installing First Panel:

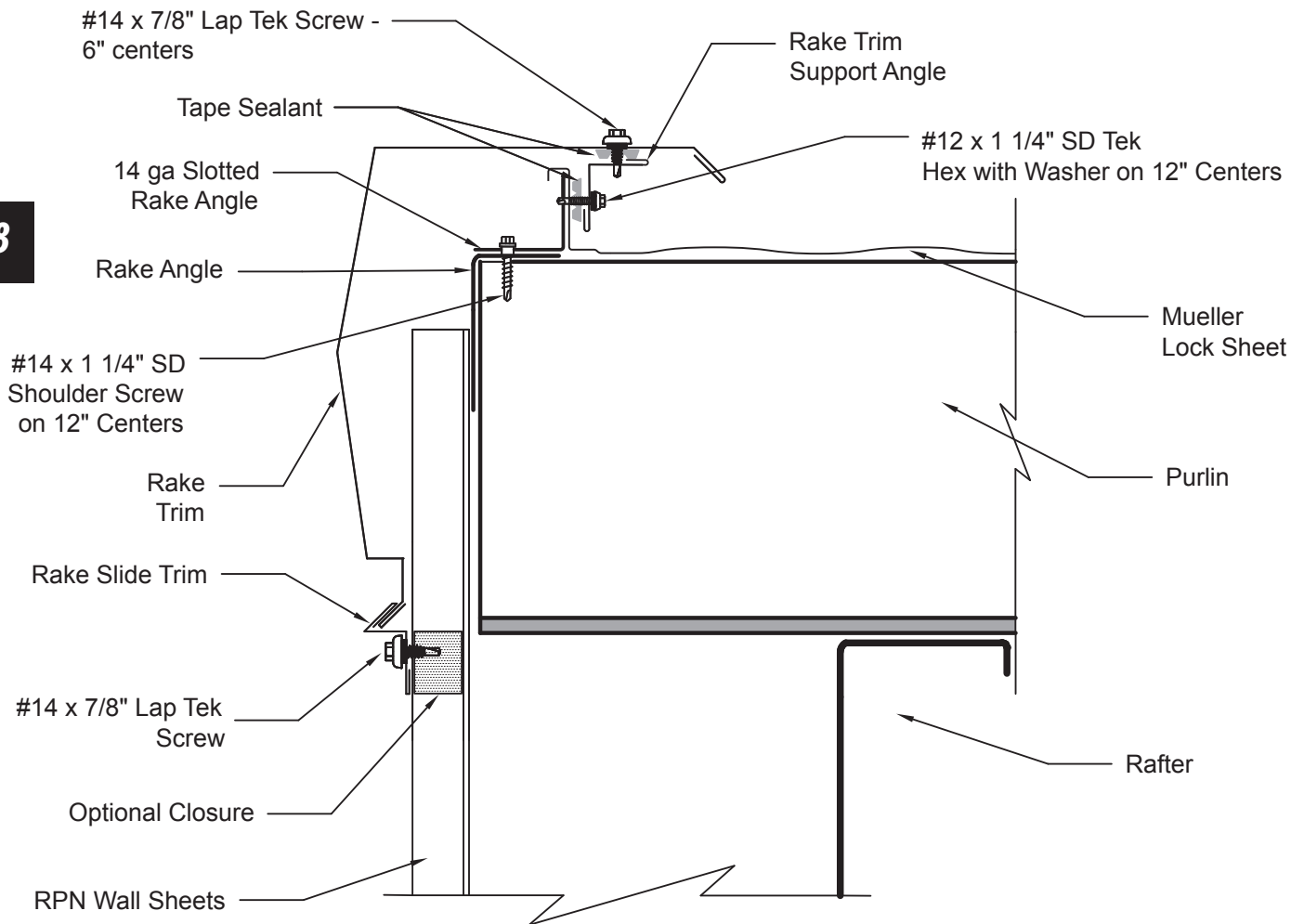
Installing the first panel – If insulation thermal blocks are required, place them over each purlin. Peel back the protective paper from the tape sealant. Install the female edge of the panel over the slotted rake angle with the downslope end of the panel extending over the eave trim 2". After checking to verify proper alignment and overhang, temporarily attach female edge to the slotted rake angle using self drill screws on 5' center.



FLOATING RAKE DETAILS

Installation steps:

1. To begin starting panel you must first attach the Slotted Rake Angle to the existing rake using #14x1¼" SD Shoulder tek screws, 12" on center placing screw in the center of the slotted hole.
2. Place the female leg of the first panel over the upturned edge of the Slotted Rake Angle.
3. Install Rake Trim Support Angle as pictured using tape sealant and secure using #12x1¼" SD screws thru the Rake Trim Support Angle, tape sealant, panel leg and into the 14 ga. Slotted Rake Angle, 12" on center.

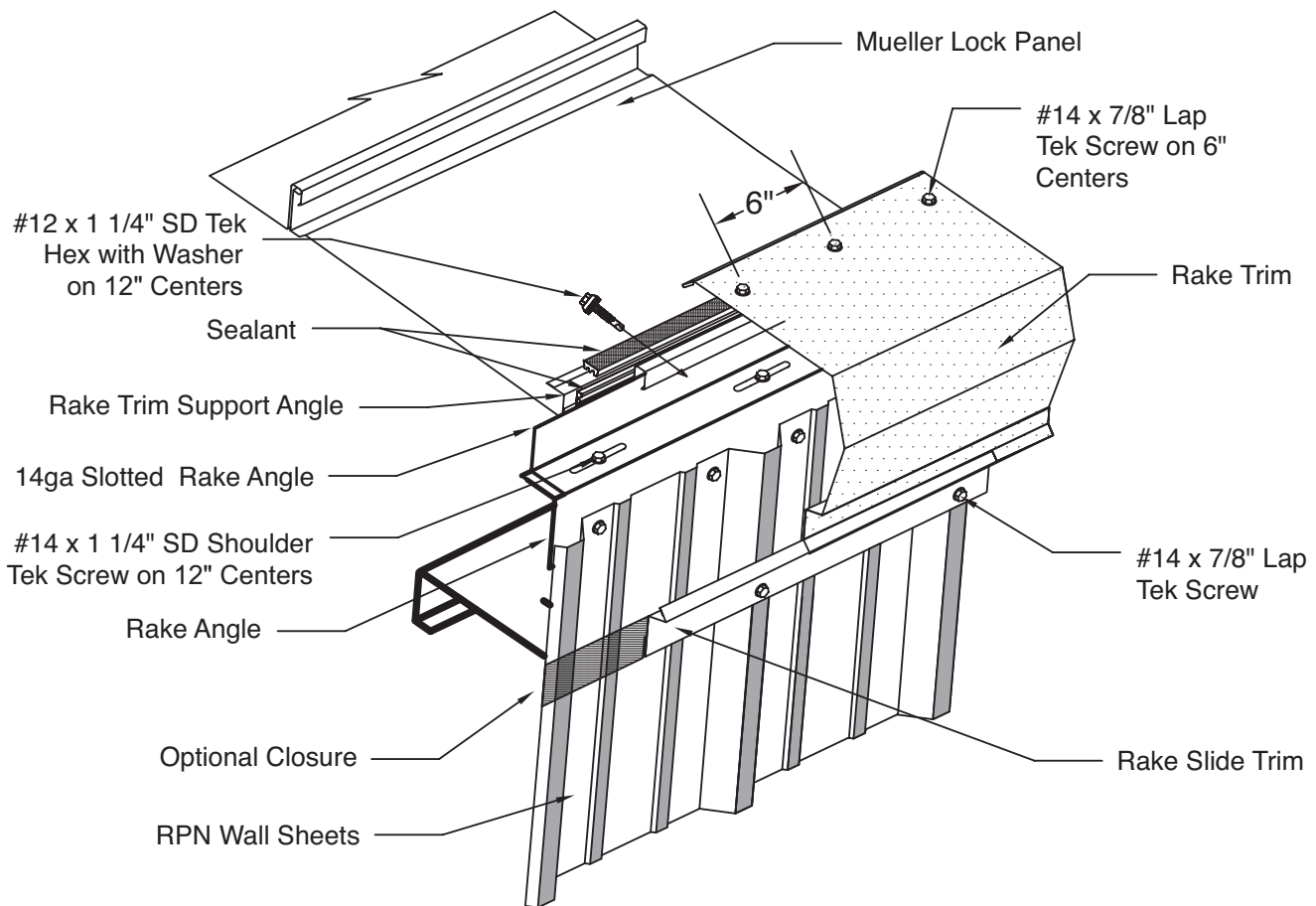


FLOATING RAKE DETAILS

Installation Steps continued:

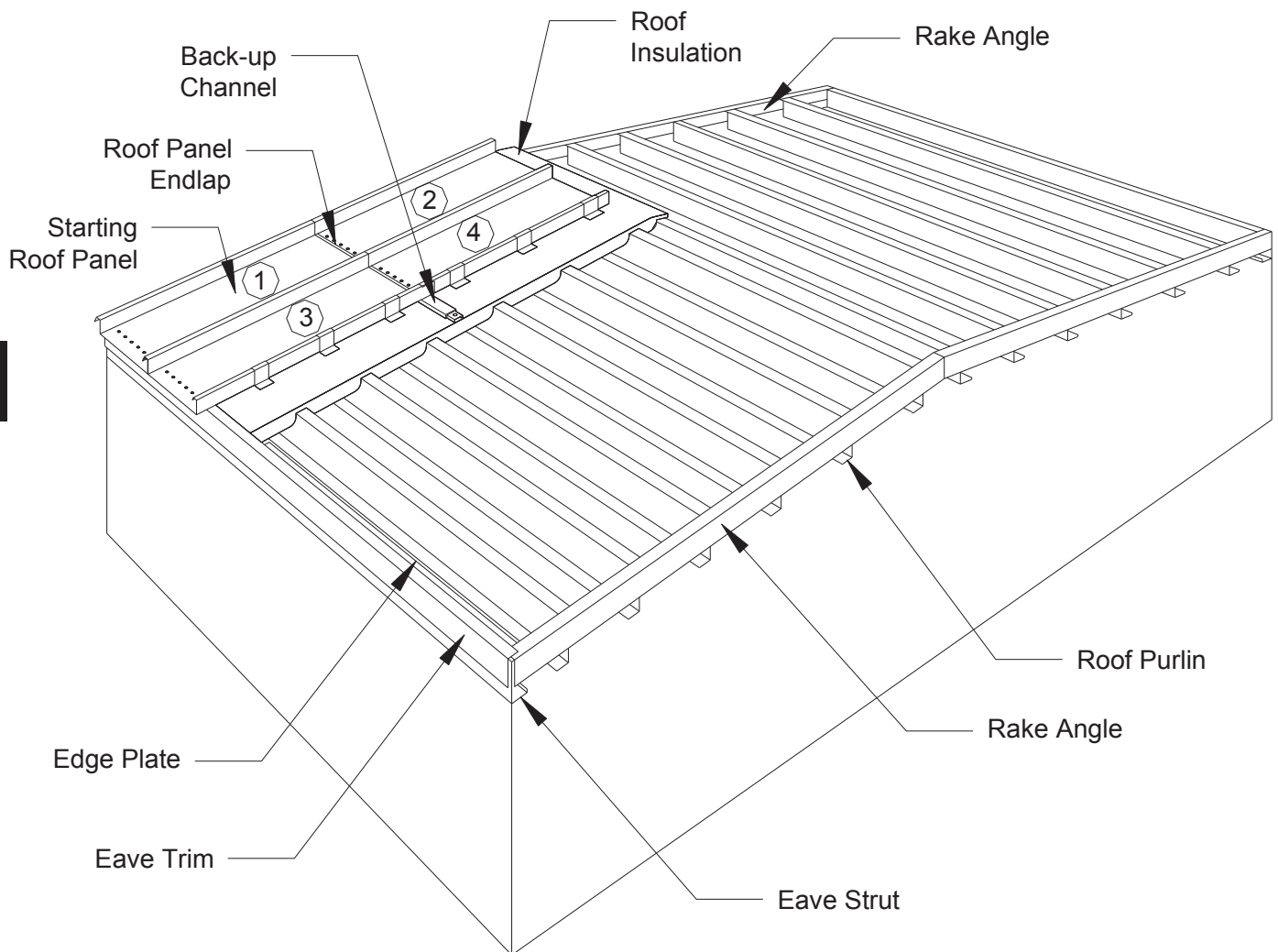
4. Apply tri bead to the top of the Rake Trim Support Angle and install Rake Trim as shown with #14x 7/8" lap screws on 6" centers.
5. Attach Rake Slide Trim over bottom edge of the Rake Trim securing with #14x7/8" lap screws on 12" centers.
6. For last panel run, field cut the panel if necessary to form a 1 3/4" up turned leg that will position against the slotted rake angle when installed. Then complete the trim using the above steps.

Isometric View



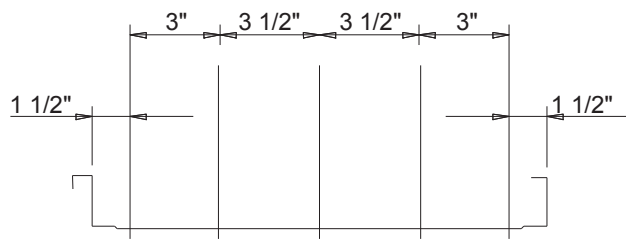
INSTALLATION SEQUENCE

The installation of the panels should be from left to right. If endlaps are required, the endlap and upper panel should be completed before the second lower panel is installed.

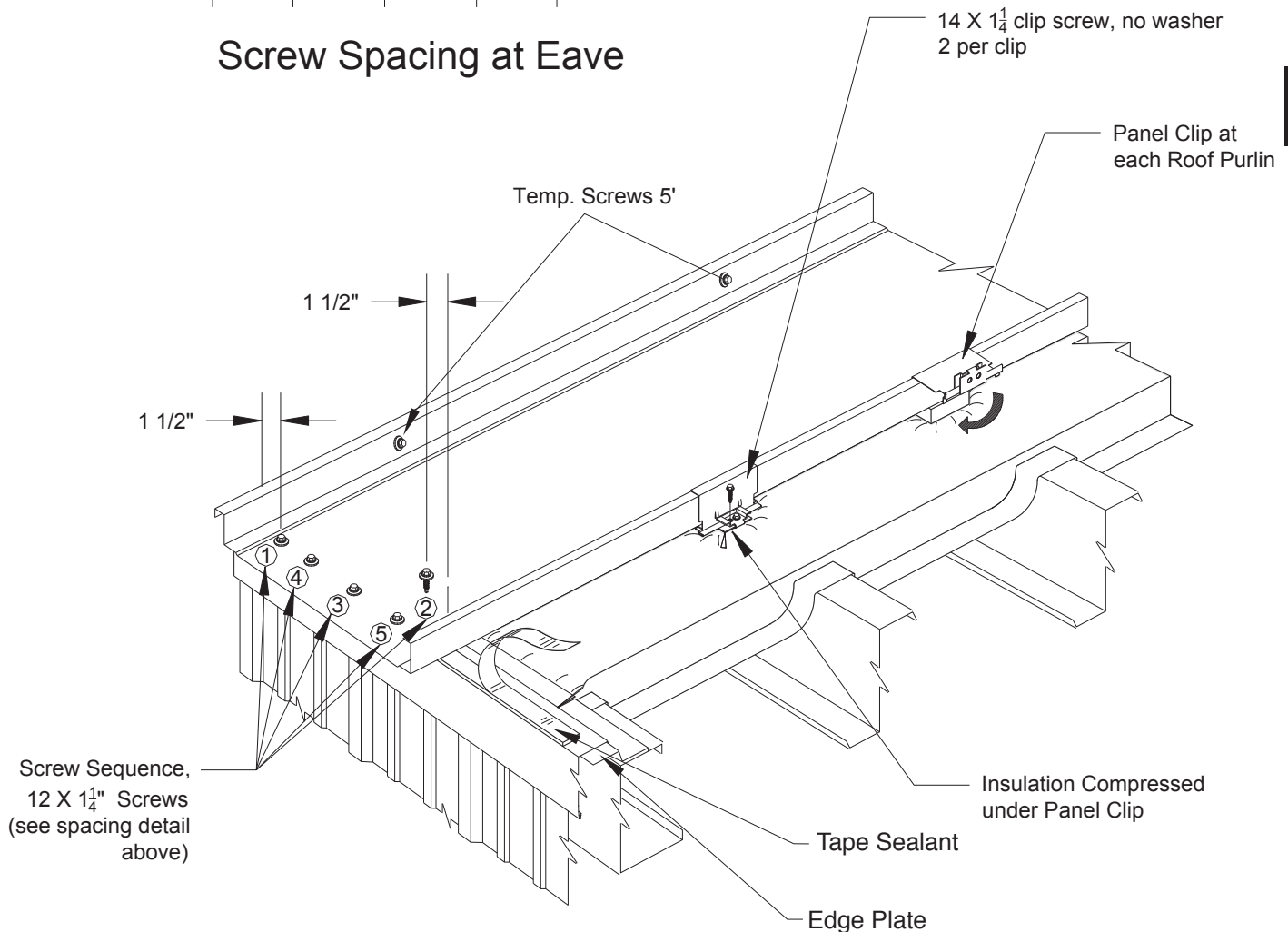


FASTENING EAVE

Again, checking that the panel is straight and parallel to the rake, fasten the eave end of the panel through the tape sealant and eave trim into the edge plate using the 12 x 1 ¼ self drill screws. These screws should be installed with the spacing shown in the detail.



Screw Spacing at Eave



PANEL CLIPS

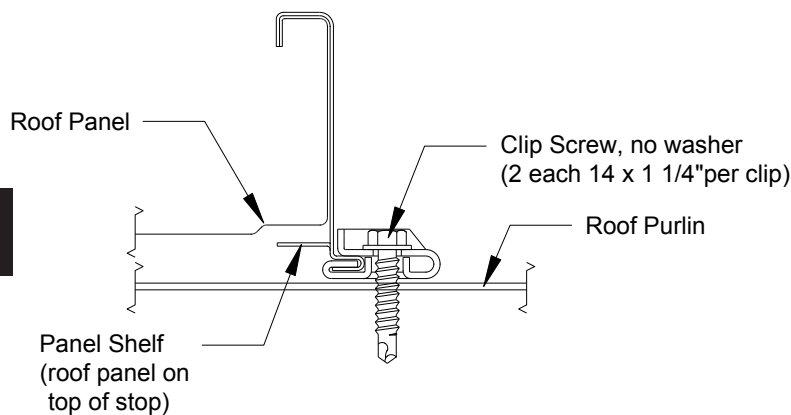
Panel clips are in different heights and are floating or fixed types. The requirements of the specific installation will determine the type used. Refer to the project requirements for specific clip type.

Install the panel clips at each roof purlin. If there is insulation, the clip is normally installed compressing the insulation.

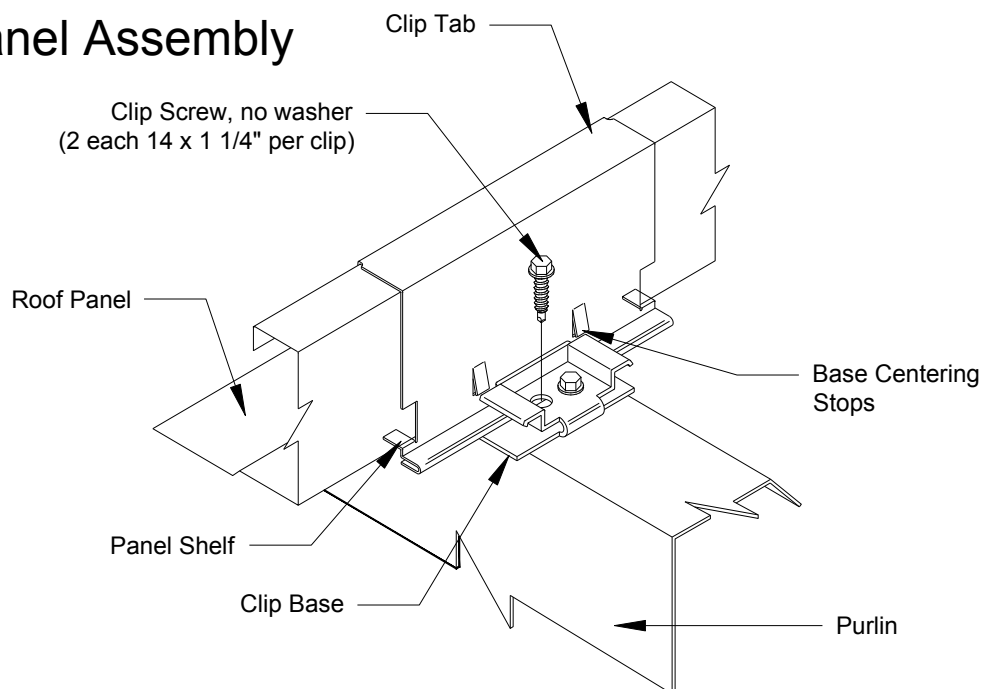
To install the clip, hook the clip over the male edge of the roof panel, then rotate the clip down to the installation position. Fasten the clip to the purlin using the self drill clip screws.

When installing, the clip tab must be seated snugly around the male edge of the panel and the base positioned firmly on the roof purlin. Always insure that the fasteners are properly attached to the structure.

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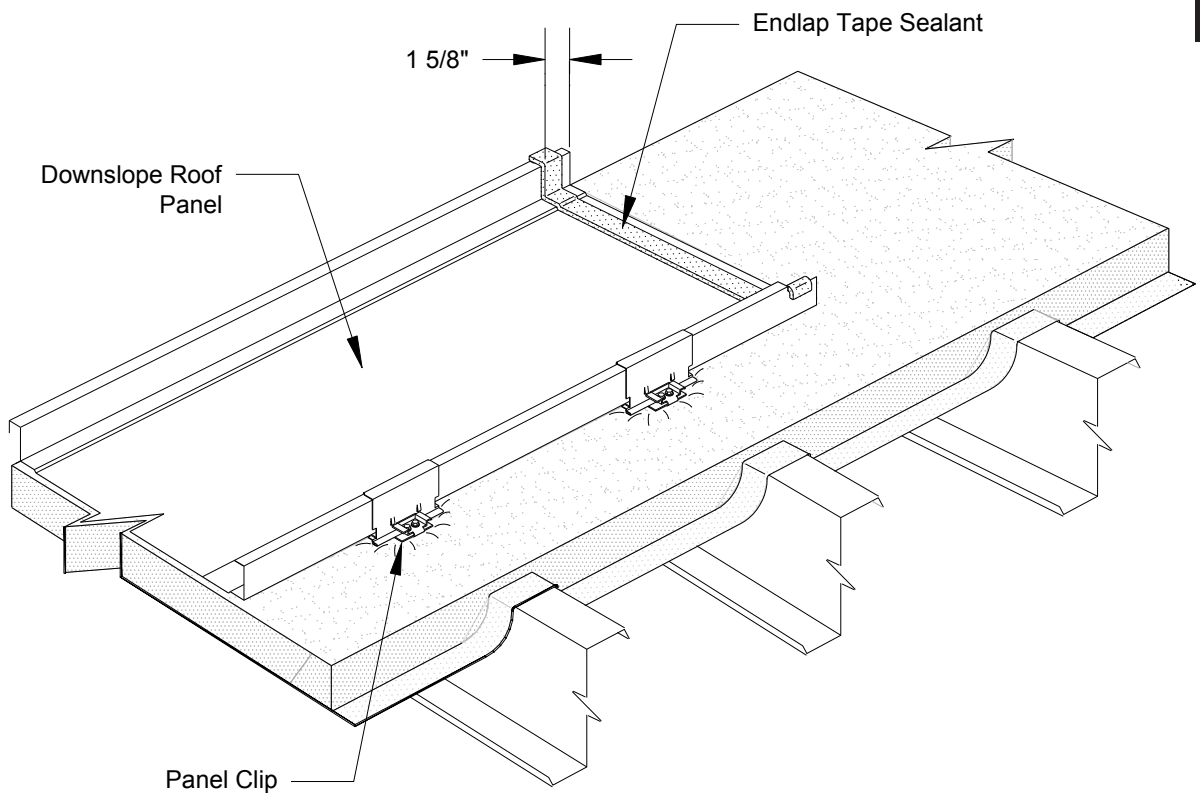
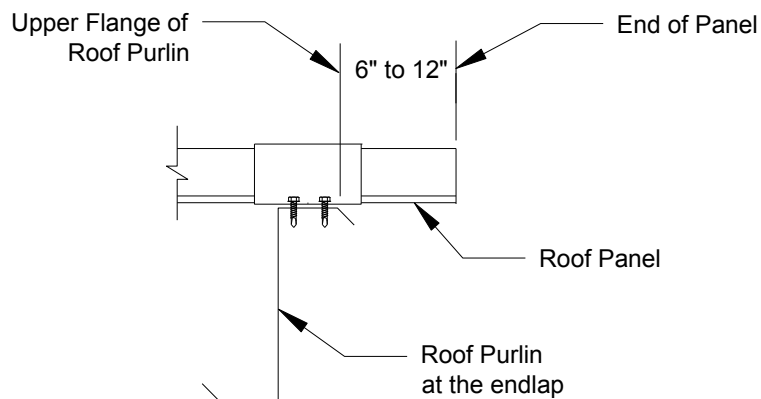


Clip To Panel Assembly



ENDLAP PLACEMENT

For panel application where an endlap is necessary, the uphill end of the panel must extend past the upper flange of the endlap purlin at least 6" and can be as far as 12"



ENDLAP PANEL OVERHANG

ENDLAP TAPE SEALANT

Tape sealant should always be cut, not pulled apart.

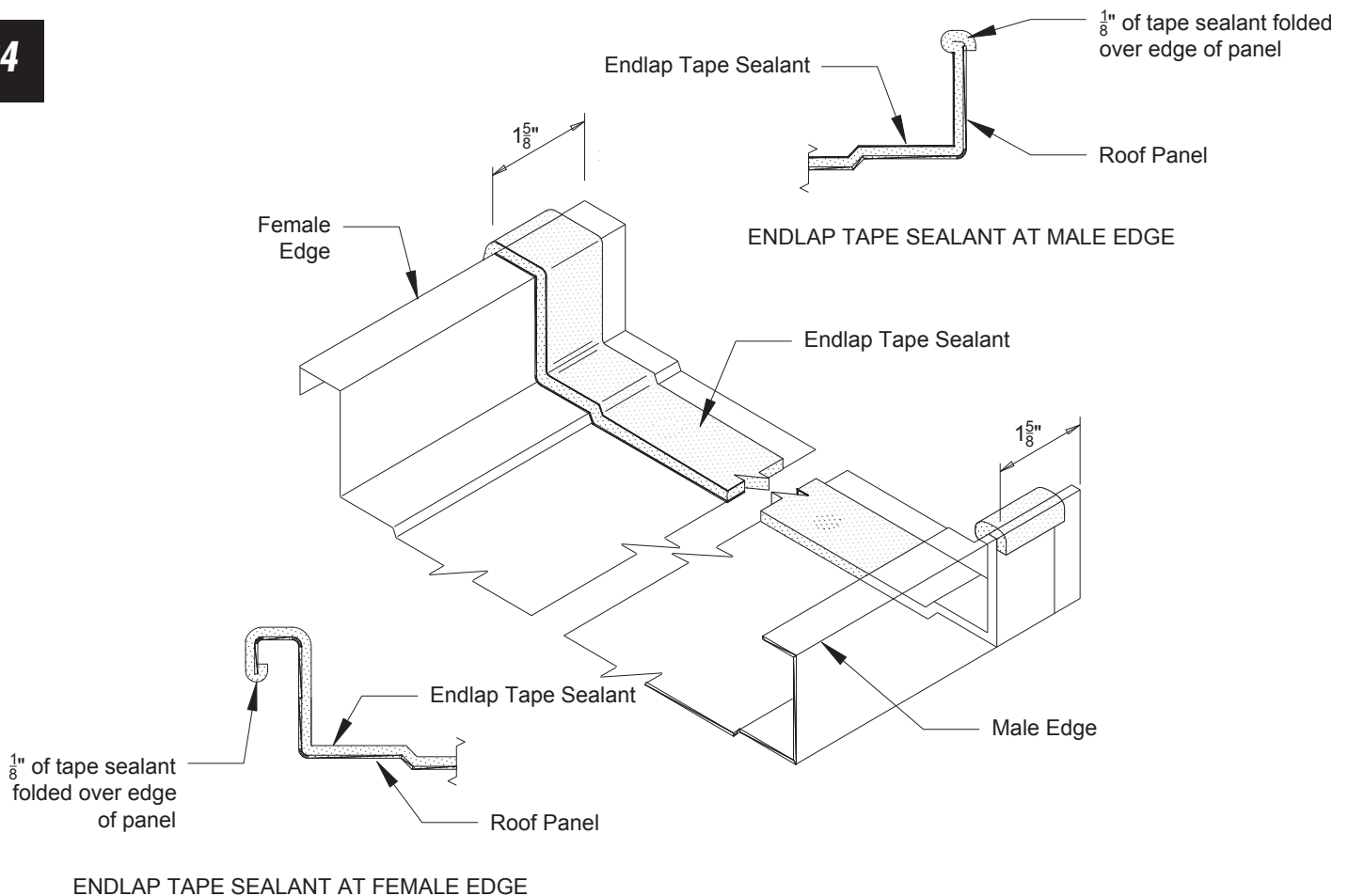
Install the tape sealant as shown with $\frac{1}{8}$ " ends folded around the panel edges. Care must be used not to apply more than is shown in the details to avoid difficulties in the installation and seaming. Press the sealant to the panel surface to provide good adhesion. Do not over press and cause excess thinning of the tape sealant.

Endlap sealant placement is essential to a watertight roof installation. Always install the tape sealant to a clean and dry surface.

Place the downslope edge of the initial run of tape sealant $1\frac{5}{8}$ " from the upslope end of the panel. The tape sealant should be installed by the method shown in these details.

Always check that the tape sealant is in contact with the panel at all corners and around all seams.

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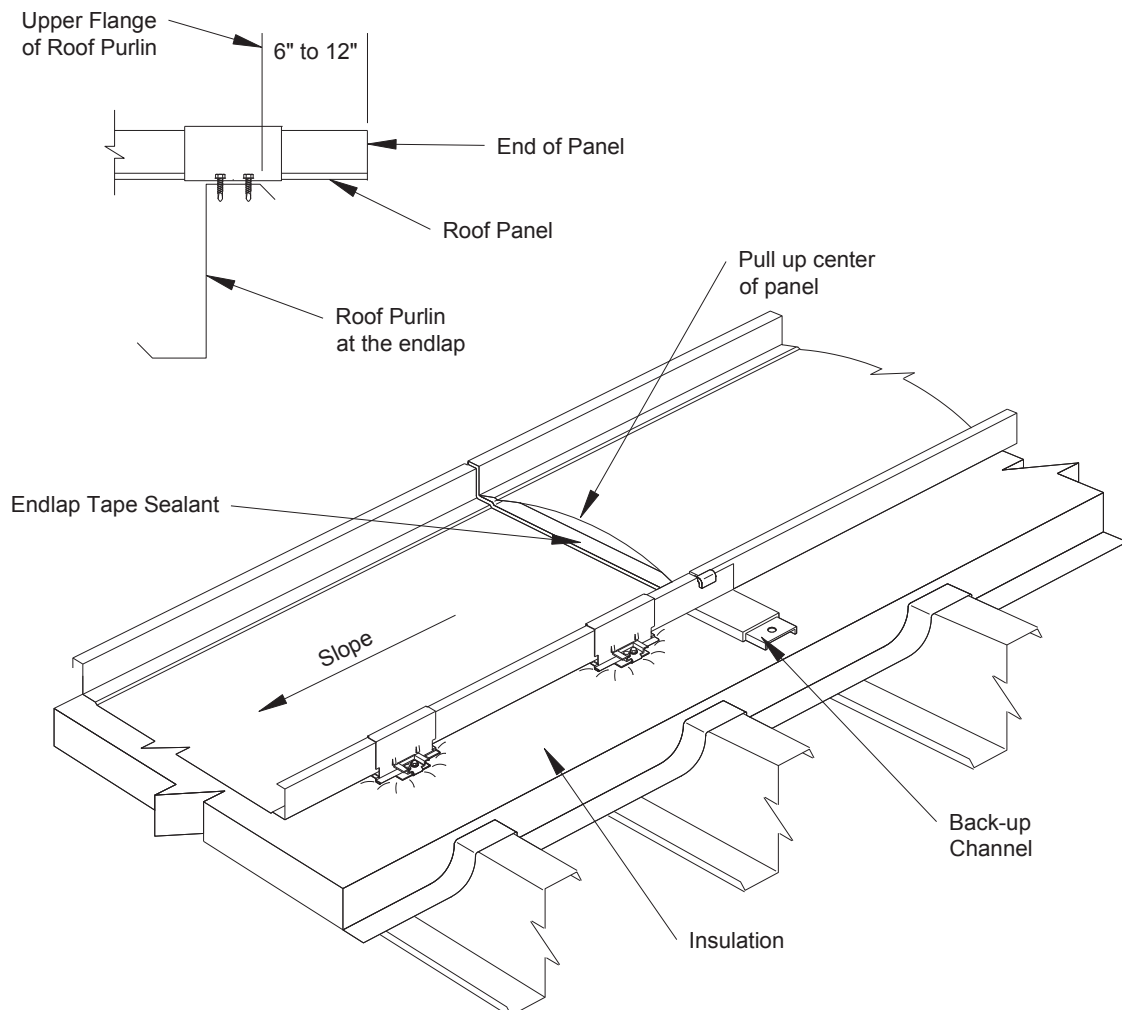
INSTALLING UPPER PANEL

After removing the protective paper from the tape sealant, position the upslope panel so that there is a 2" overlap of the bottom panel. The end of the upper panel should butt against the notch on the lower panel. This should result in the correct lap over the tape sealant that is installed on the bottom panel.

While the upper panel is being lowered onto the bottom panel, bow the pan of the upper panel by pulling up on its center. This helps to fit the laps together without scraping the already applied tape sealant from the sides of the ribs.

Care should be taken not to scrape the tape sealant from its place while positioning the upper panel.

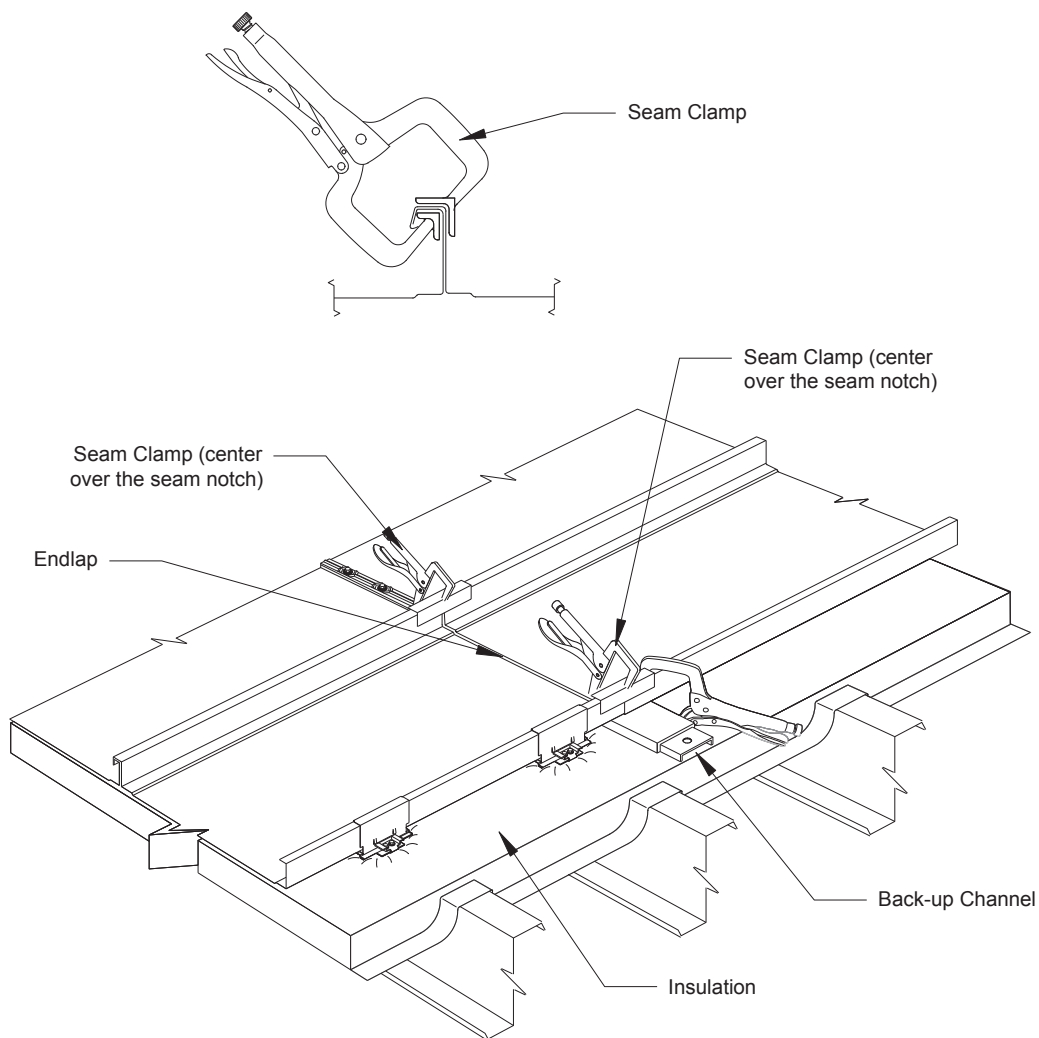
ENDLAP PANEL OVERHANG



CLAMPING ENDLAP

Use seam clamps to position the seams together properly before attachment. Clamp carefully to allow tape sealant to properly expand between the lapped portions of the panels.

With the clamps in place, press down on the upper panel so that adhesion of the tape sealant is assured.



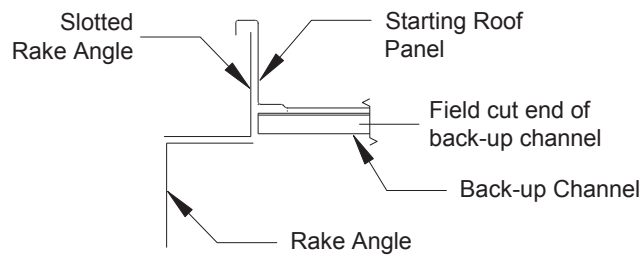
BACK-UP CHANNEL

The back-up channel which goes under the endlapped panels should be field cut on the end opposite the swaged end. The length should result in the swagged end of the channel positioned flush with the edge of the starter insulation.

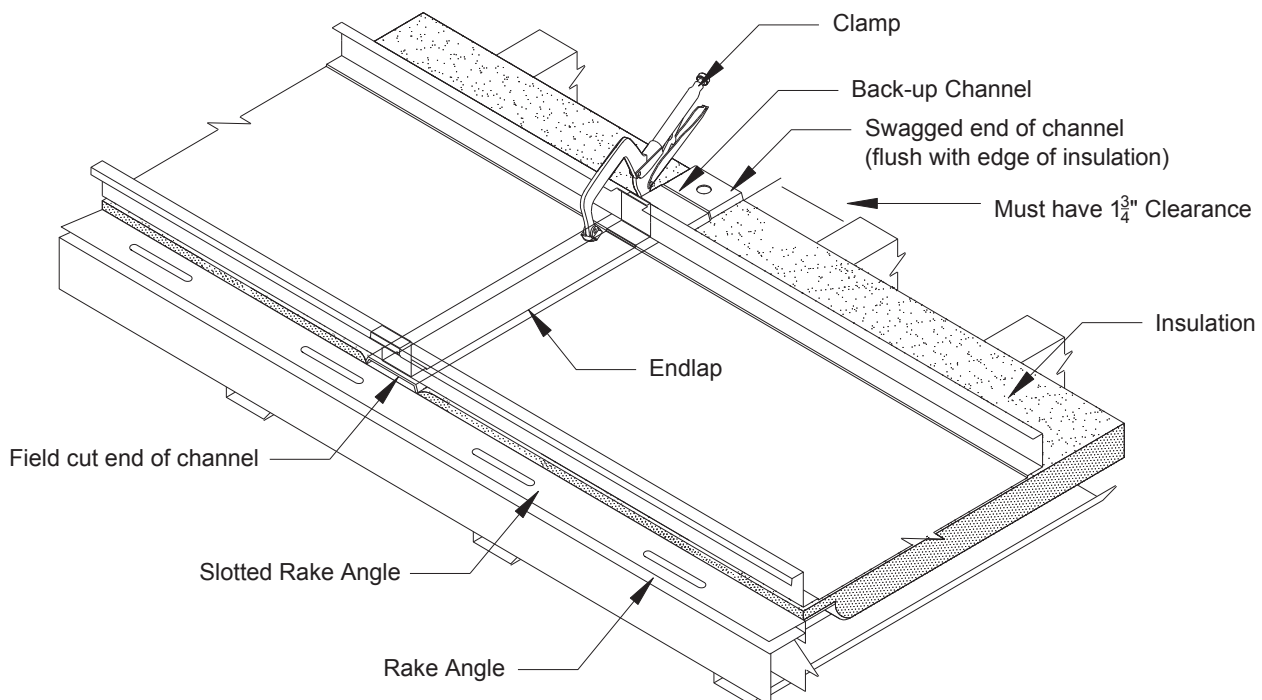
The channel is installed under the panels, on top of the insulation and centered under the endlap. Clamp the channel to the roof panel with vice grips, leaving room for the cinch strap to be installed.

The back-up channel should not be in contact with the roof purlin.

Starting Rake Detail



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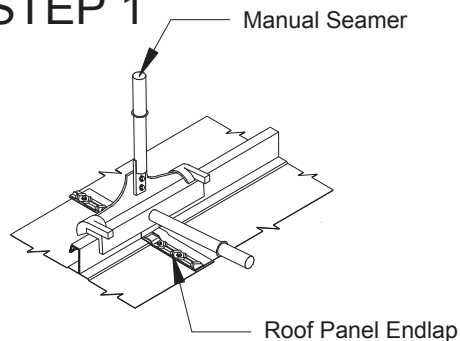
CINCH STRAP

A cinch strap is required if the roof pitch is less than 3/12.

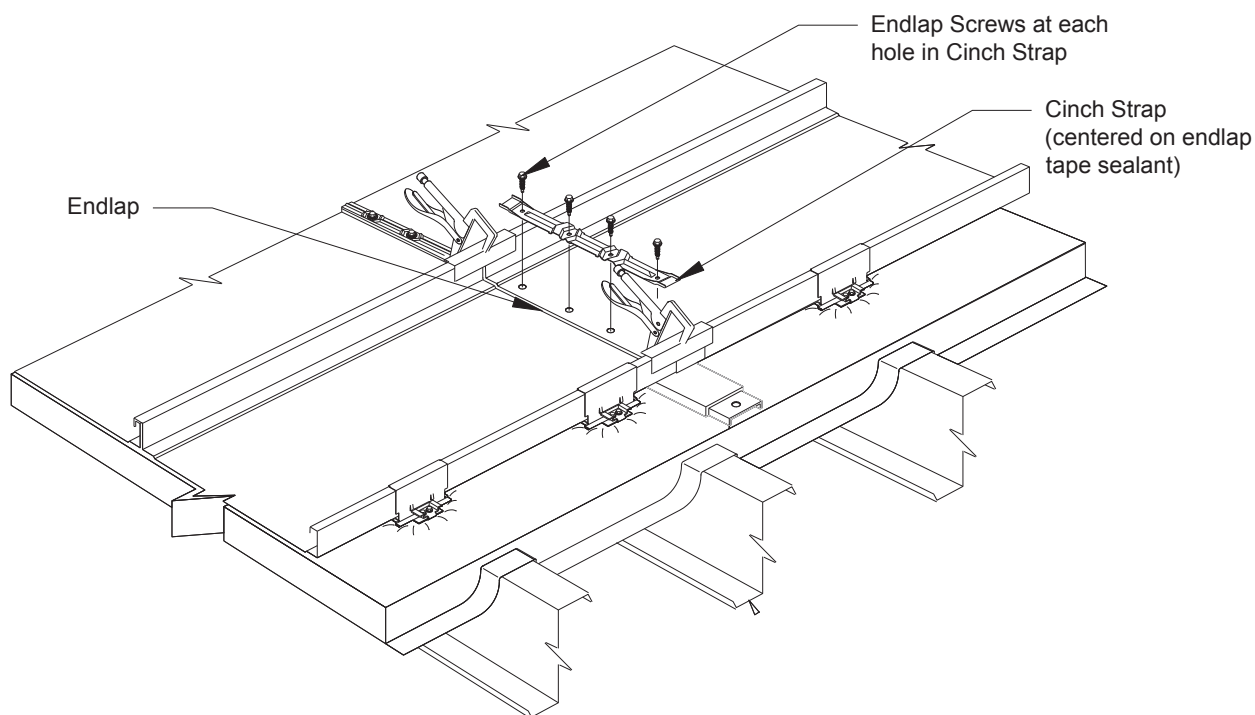
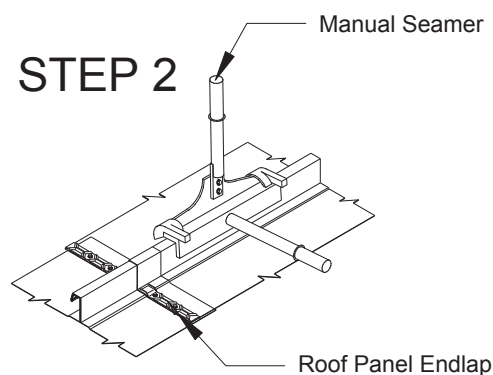
Position the cinch strap over the panel endlap. With the clamps still in place, install with the 12 x 1 ¼ self drill screws. Install the screws first at each end of the strap and then install in the remaining holes. The screws must penetrate through the tape sealant and engage the back-up channel. If no cinch strap is used, the screw placement and sequence should be the same as the eave.

The lap should then be hand seamed.

STEP 1

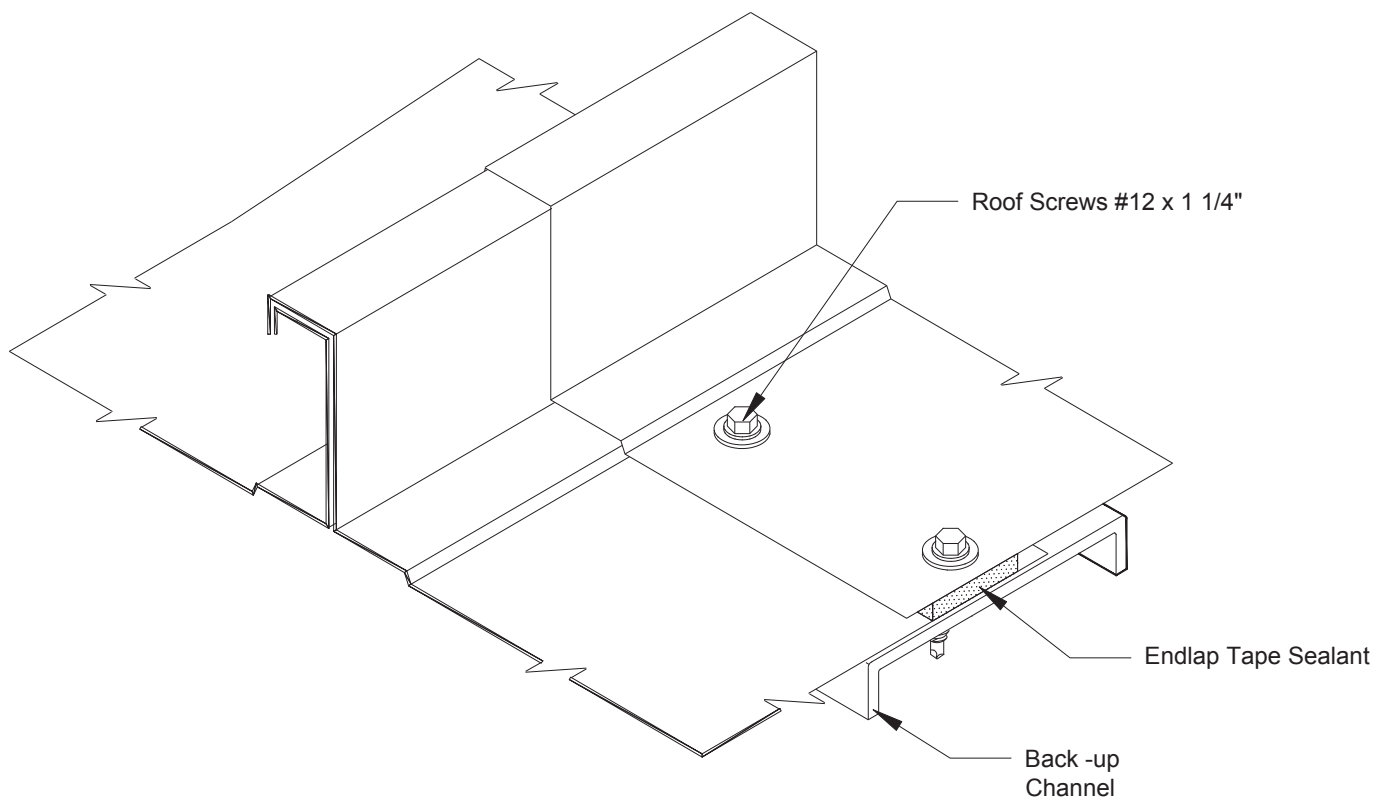


STEP 2



ENDLAP SCREWS

The endlap screws should penetrate the cinch strap (if used), the tape sealant, and be secured through the back-up channel.

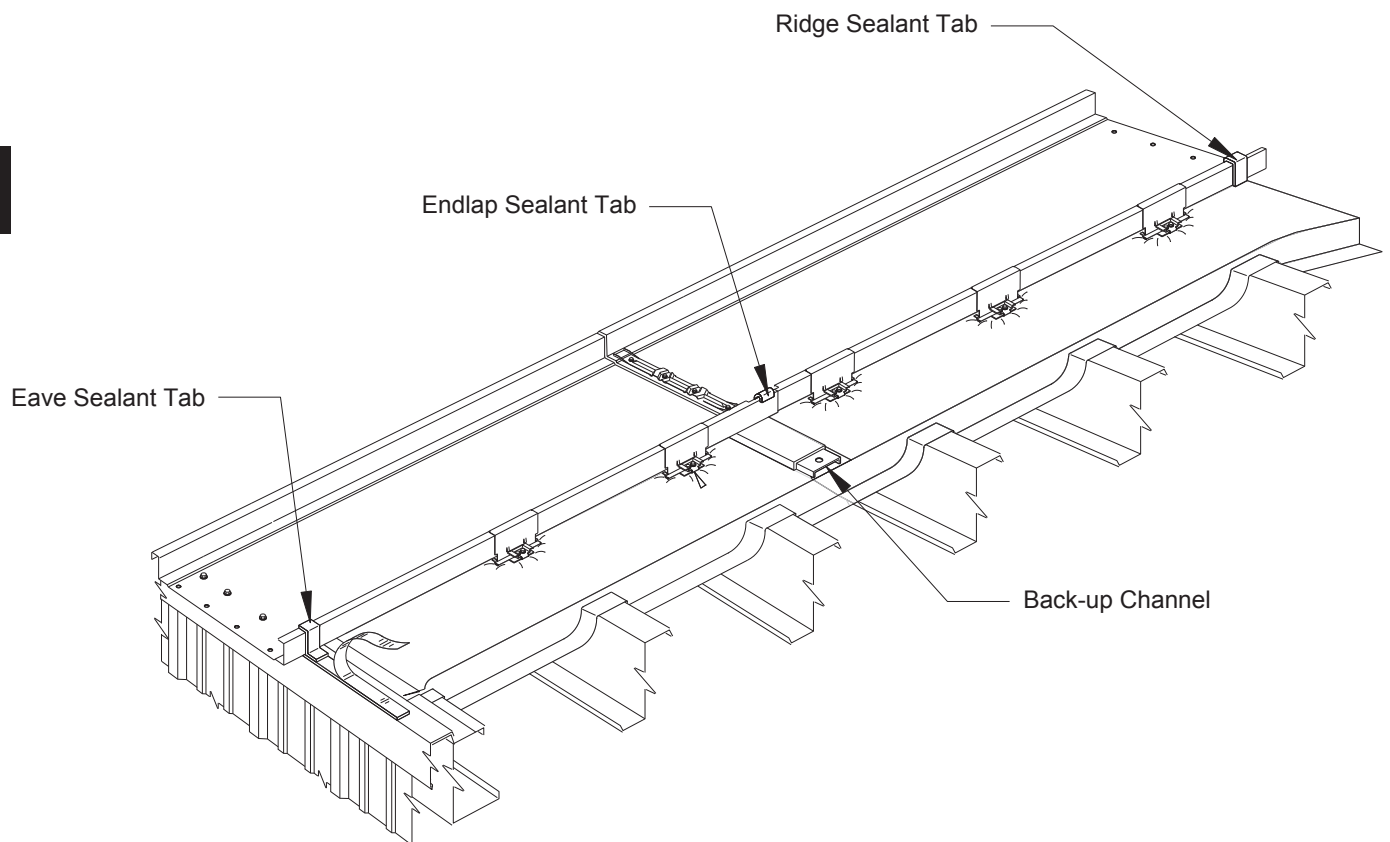


SEALANT TABS

Install the tape sealant tabs as illustrated. This must be completed before the next panel is installed.

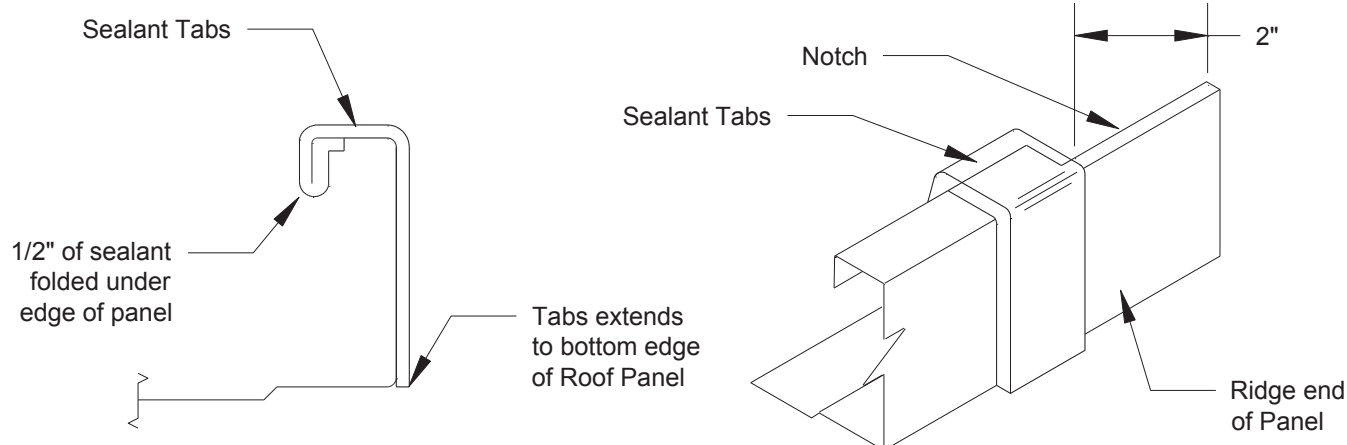
See detailed drawings on the next page.

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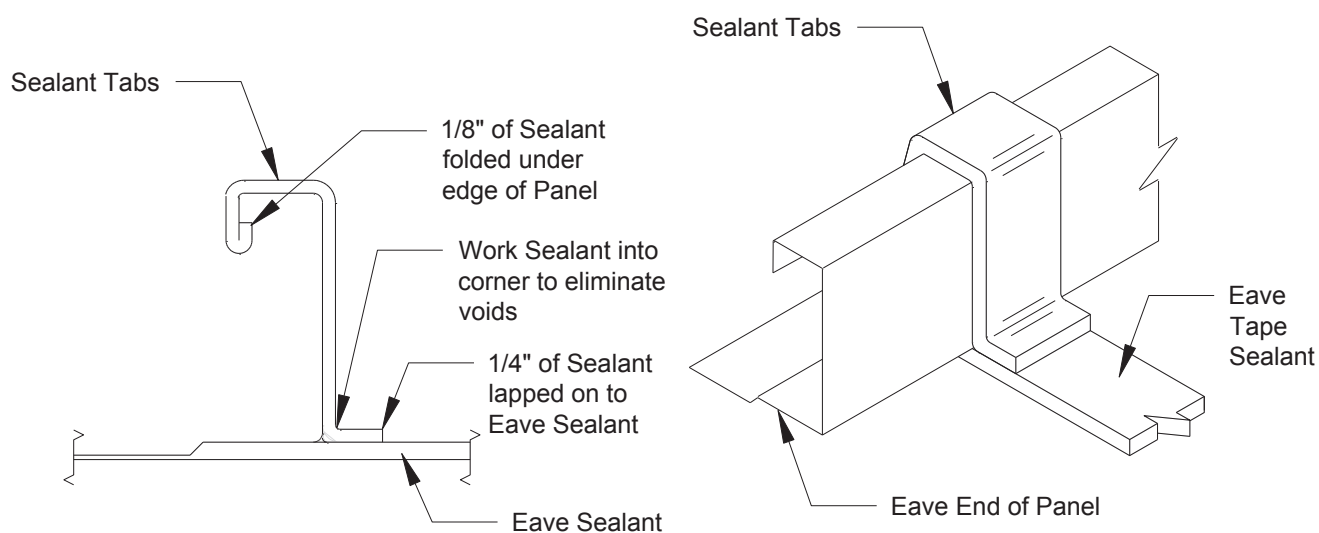


SEALANT TAB DETAILS

Cut the tape sealant using a box knife or scissors. Position sealant tabs as illustrated. Do not use excess as this can cause difficulties during assembly. Remove any excess tape sealant. After placement, press tape sealant to the panel surface to assure adhesion.



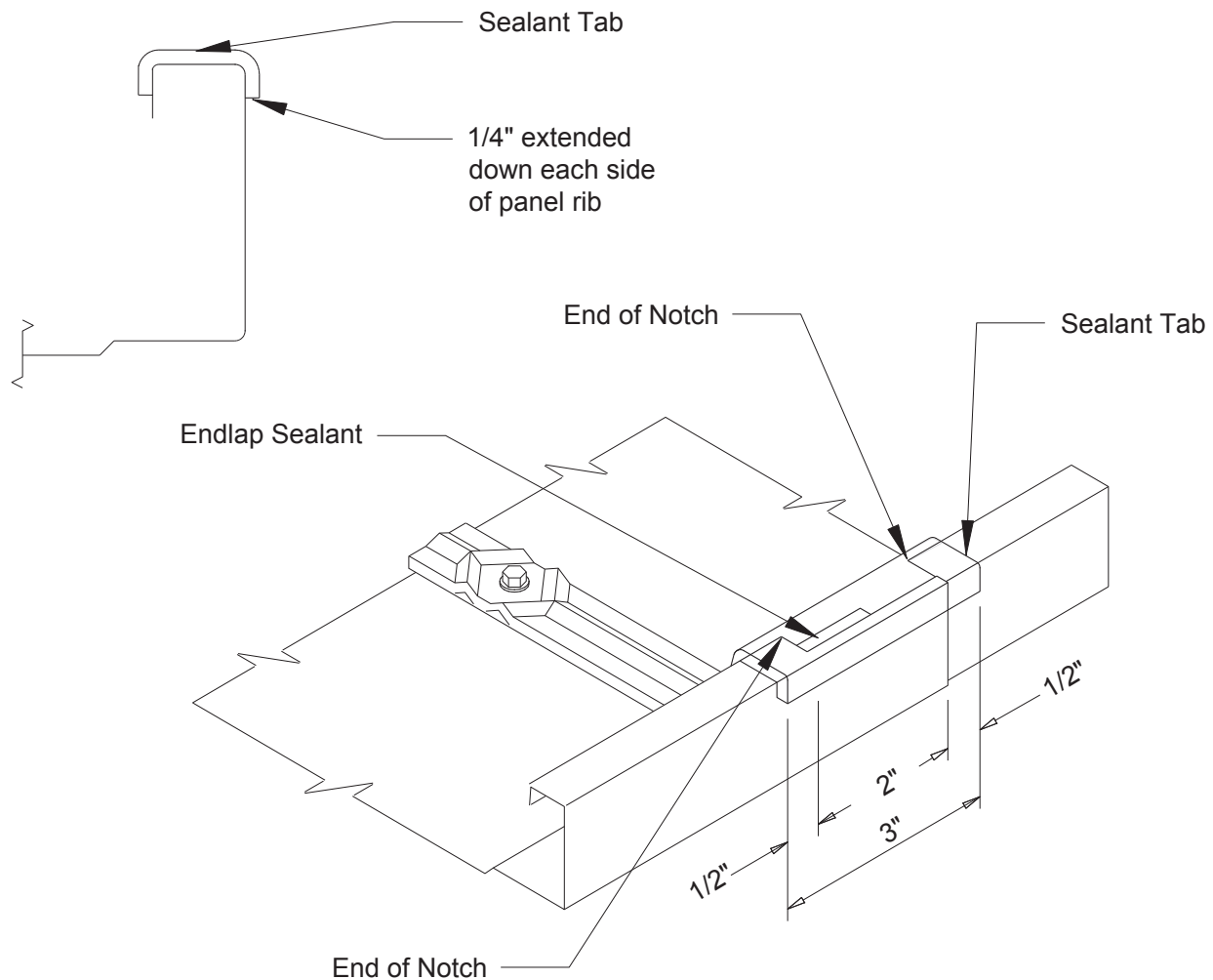
LAP SEALANT TAB AT RIDGE



EAVE SEALANT TAB DETAIL

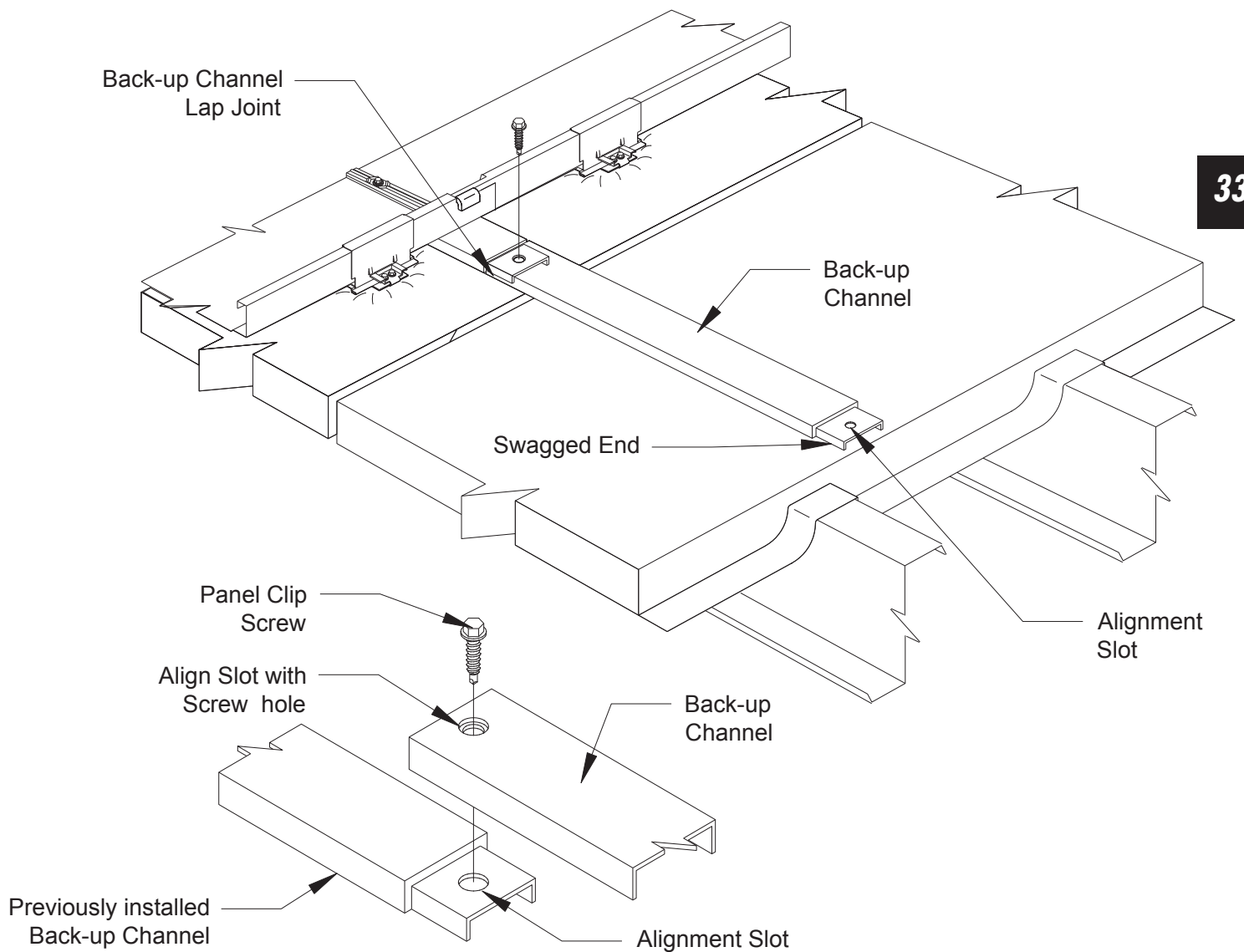
LAP SEALANT TAB DETAILS

Cut the tape sealant using a box knife or scissors. Position sealant tabs as illustrated. Do not use excess as this can cause difficulties during assembly. Remove any excess tape sealant. After placement, press tape sealant to the panel surface to assure adhesion.



SECOND PANEL BACK-UP CHANNEL

To continue with the next panel installation, if there are endlaps, install the next run of back-up channel. Position the non-swagged end over the swagged end, parallel to the endlaps, and screw together with a panel clip fastener through the factory punched hole in the alignment dimple.

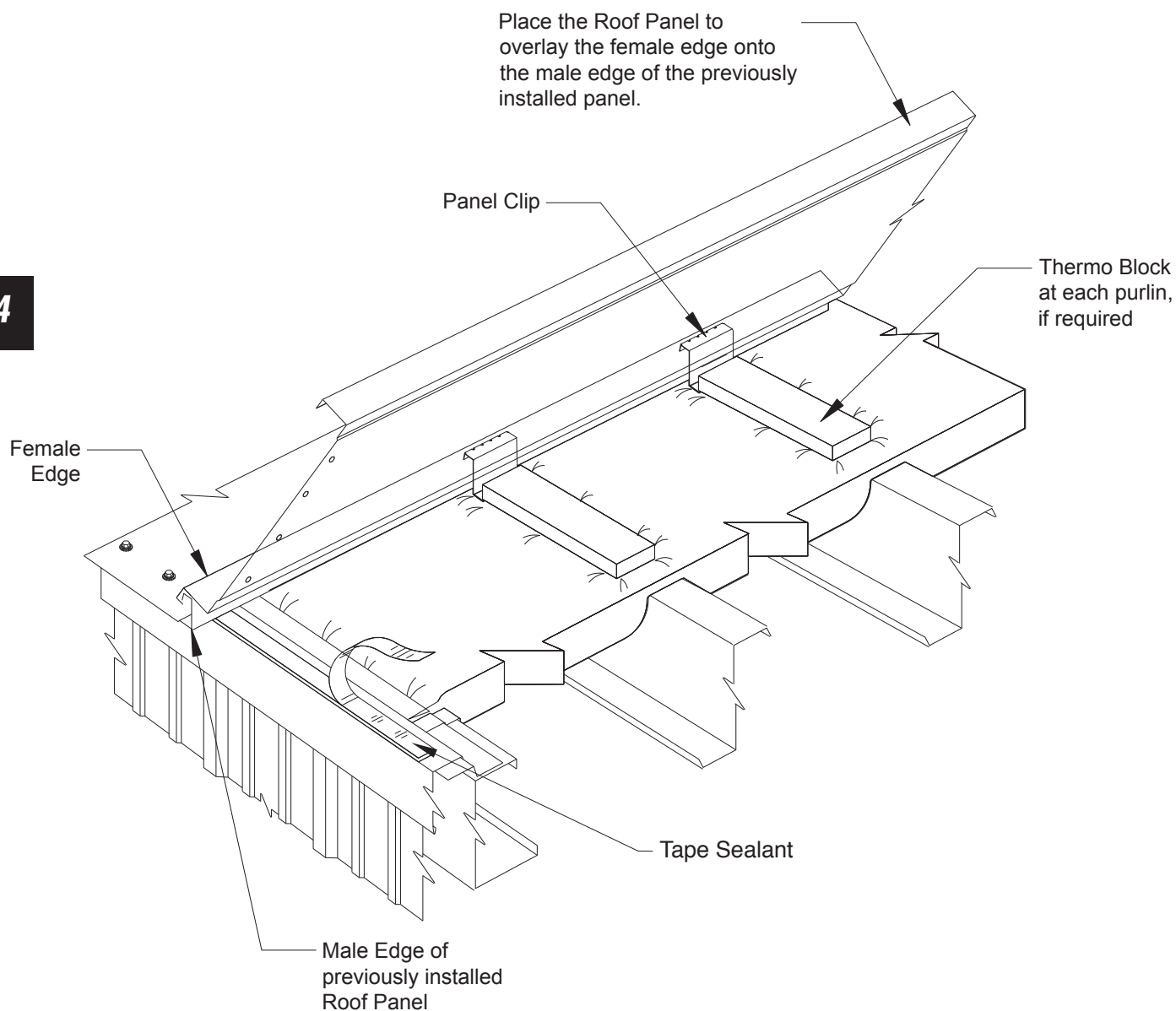


LAP DETAIL

SECOND PANEL POSITIONING

Remove the protective paper from the next 16" of the eave tape sealant. Position the female edge of the panel over the male edge of the previous panel with the 2" overhang. If insulation thermal blocks are required, install them over each roof purlin. Tilt the panel as shown so that the female edge can be hooked over the male edge of the installed panel. See the details on the next page.

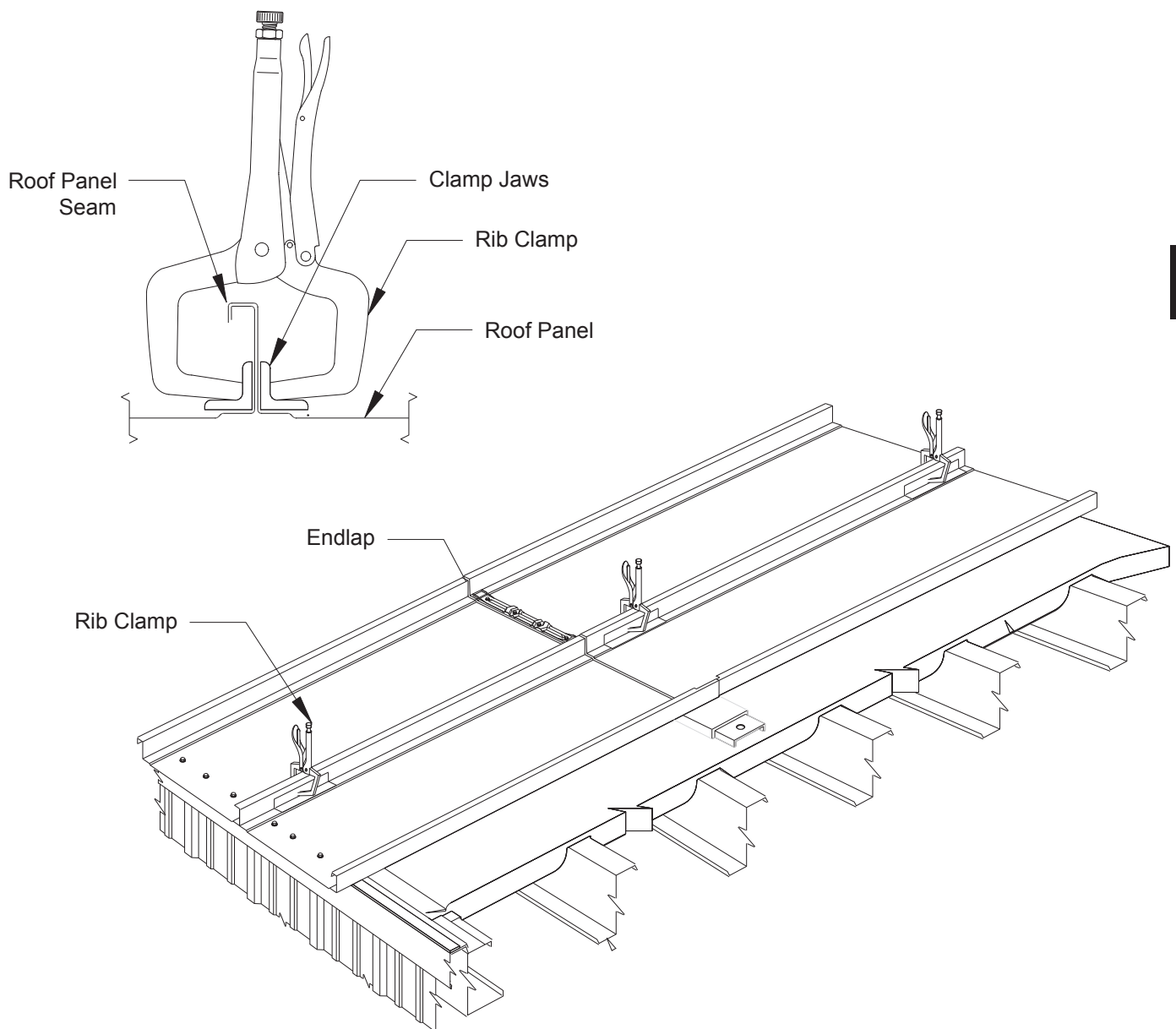
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CLAMPING SIDE LAPS

After the panel is in place and the edges are hooked properly, clamp the ribs together as needed and as shown. The coverage of the panel needs to be checked to assure that the installation does not accumulate excess coverage.

The panel is now ready for the eave screws to be installed. The panel clips should now be installed at each purlin.



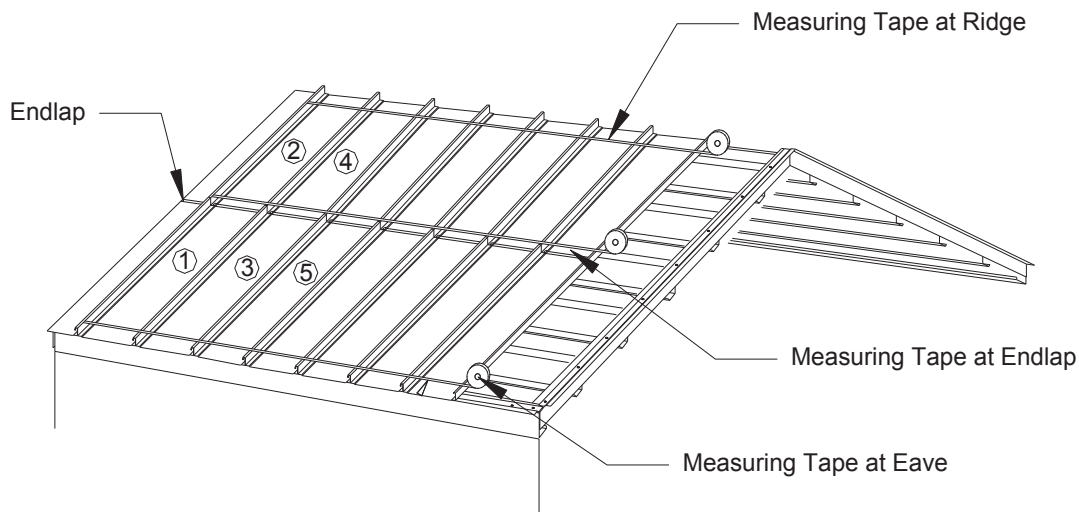
CHECKING COVERAGE

It is important that overall coverage be checked frequently so that any coverage errors are not allowed to accumulate. Coverage errors can cause panels to no longer be perpendicular to the eaves.

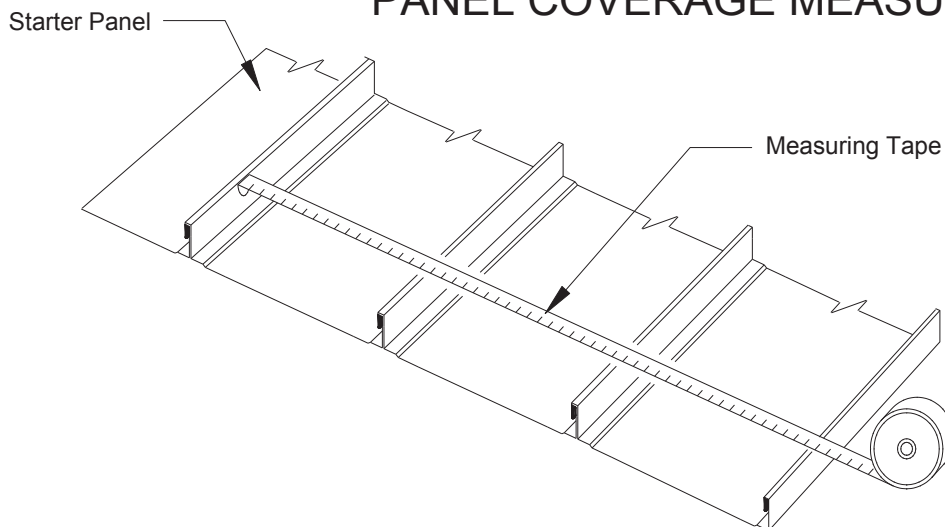
Coverage must be checked at the eave and at the ridge. If there are endlaps, the coverage must also be checked at each endlap.

If the panels do not have the correct coverage, seaming difficulties may occur.

CHECKING PANEL COVERAGE



PANEL COVERAGE MEASUREMENT

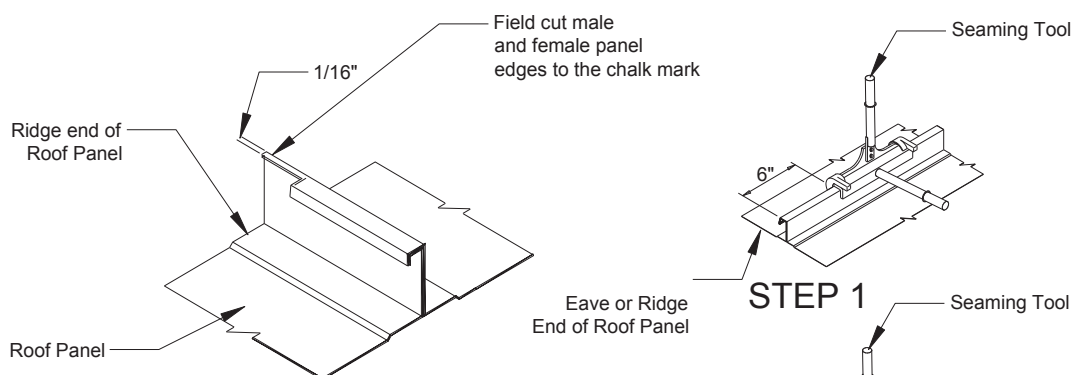


PREPARATION FOR METAL CLOSURES

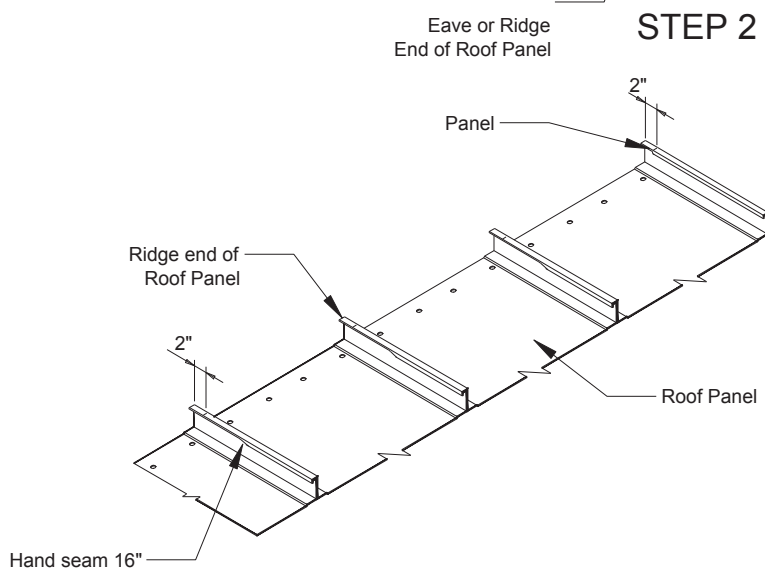
The closures are installed as the roof panels are placed. Because coverage errors may cause installation issues, closures should be installed as the runs are completed to help determine if there are coverage issues.

The panel notches must be aligned within $\frac{1}{4}$ ". If necessary, field cut the notches to the proper alignment.

Hand seam the end of panel, the length of seamer, to allow for enough space for the mechanical seamer to start. This should be done before the tape sealant is applied.



NOTCH FOR RIDGE CLOSURE

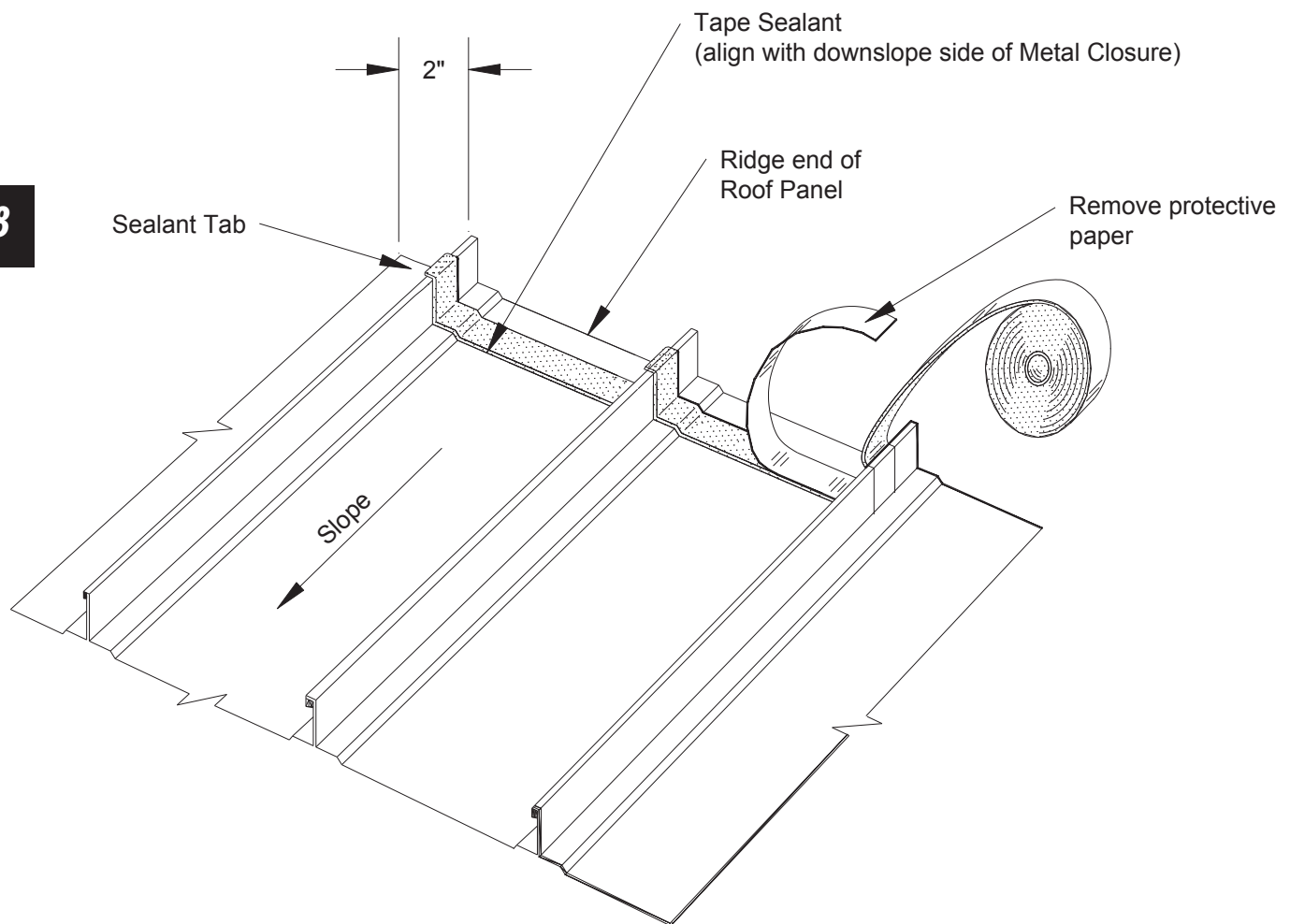


MARKING RIDGE CLOSURE LINE

SEALANT FOR METAL CLOSURE

Install a continuous strip of tape sealant across the panel with the downslope side of the tape sealant aligned with the Metal Closure.

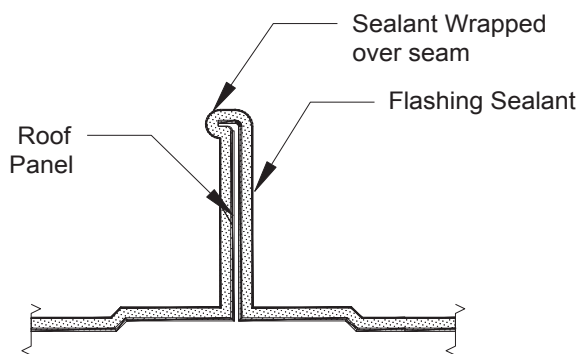
See the next page for details.



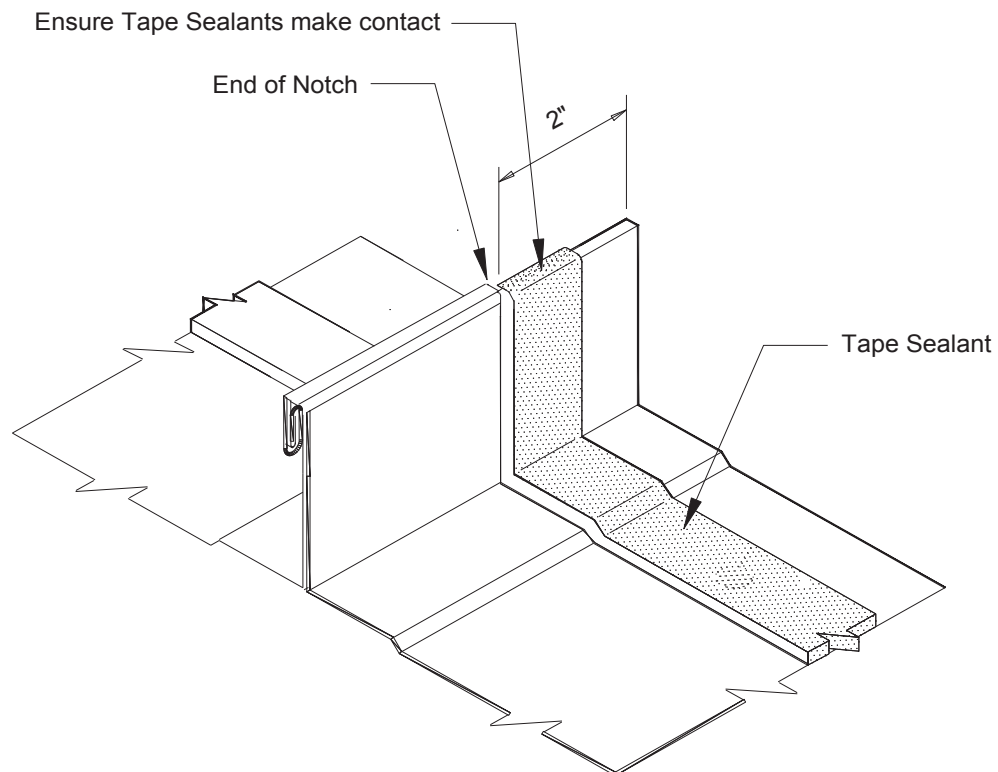
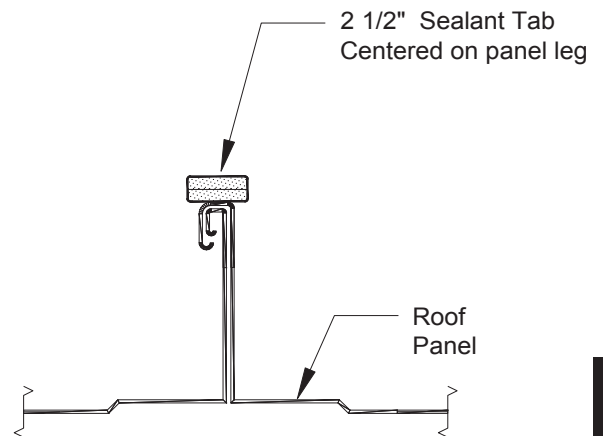
SEALANT FOR METAL CLOSURE

Install the tape sealant as shown above before installing closures. The tape sealant must be correctly positioned and uniformly pressed against the panel surfaces.

TAPE SEALANT AT RIDGE



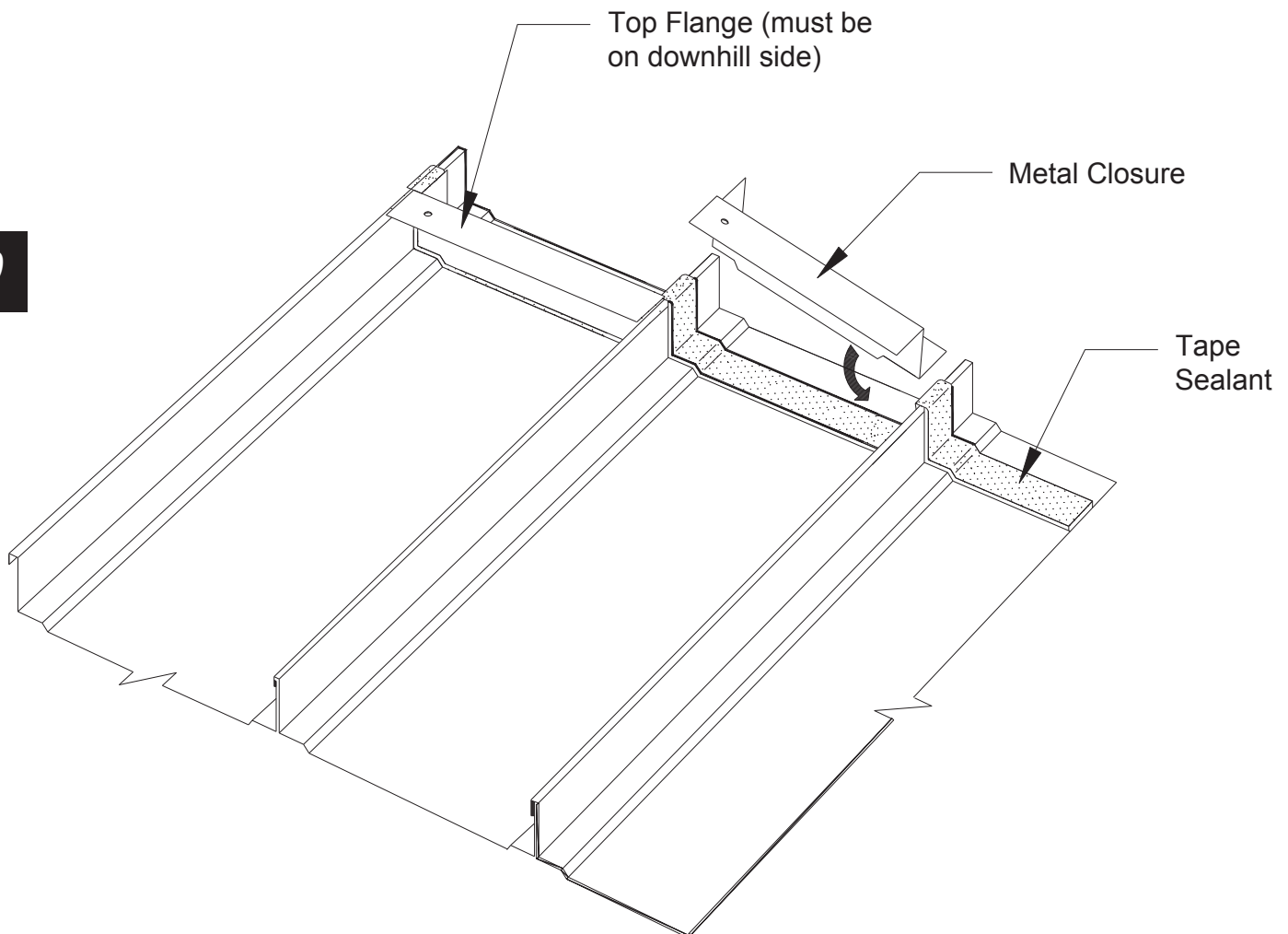
SEALANT TAB AT RIDGE



INSTALLING METAL CLOSURE

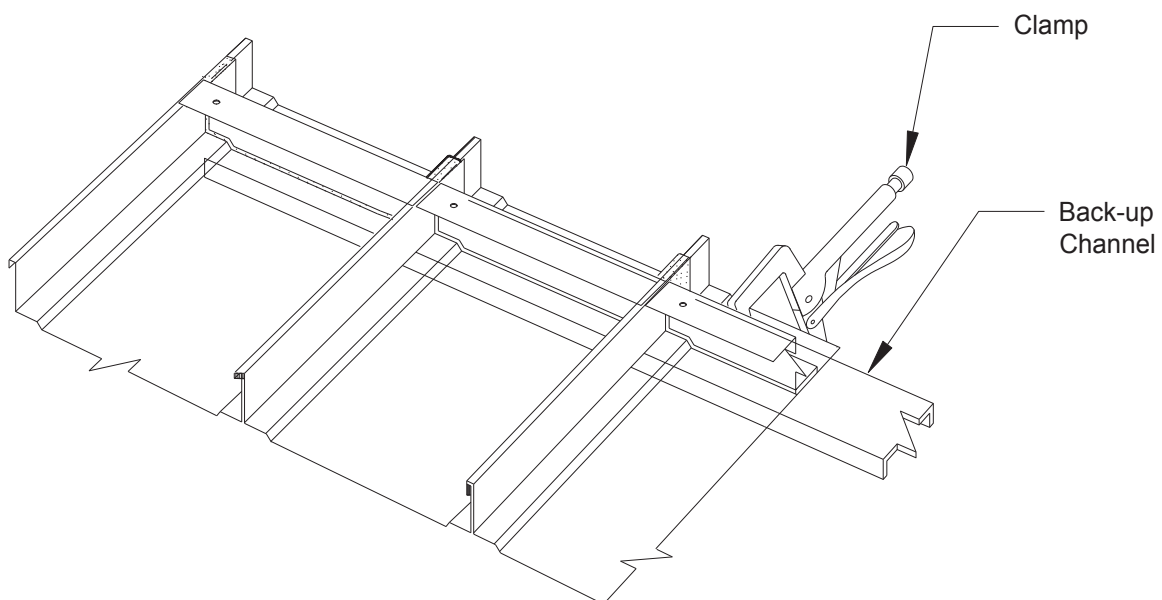
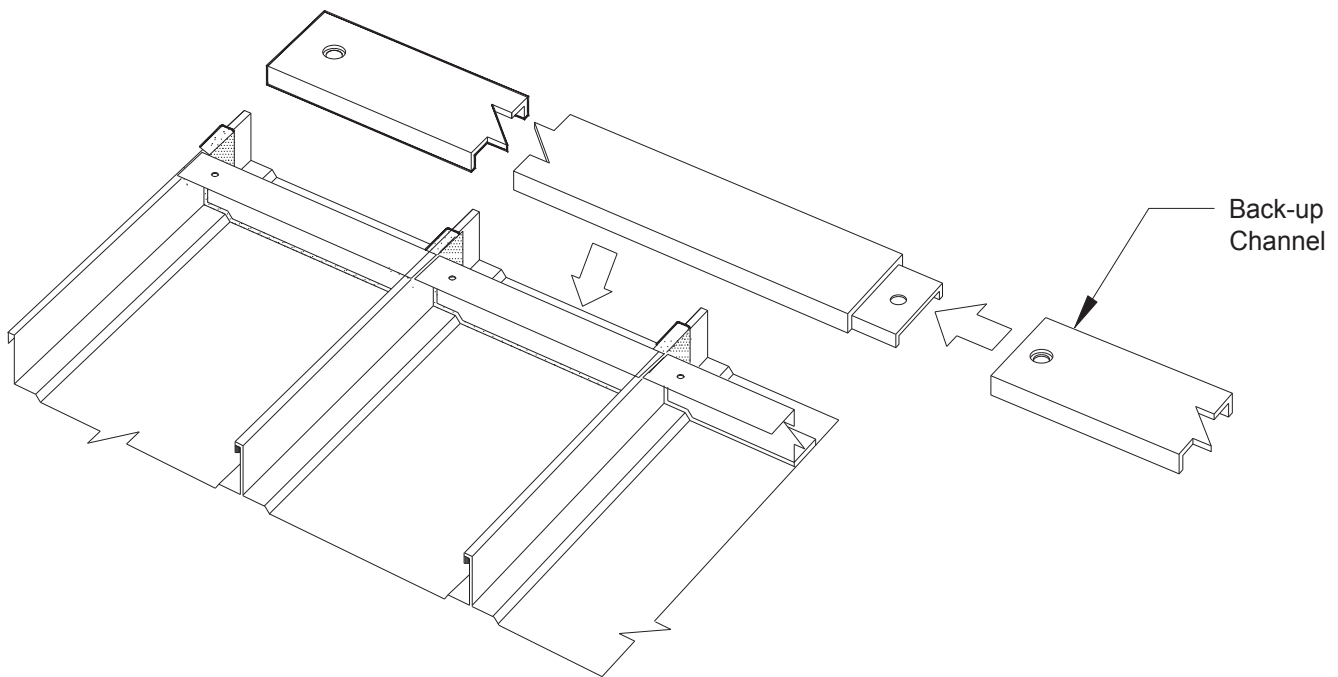
The closure installs with the bottom flange turned upslope and the top flange downslope. Install the bottom flange over the tape sealant with the web of the closure in line with the panel notch 2" from the end of the panel.

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BACK-UP CHANNEL AT RIDGE

Slide the back-up channel under the panel, centered under the closure. Clamp the closures and the back-up channel together until the fasteners are installed.

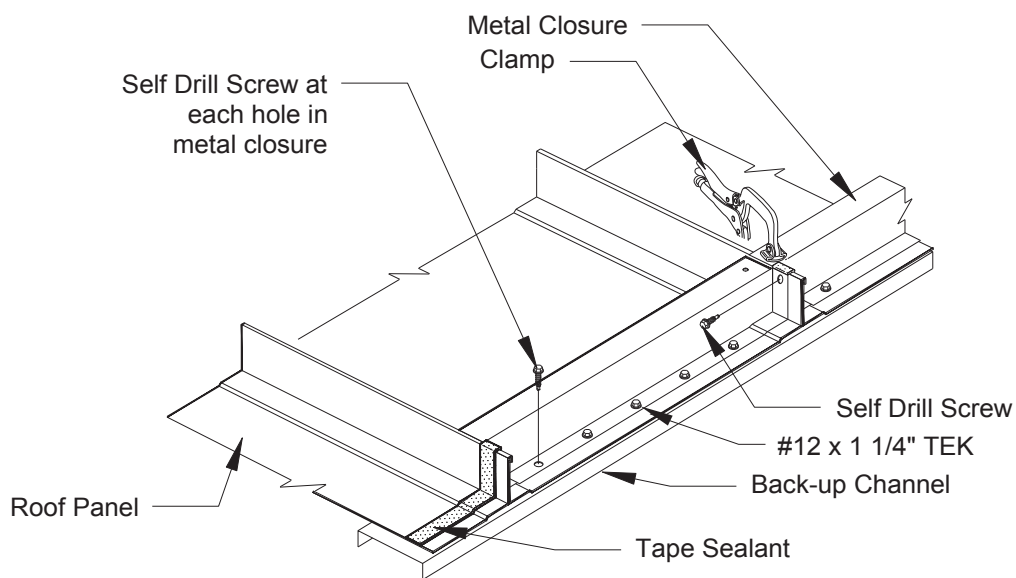


FASTENERS FOR METAL CLOSURES

Metal closures must be installed to accommodate the associated trim.

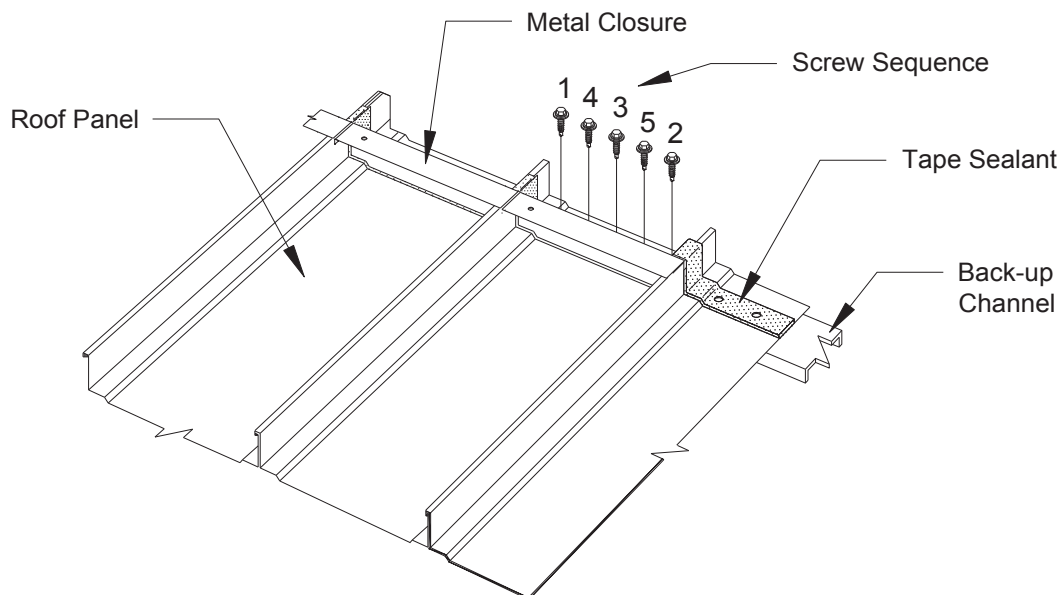
Install the closures with 12 x 1 1/4" TEK through the closure and the tape sealant into the back-up channel. Install the fasteners in the placement sequence shown above.

Check that the top flange of the closure is aligned with the previously installed closure and then install a clip screw through the side of the end of the closure through the vertical leg of the panel and into the metal closure on the pervious panel.



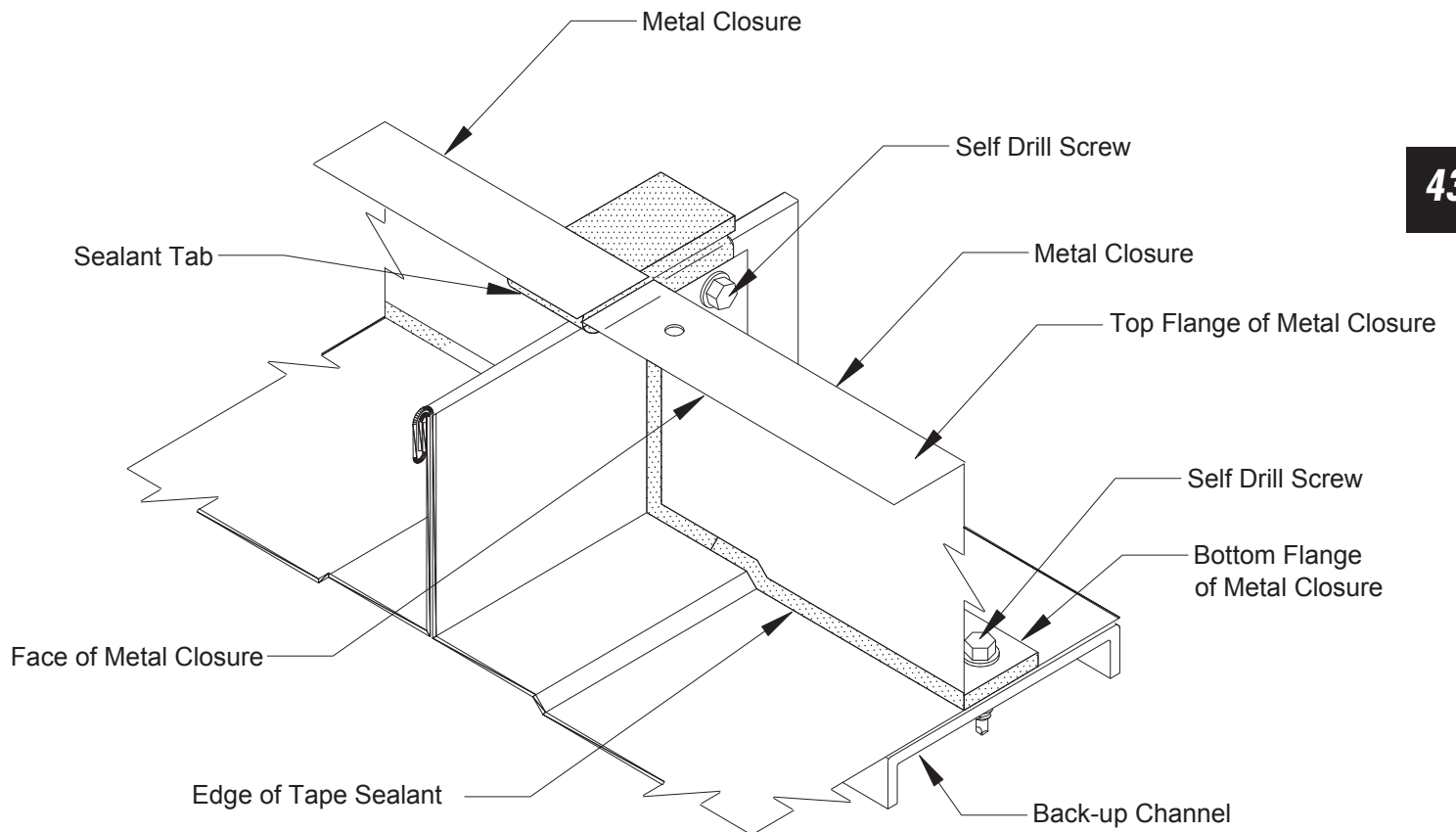
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METAL CLOSURE ATTACHMENT



DETAIL OF METAL CLOSURE

The closure should be installed as pictured. Check for unsealed voids between the closure and the panel.

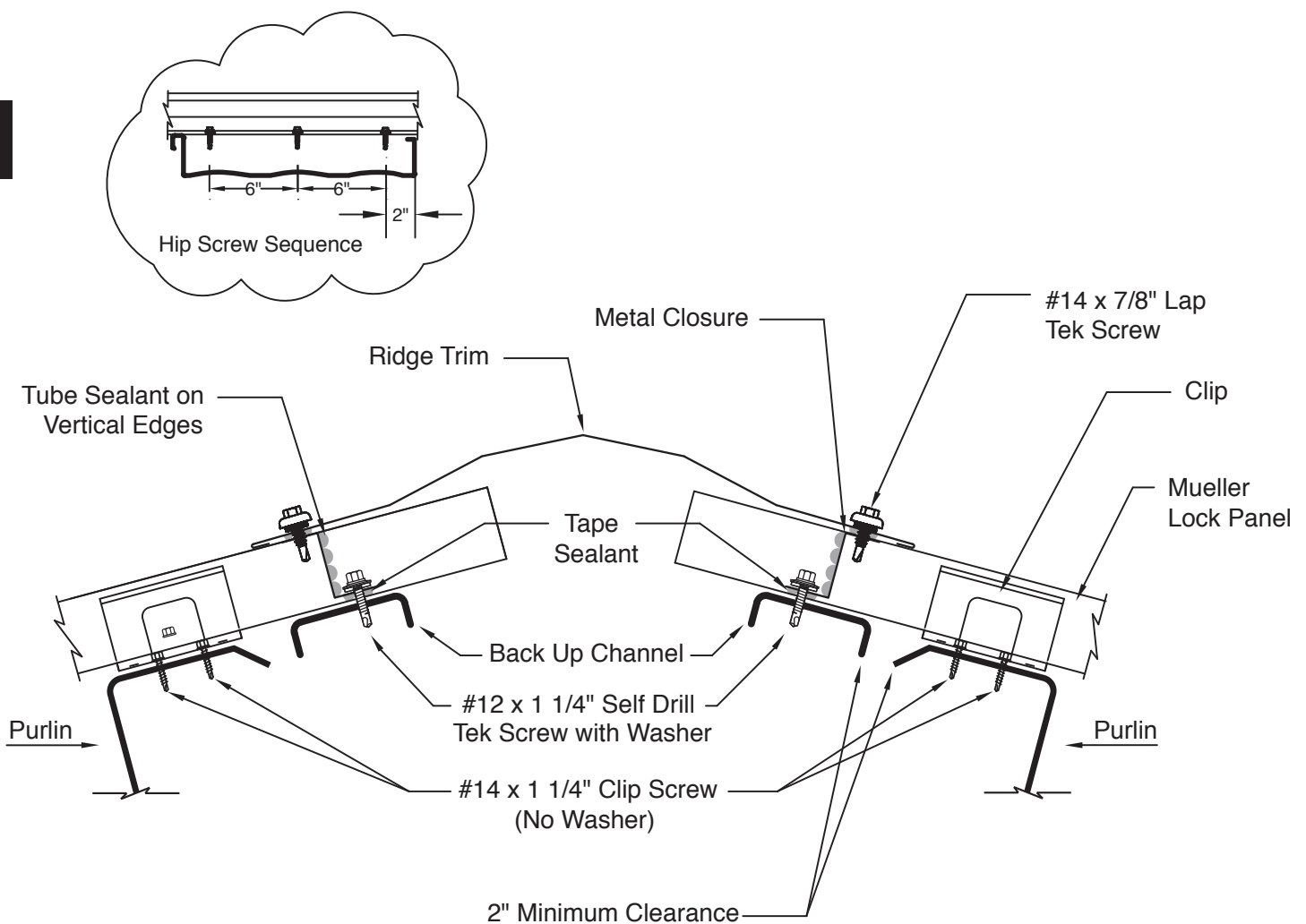


FLOATING RIDGE

Installation Steps: (use only with fixed eave and valley)

1. Slide the backup channel underneath the end of the panel as shown.
2. To accommodate the width of the Ridge Trim, apply the tape sealant across the pan of the panel, aligned over the backup channel.
3. Install the metal closure using #12 screws on 4" centers through the panel and the backup channel as shown.
4. Use tube sealant to seal the ends of the closure.
5. Apply tape sealant to the top of the metal closure.
6. Fasten Ridge trim to closure using #14 x 7/8" Lap screws on 6" centers.

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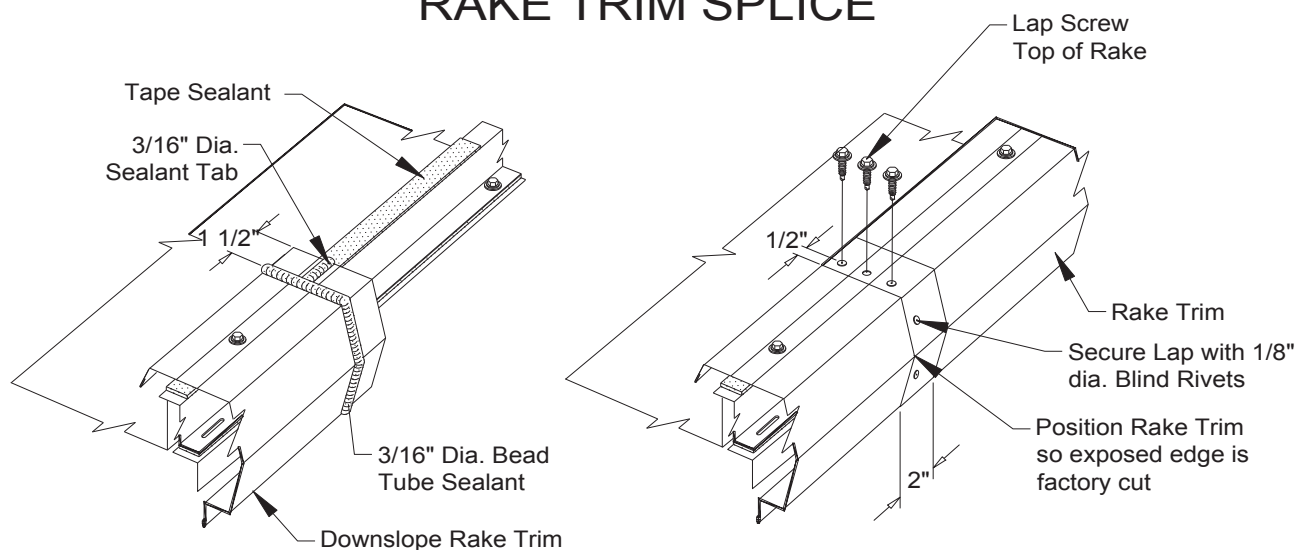
LAPPING AND SEALING RAKE TRIM

Splice rake trim with tube sealant and lap screws. The lap must always be the uphill rake over the downhill rake.

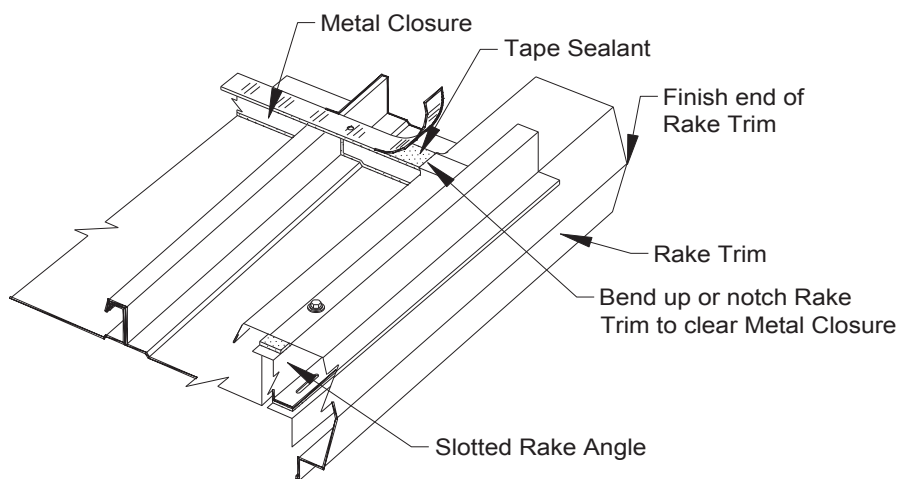
At a ridge, field cut the rake trim 2" back from the center line of the ridge

At a high eave connection, field cut the rake trim as required to assure a weathertight connection to that connection.

RAKE TRIM SPLICE

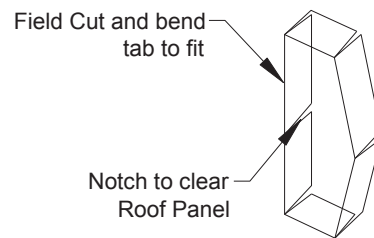


RAKE TRIM AT RIDGE

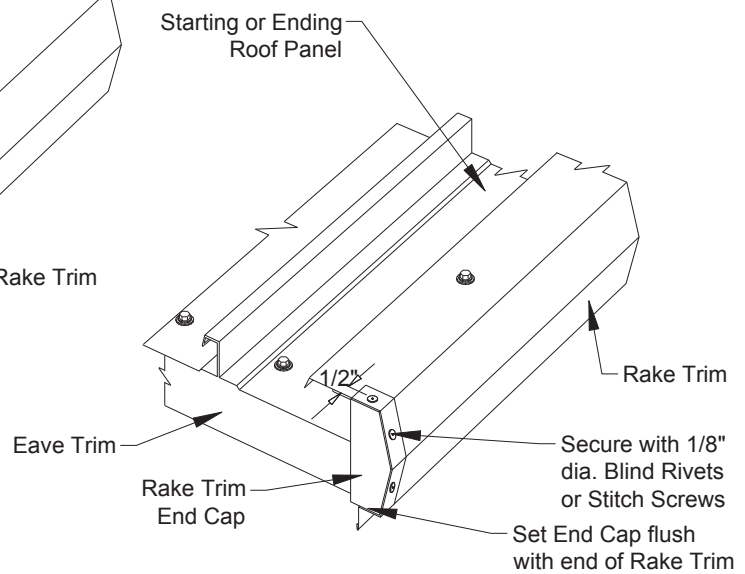
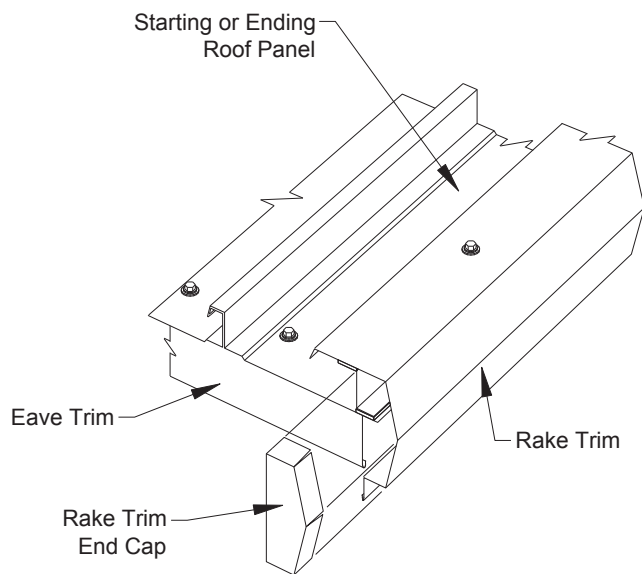


END CAP INSTALLATION

End caps must be field cut and folded to fit. Install with tube sealer and pop rivets or stitch screws.



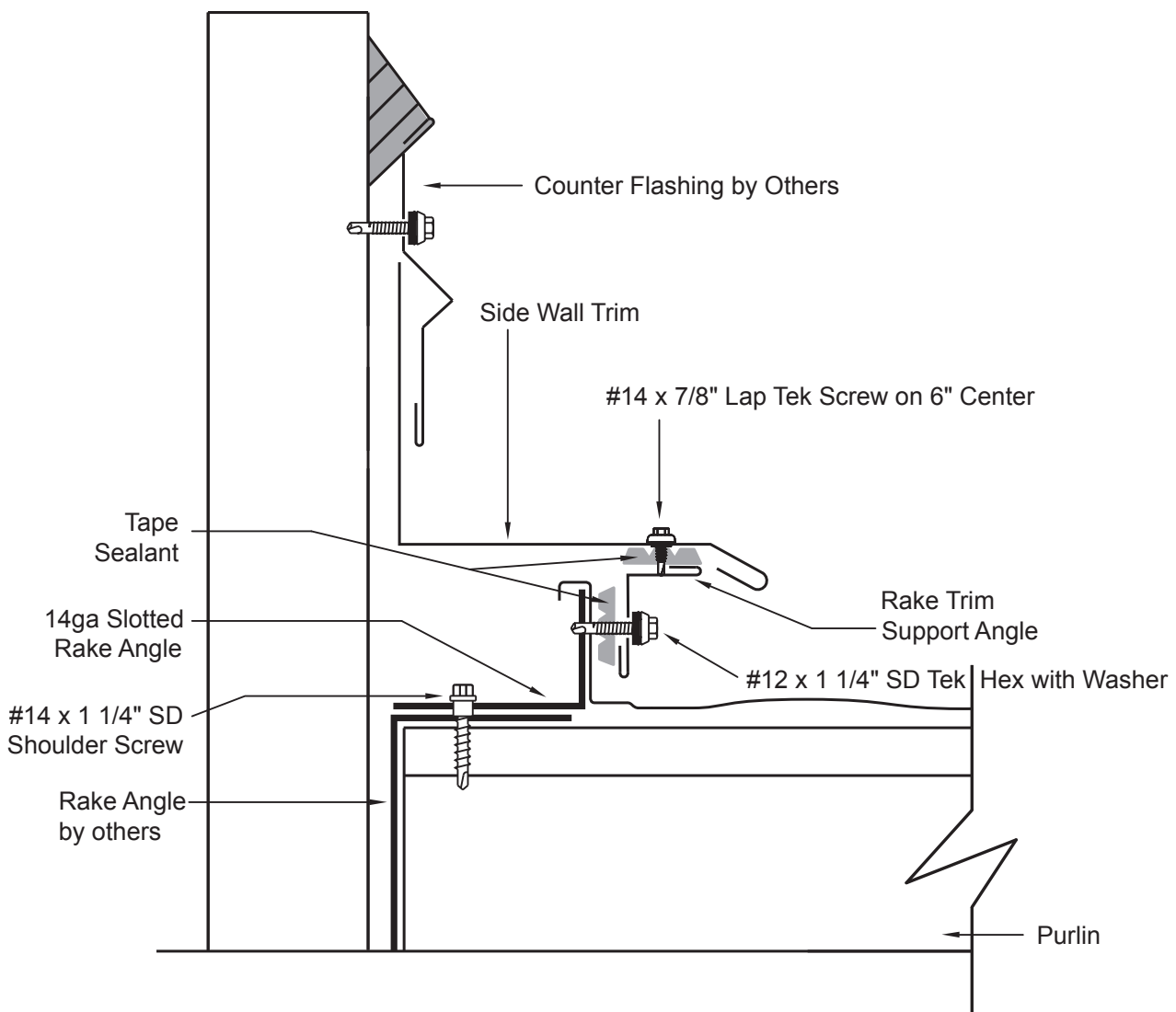
END CAP DETAIL



SIDE WALL / PARAPET DETAILS

Installation steps:

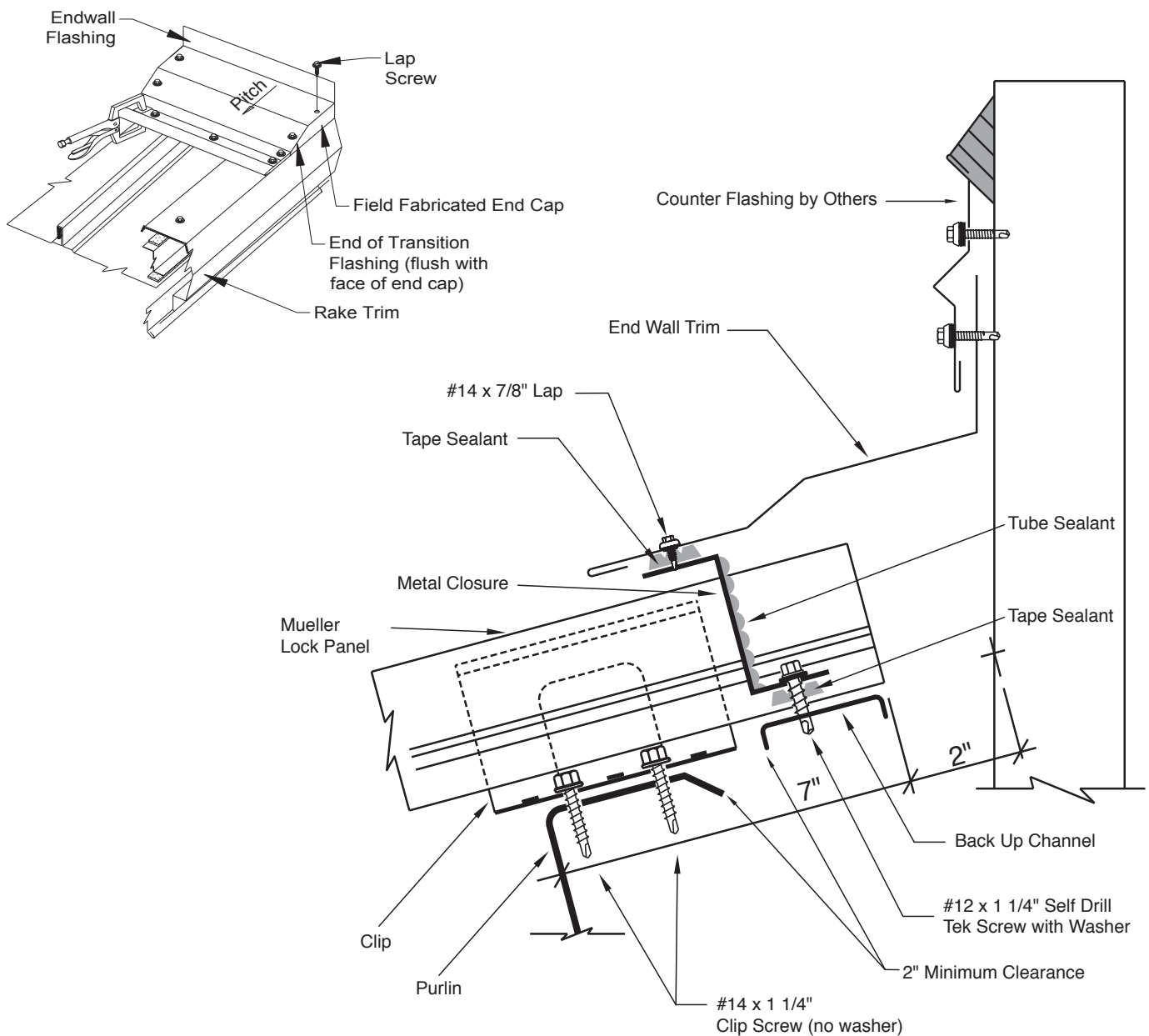
1. To begin starting panel first attach the Slotted Rake Angle to the existing rake using #14 x 1 1/4" SD Shoulder tek screws.
2. Place the female leg of the first panel over the upturned edge of the Slotted Rake Angle.
3. Install Rake Trim Support Angle as pictured using tape sealant and secure using #12 x 1 1/4" SD screws thru the Rake Trim Support Angle, tri bead, panel leg and into the 14 ga. Slotted Rake Angle.
4. Apply tape sealant to the top of the Rake Trim Support Angle and install side wall trim as shown with #14 x 7/8" lap screws on 6" centers.
5. Attach the appropriate counter flashing as required by the application. This is supplied by others.
6. For last panel run, field cut the panel if necessary to form a 1 3/4" up turned leg that will position against the slotted rake angle when installed. Then complete the trim using the above steps.



END WALL / PARAPET DETAILS

Installation Steps: (use only with fixed eave)

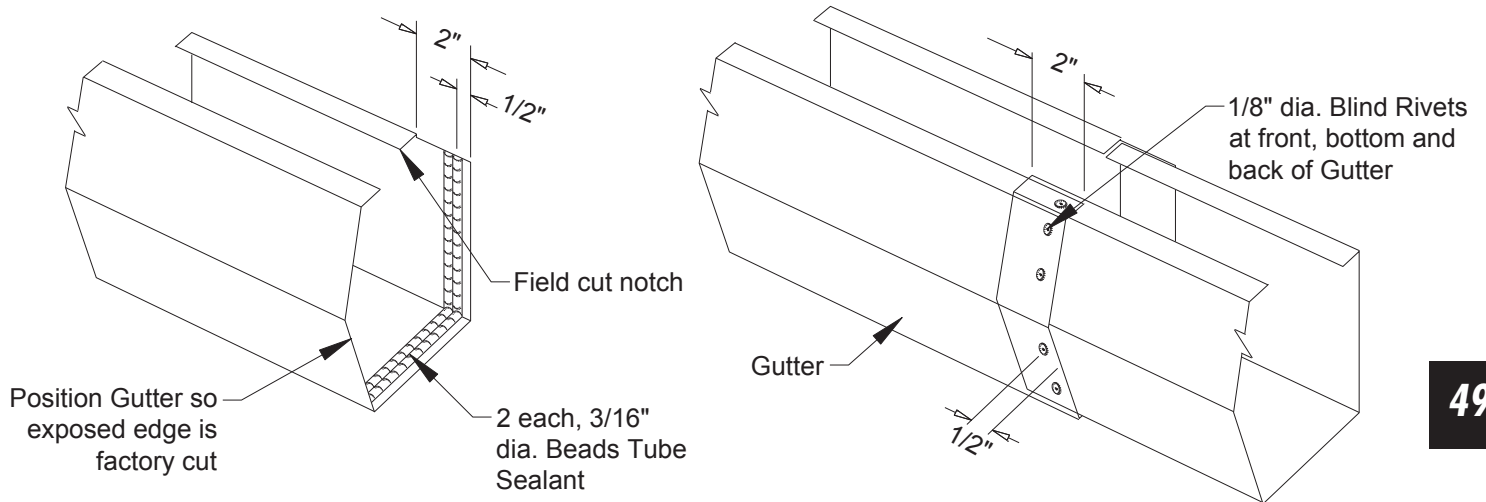
1. Slide the backup angle underneath the end of the panel as shown.
2. To accommodate the placement of the End Wall trim, apply the tape sealant across the pan of the panel, aligned over the backup channel.
3. Install the closure using #12 screws on 4" centers through the panel and the backup channel as shown.
4. Use tube sealant to seal the ends of the metal closure.
5. Apply tape sealant to the top of the closure.
6. Fasten End Wall trim to metal closure using #14 x 7/8" Lap screws on 6" centers.



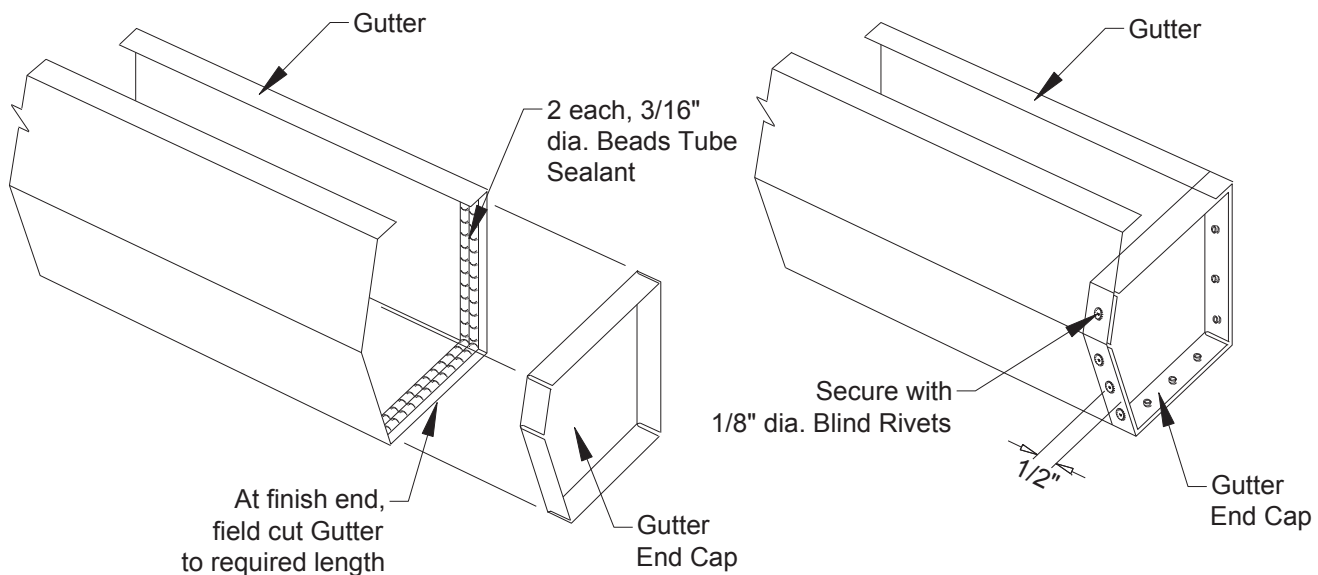
GUTTER ASSEMBLY

The start and finish of the gutter is flush with the end walls, with enough extra gutter for the endwalls with rake trim to miter the gutter to rake connection.

Attach the gutter ends and make gutter splices with tube caulk fastened with pop rivets or stitch screws.



Eave Gutter Splice



Eave Gutter End Cap

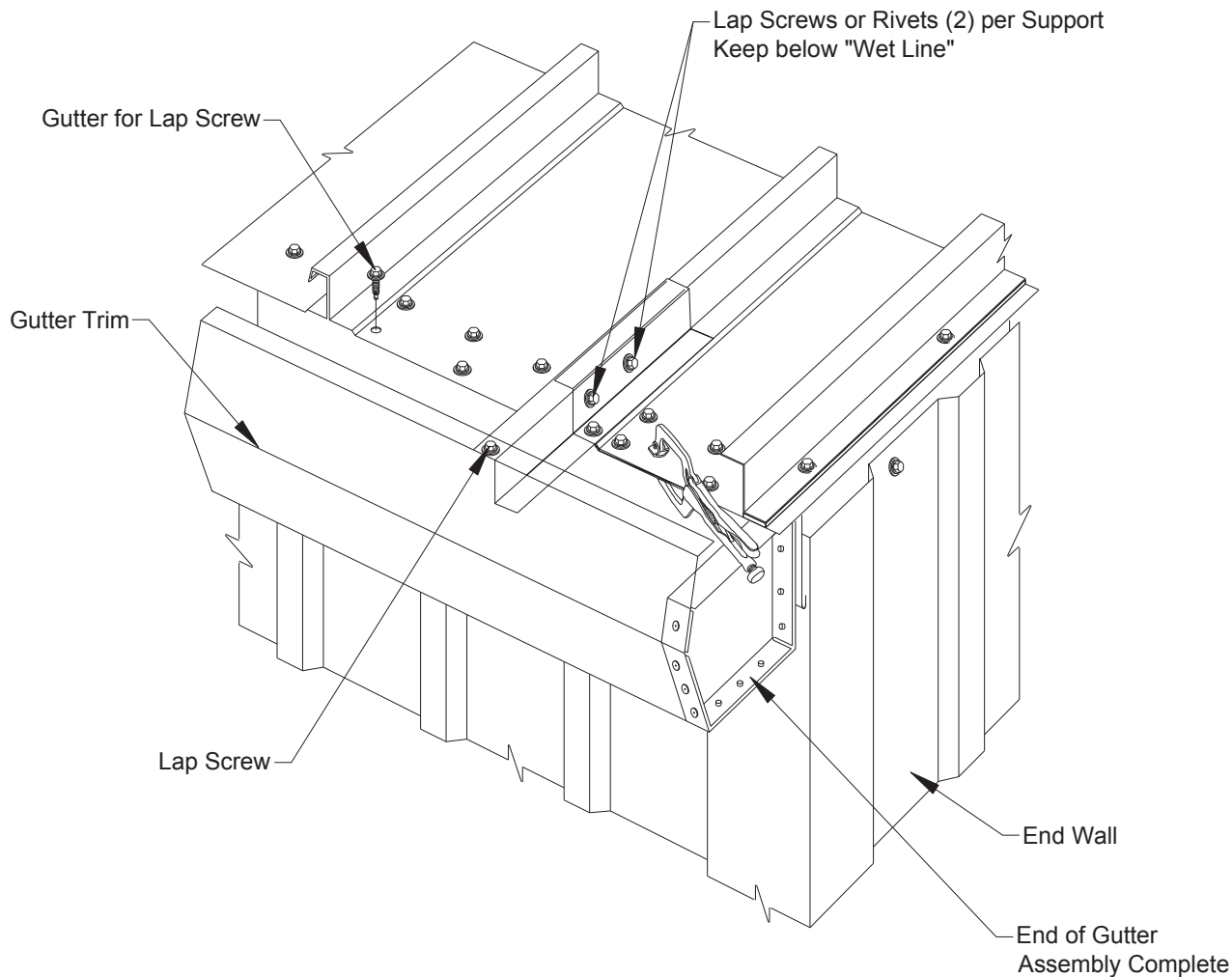
GUTTER INSTALLATION

Position the gutter with the correct end locations and the back flange of the gutter under the overhang of the roof panel. The back face of the gutter should be flush against the eave trim.

Field miter rake and gutter corners as required.

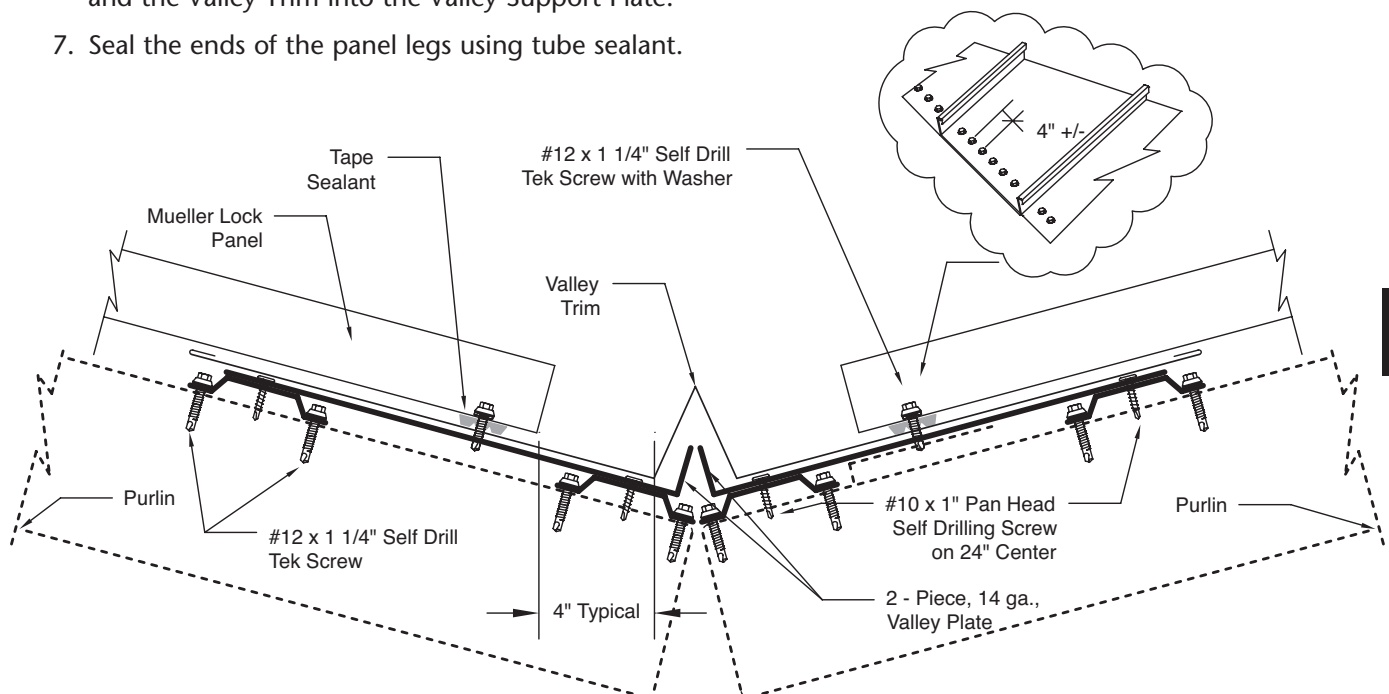
Clamp the gutter in position with clamps and fasten the back flange of the gutter to the roof panel with lap tek screws.

Apply strips of tape sealant 3" long to the inside of the gutter strap at the fastener locations on the uphill end of the gutter strap. With the outer edge of the gutter straight and level in the desired installation position, install the gutter straps with 2 lap fasteners and 1 roof fastener which is outside the building envelope. Fasten the strap to the outer edge of the gutter, using lap tek screws for all fastener location in the strap. Note, apply at gutter strap/support on each panel rib.

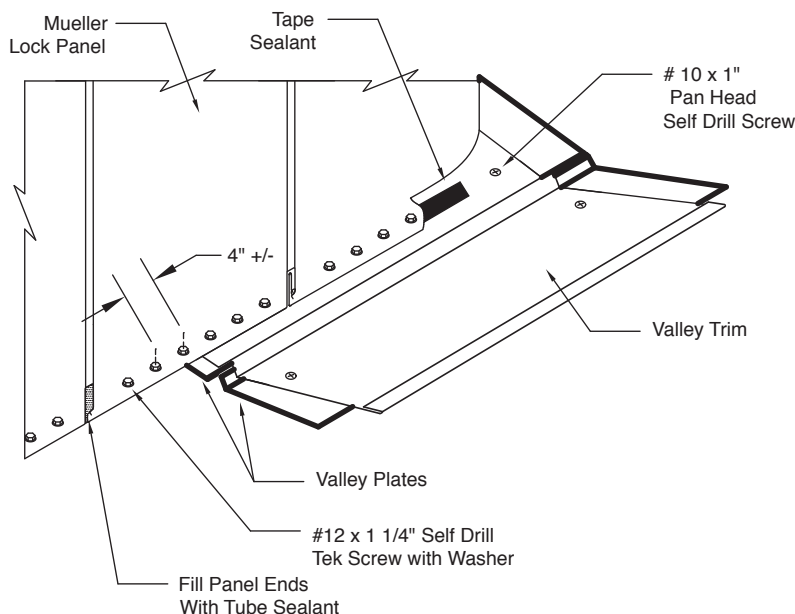


Installation Steps (use only with fixed eave)

1. If applicable, install insulation before proceeding (insulation omitted for clarity).
2. Install four runs of hat section up the valley as shown, securing to the purlins with # 10 x 1 self drill pan head screws (this step is applicable when insulation or thermal blocks are specified).
3. Install the two piece 14 ga. Valley Support Plates with #10 x 1 self drill pan head screws.
4. Install Valley trim over the Valley Support Plates. Secure with #10 x 1 self drill pan head screws (5' centers).
5. Install tape sealant 4" to 5" from center of the valley trim.
6. Attach panel to Valley Support Plate using #12 x 1 1/4 self drill screws, on 4' centers, through the tape sealant and the Valley Trim into the Valley Support Plate.
7. Seal the ends of the panel legs using tube sealant.



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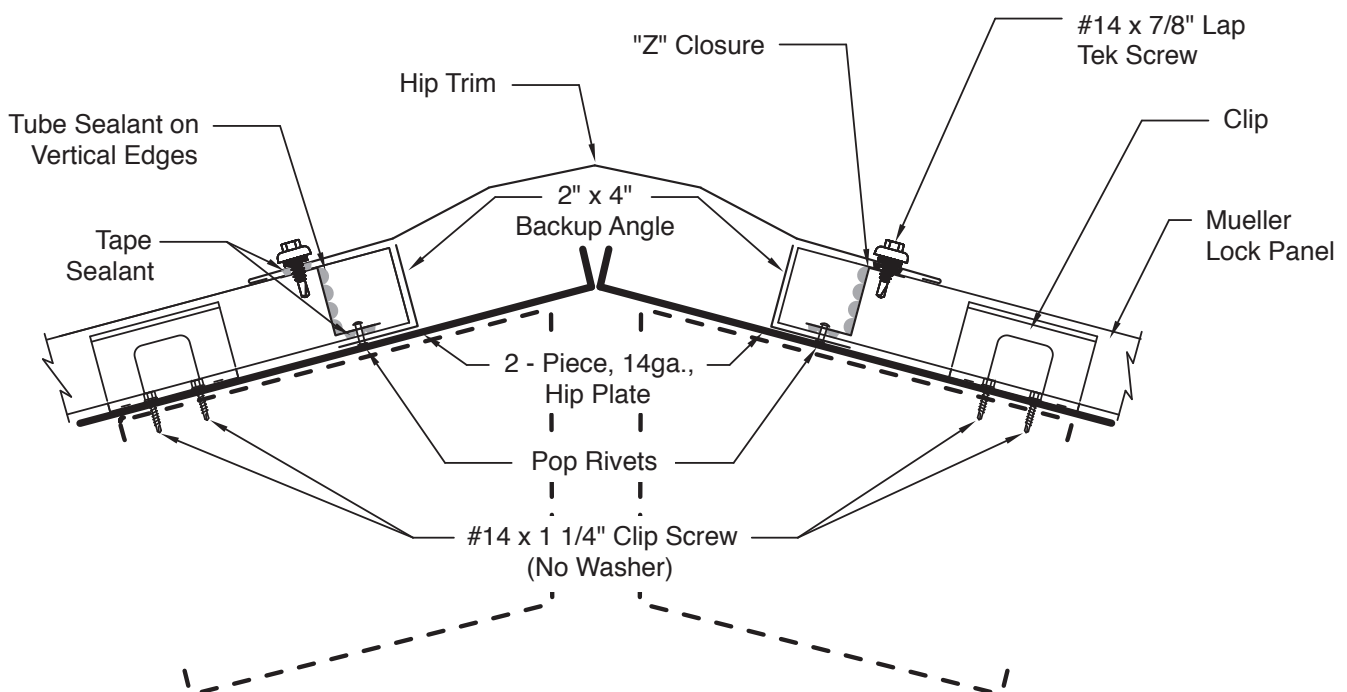
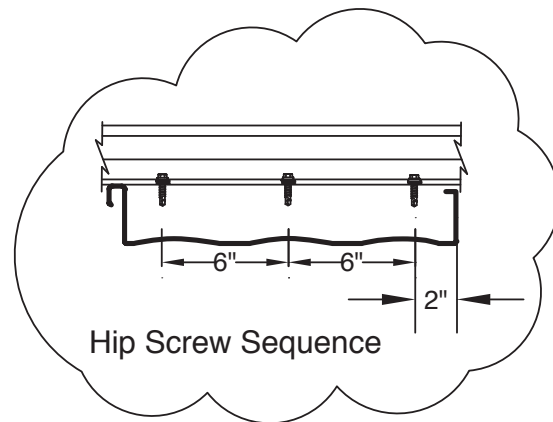


Isometric View

FLOATING HIP

Installation Steps: (use only with fixed eave or valley)

1. Install 14 ga. Hip support plate using #10 x 1 self drill pan head screws to attach to purlin. The 1" leg should be pointing to the top.
2. Install the panels with the ends bevel cut to the slope of the hip.
3. Slide the backup angle under the bottom of the panels at least 2" from the purlin clips as shown, 4" leg down.
4. To accommodate the width of the hip trim, apply the tape sealant to the panel over the backup angle as shown.
5. Field cut and attach Z closure to panel and backup angle using pop rivets on 4" centers.
6. Seal the ends of the Z closure using tube sealant.
7. Apply tape sealant to the top of the Z closure.
8. Attach hip trim to the Z closure using #14 x 7/8 lap screws on 6" centers.



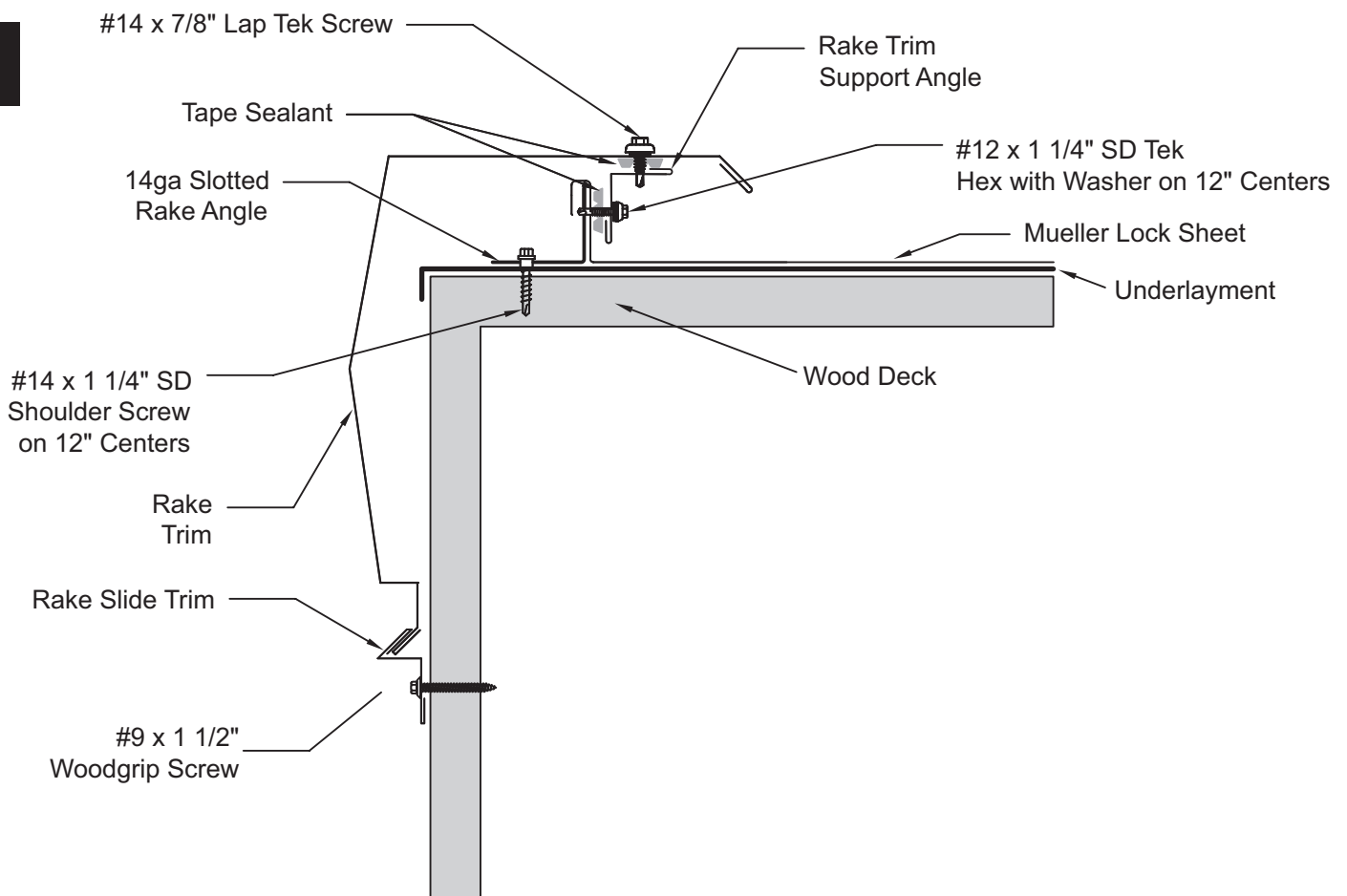
WOOD DECK APPLICATION

FLOATING RAKE DETAILS | WOOD DECK

Installation steps:

1. To begin starting panel you must first attach the Slotted Rake Angle to the existing rake using #14x1¼" SD Shoulder tek screws, 12" on center.
2. Place the female leg of the first panel over the upturned edge of the Slotted Rake Angle.
3. Install Rake Trim Support Angle as pictured using tape sealant and secure using #12x1¼" SD screws thru the Rake Trim Support Angle, tri bead, panel leg and into the 14 ga. Slotted Rake Angle, 12" on center.

End View

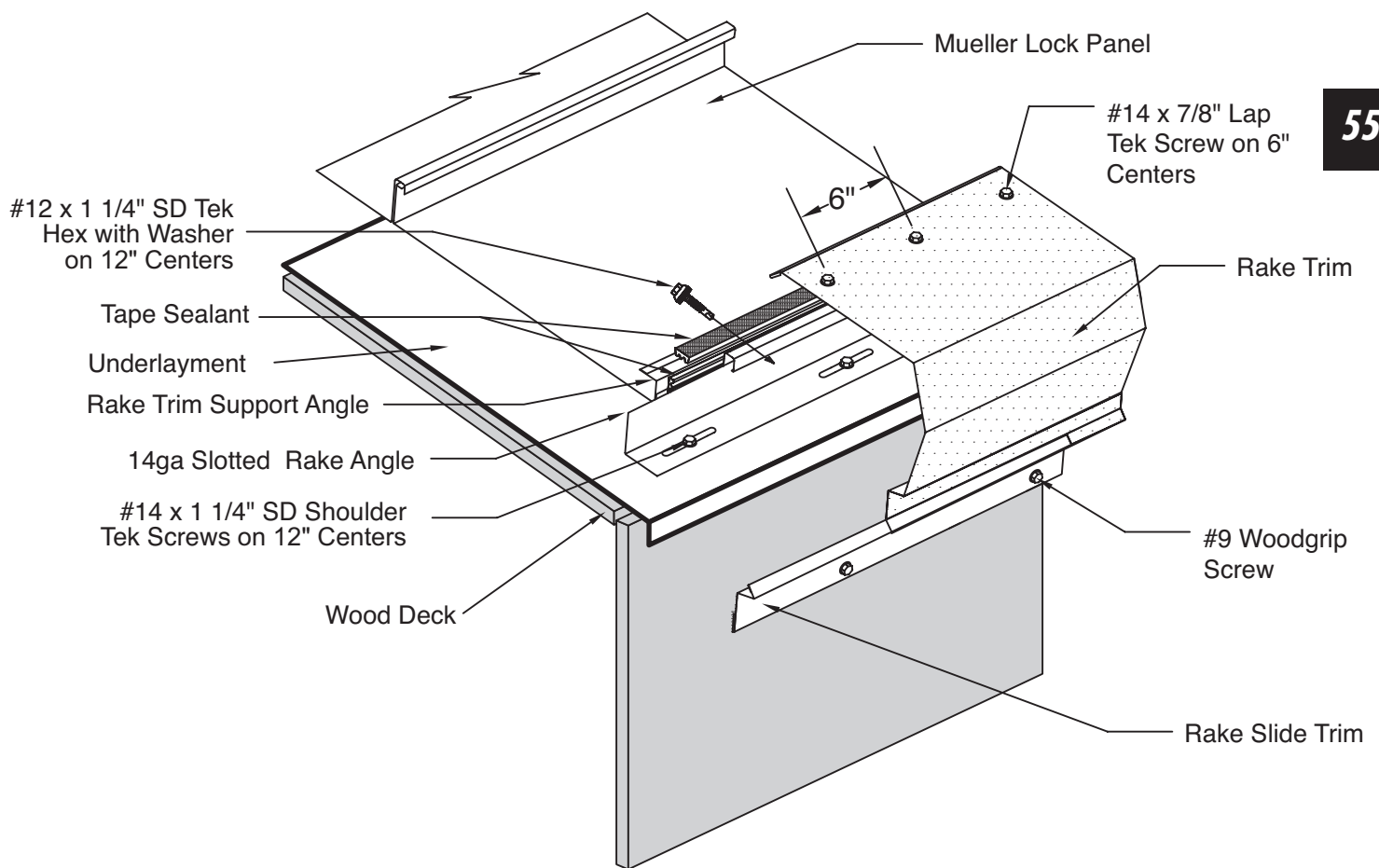


FLOATING RAKE DETAILS | WOOD DECK

Installation steps continued:

4. Apply tape sealant to the top of the Rake Trim Support Angle and install Rake Trim as shown with #14x 7/8" lap screws on 6" centers.
5. Attach Rake Slide Trim over bottom edge of the Rake Trim securing with #9 woodgrip screws on 12" centers.
6. For last panel run, field cut the panel if necessary to form a 1 3/4" up turned leg that will position against the slotted rake angle when installed. Then complete the trim using the above steps.

Isometric View

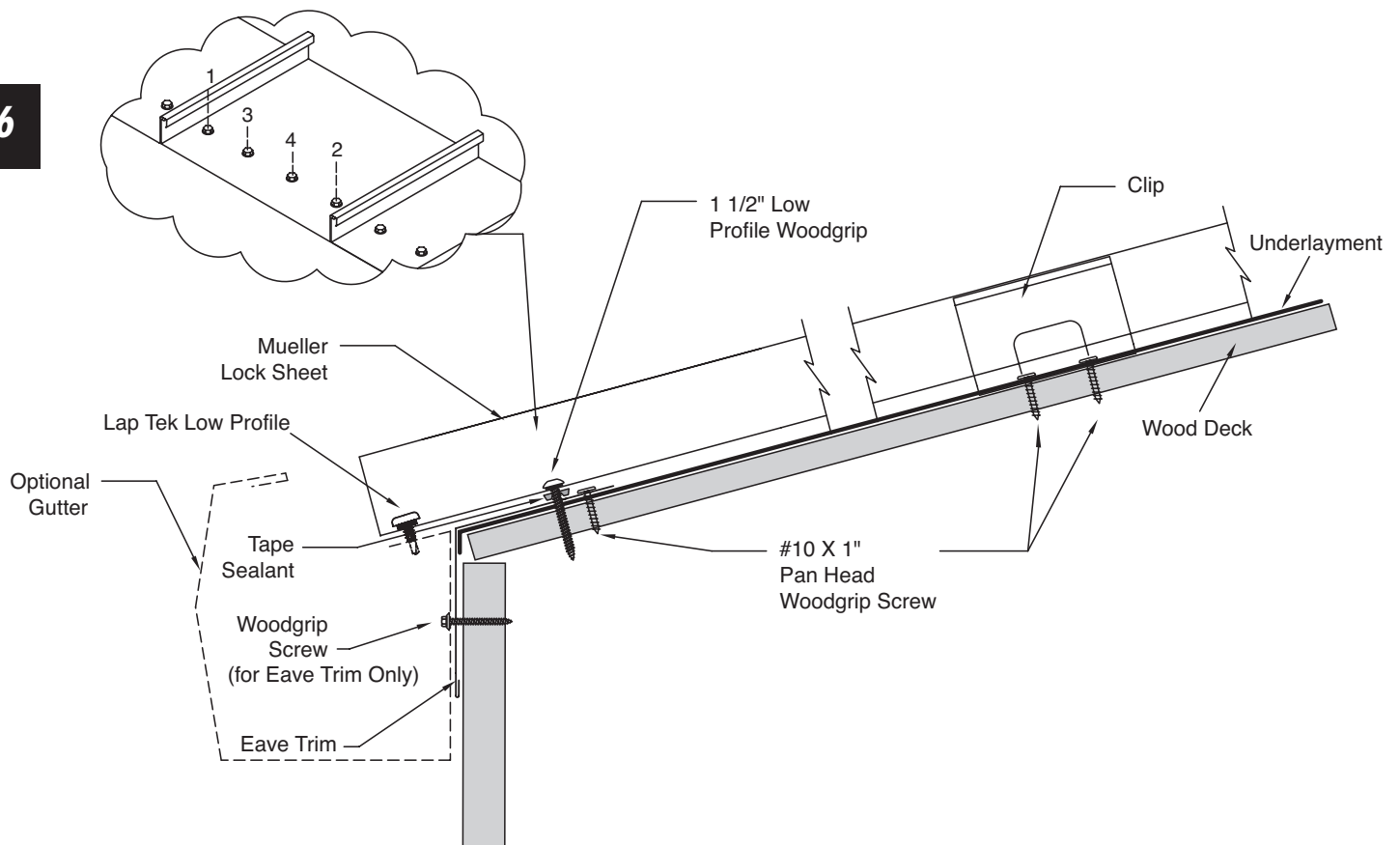


FIXED EAVE | WOOD DECK

Installation Steps: (use only with floating ridge/hip)

1. Install eave trim onto the eave using #10 x 1 pan head screws, 3 per 10'.
2. Apply tape sealant to top leg of the eave trim as shown.
3. Install panel and screw to the eave using 1 1/2" screws. Panel should overhang the eave trim by 1 1/4" to accommodate optional gutter.
4. Seal the ends of the panel legs using tube sealant.

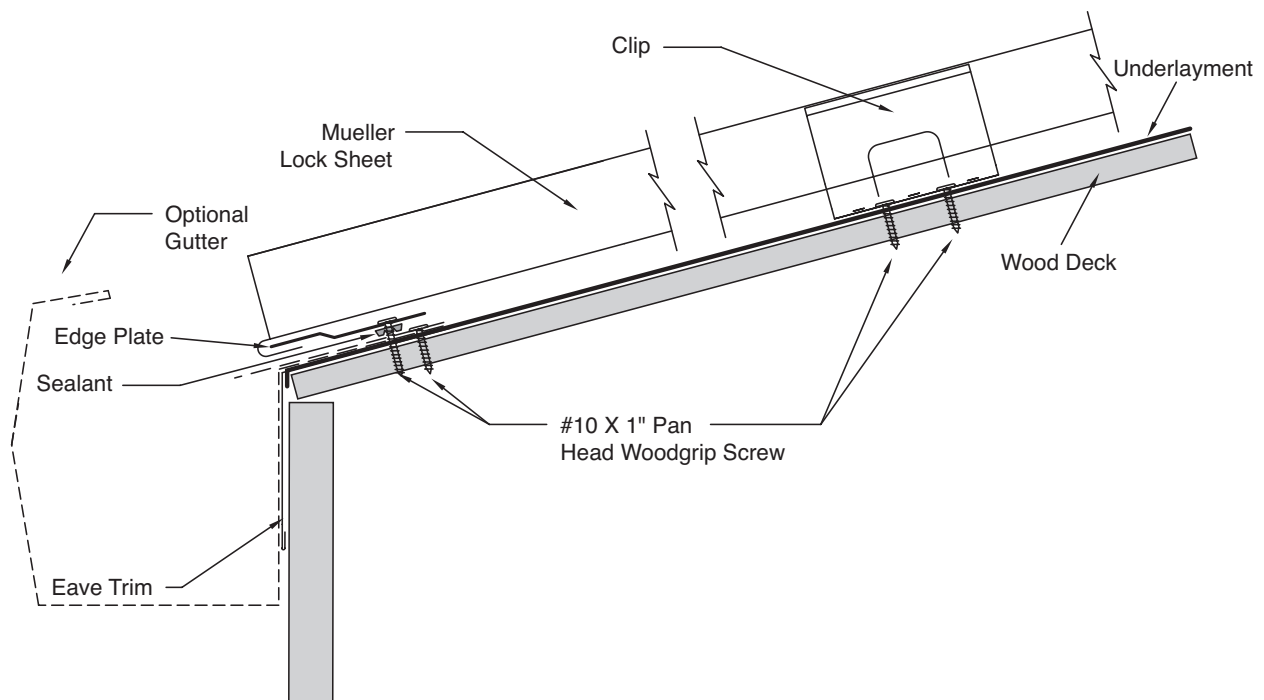
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FLOATING EAVE | WOOD DECK

Installation Steps: (use only with fixed ridge/hip)

1. Install either eave trim or optional gutter onto the eave using #10 x 1 woodgrip pan head screws, 3 per 10'.
2. Apply tape sealant to top leg of the eave trim or gutter as shown.
3. Install edge plate over tape sealant using #10 x 1 woodgrip pan head screws, on 1' centers.
4. Field notch, hem and fold the panel, then slide hemmed edge over edge plate as shown.
5. Attached clips as specified.
6. Seal the ends of the panel legs using tube sealant.

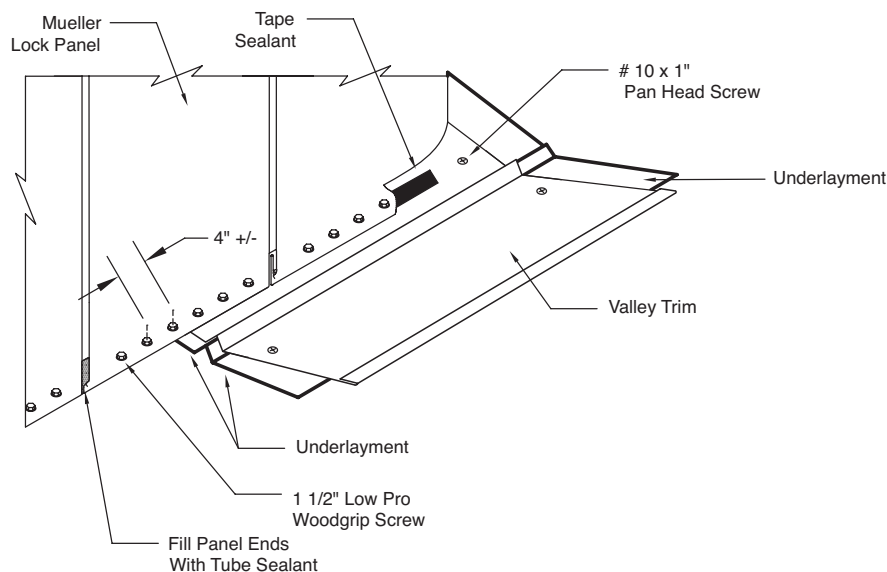
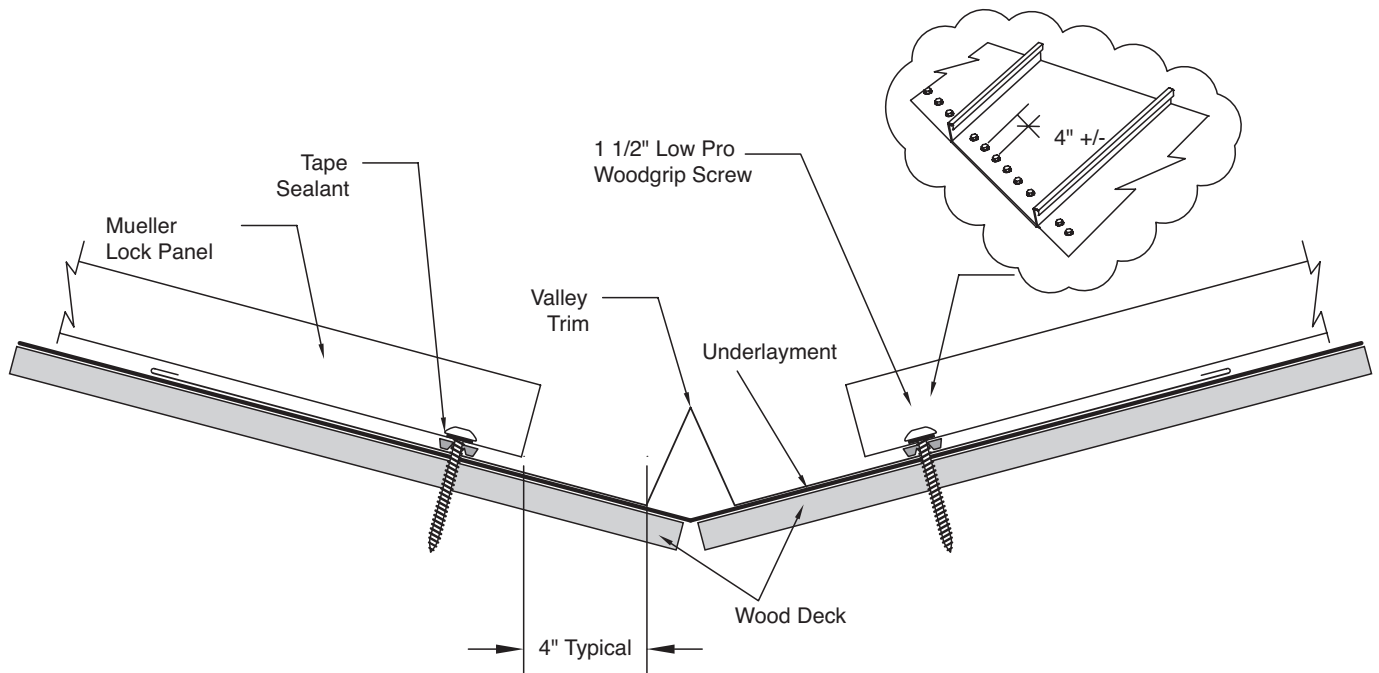


FIXED VALLEY | WOOD DECK

Installation Steps (use only with fixed eave)

1. Install Valley trim over the Underlayment and deck. Secure with #10 x 1" woodgrip pan head screws (5' centers).
2. Install tape sealant 4" to 5" from center of the valley trim.
3. Field cut and attach panel to Valley using 1 1/2" wood grip screws, on 4" centers, through the tape sealant and the Valley Trim into the deck.
4. Seal the ends of the panel legs using tube sealant.

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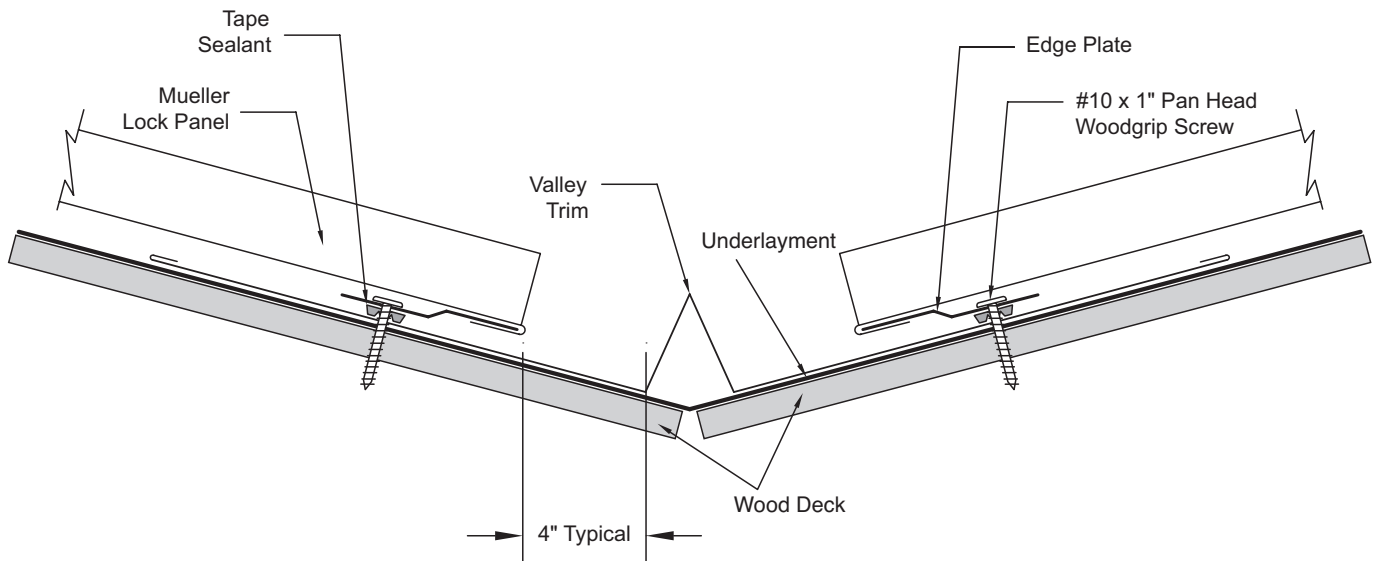


Isometric View

FLOATING VALLEY | WOOD DECK

Installation Steps: (use only with fixed Ridge/Hips)

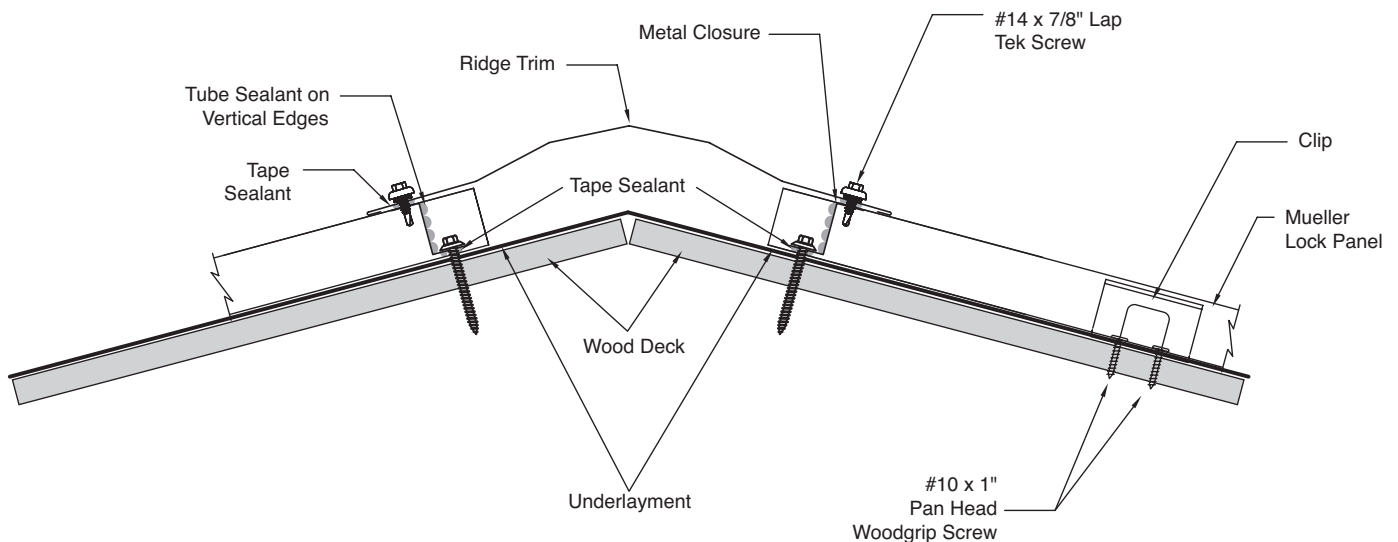
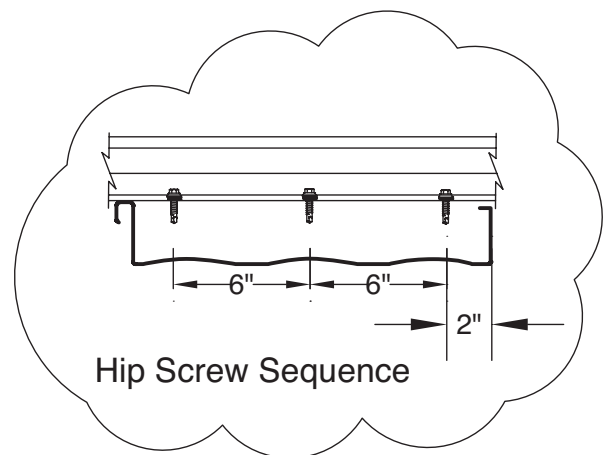
1. Install Valley Trim over the Valley from the bottom up. Secure with #10 x 1 woodgrip pan head screws (5' centers).
2. Install tape sealant 4" to 5" from center of the valley trim.
3. Install edge plates over the tape sealant using #10 x 1 woodgrip pan head screws on 12" centers.
4. Field cut and hem panel ends. Install over edge plate as shown.
5. Seal the ends of the panel legs using tube sealant.



FIXED RIDGE & HIP | WOOD DECK

Installation Steps: (use only with floating eave and valley)

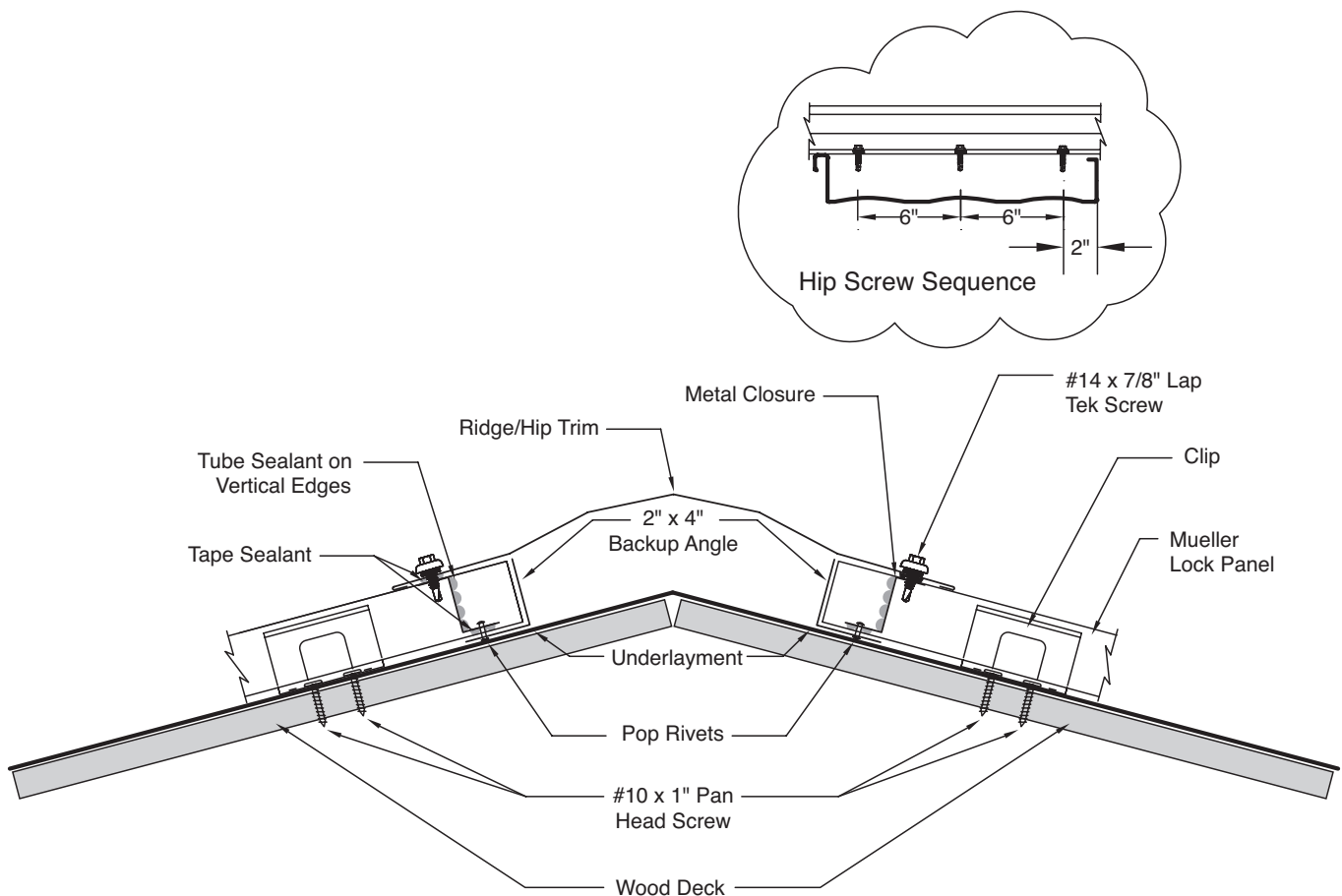
1. Install the tape sealant across the panel, aligned to accommodate ridge trim and metal closure.
2. Fasten metal closure through tape sealant and panel to deck using 1 ½" wood grip screws on 4" centers.
3. Use tube sealant to seal the ends of the metal closure.
4. Apply tape sealant to the top of the metal closure.
5. Fasten Ridge trim to metal closure using #14 x 7/8 lap screws on 6" centers.



FLOATING HIP & RIDGE | WOOD DECK

Installation Steps: (use only with fixed eave or valley)

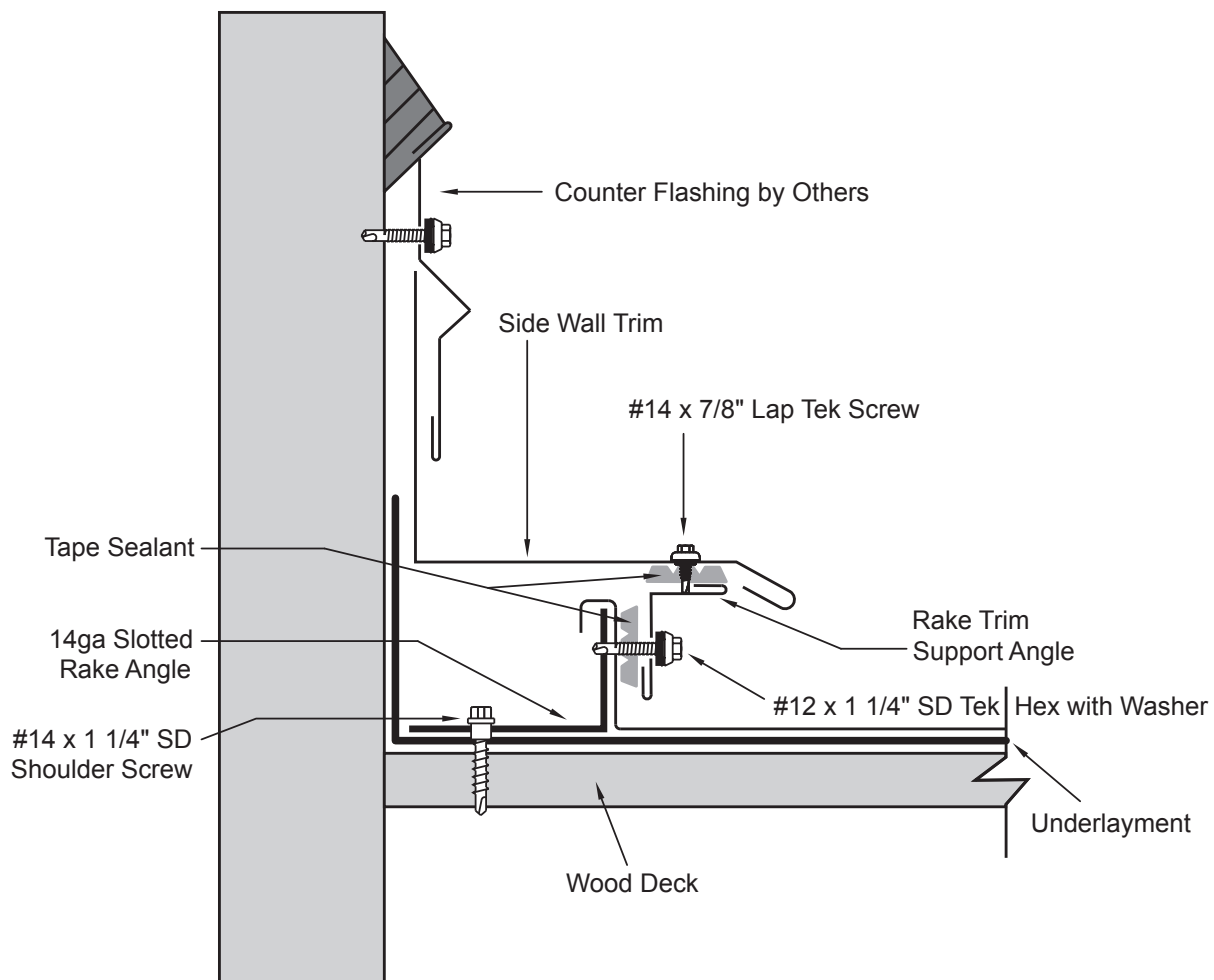
1. Install the panels with the ends bevel cut to the slope if applying to hip.
2. Slide the backup angle under the bottom of the panels at least 2" from the purlin clips with 2" leg turned up as shown.
3. To accommodate the width of the hip/ridge trim, apply the tape sealant to the panel over the backup angle as shown.
4. Field cut and attach Z closure on hips, use metal closures on ridges, attach the closure to the backup angle using pop rivets on 4" centers as shown.
5. Seal the ends of the closures using tube sealant.
6. Apply tape sealant to the top of the closure.
7. Attach ridge/hip trim to the closure using #14 x 7/8" lap screws on 6" centers.



SIDE WALL / PARAPET DETAILS | WOOD DECK

Installation steps:

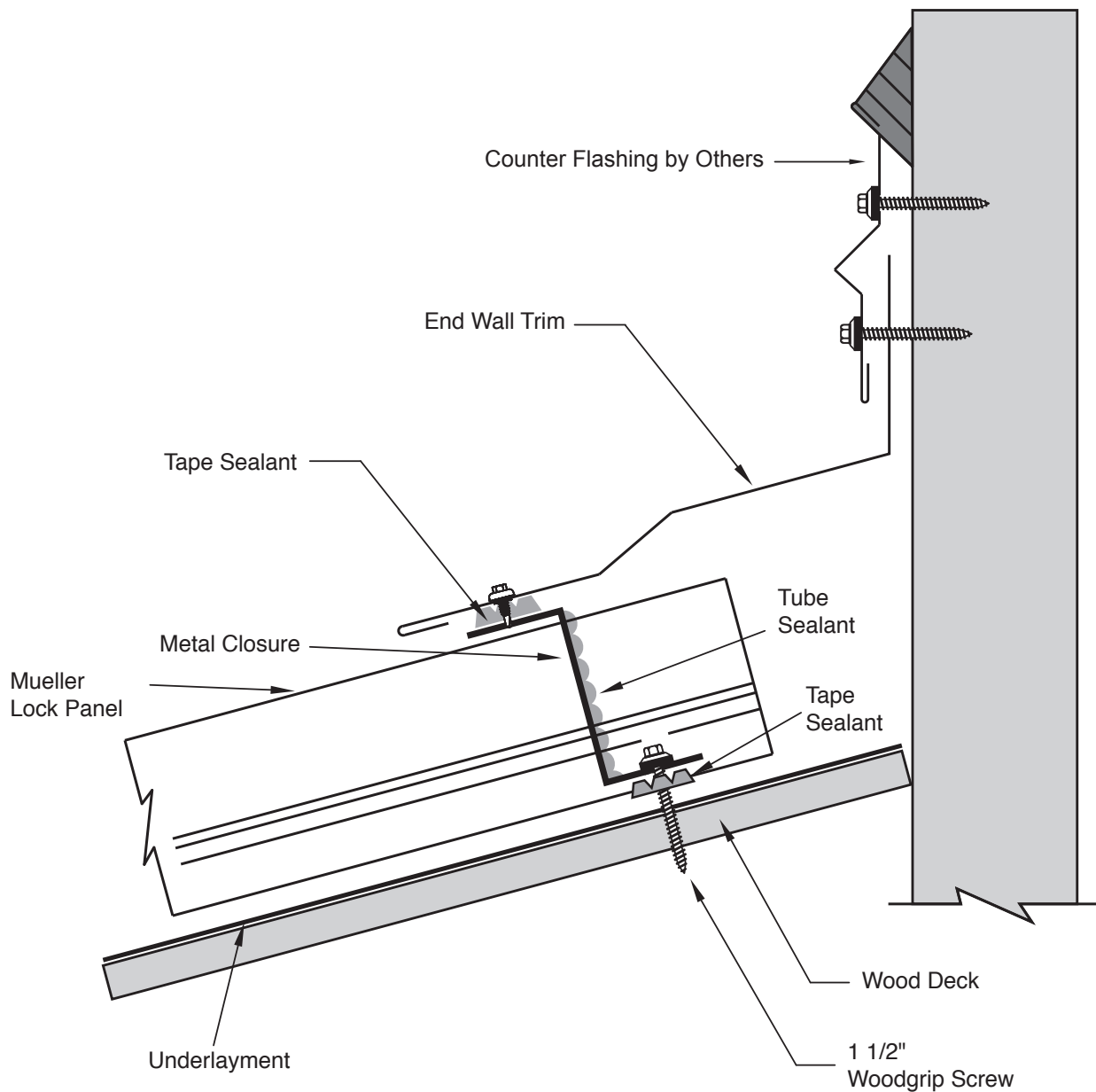
1. First attach the Slotted Rake Angle to the existing wood deck using #14 x 1 1/4" SD Shoulder tek screws as shown.
2. Place the female leg of the first panel over the upturned edge of the Slotted Rake Angle.
3. Install Rake Trim Support Angle as pictured using tape sealant and secure using #12 x 1 1/4" SD screws thru the Rake Trim Support Angle, tape sealant, panel leg and into the 14 ga. Slotted Rake Angle.
4. Apply tape sealant to the top of the Rake Trim Support Angle and install side wall trim as shown with #14 x 7/8" lap screws on 6" centers.
5. Attach the appropriate counter flashing as required by the application. This is supplied by others.
6. For last panel run, field cut the panel if necessary to form a 2" up turned leg that will position against the slotted rake angle when installed. Then complete the trim using the above steps.



FIXED END WALL / PARAPET DETAILS | WOOD DECK

Installation Steps: (use only with floating eave)

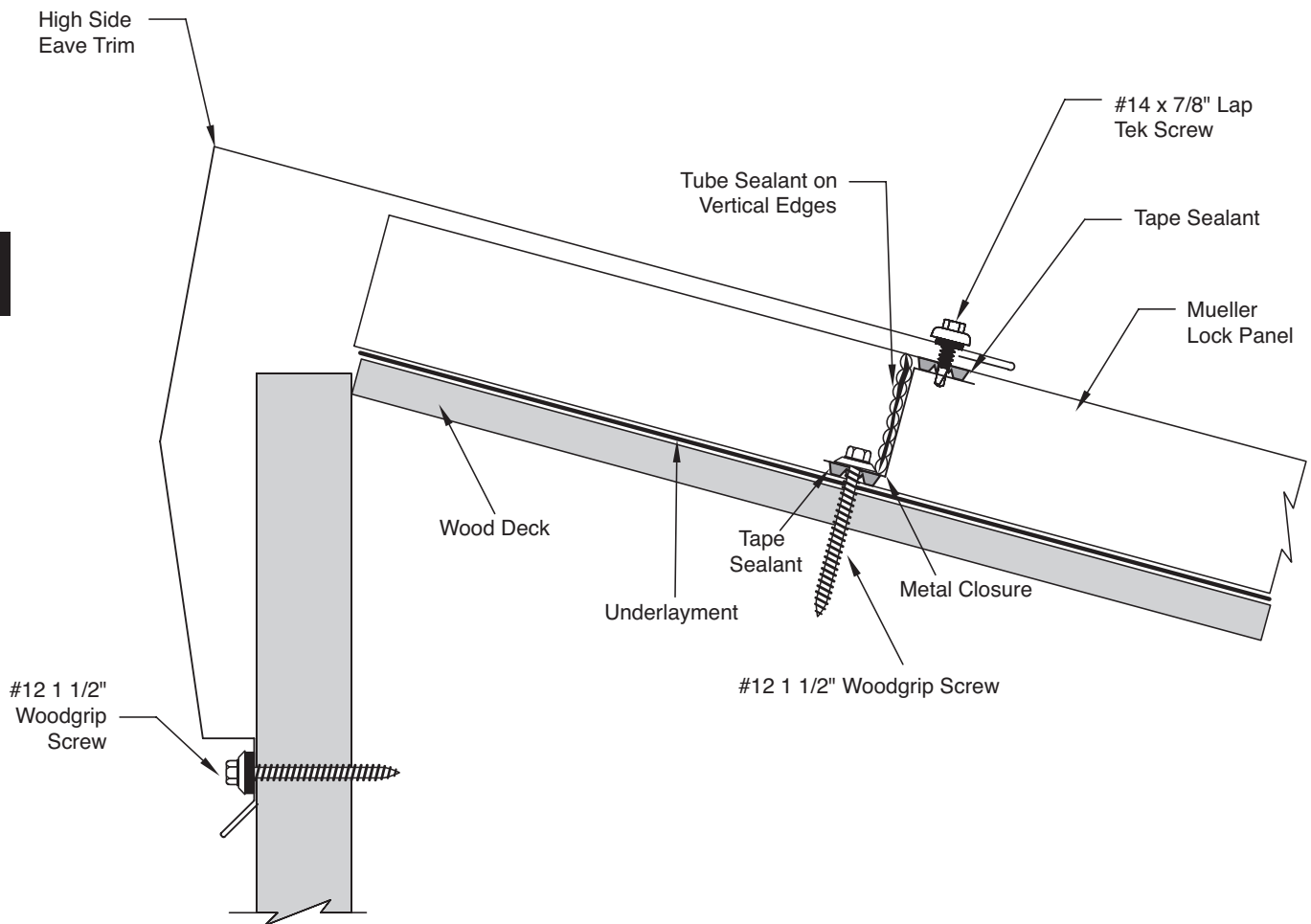
1. To accommodate the placement of the End Wall trim and metal closure, apply the tape sealant across the pan of the panel.
2. Install the closure using woodgrip screws on 4" centers through the panel and closure as shown.
3. Use tube sealant to seal the ends of the metal closure.
4. Apply tape sealant to the top of the closure.
5. Fasten End Wall trim to closure using #14 x 7/8 Lap screws on 6" centers.



FIXED HIGH SIDE EAVE | WOOD DECK

Installation Steps: (use only with floating eave)

1. Apply tape sealant to the panel, to accommodate the high side eave trim and metal closure.
2. Apply closure and attach using 1 ½" woodgrip screws on 4" centers.
3. Seal the closure sides with tube sealant.
4. Apply tape sealant to the top of the metal closure.
5. Attach High side eave trim to the closure using #14 x 7/8" lap screws on 6" centers as shown.

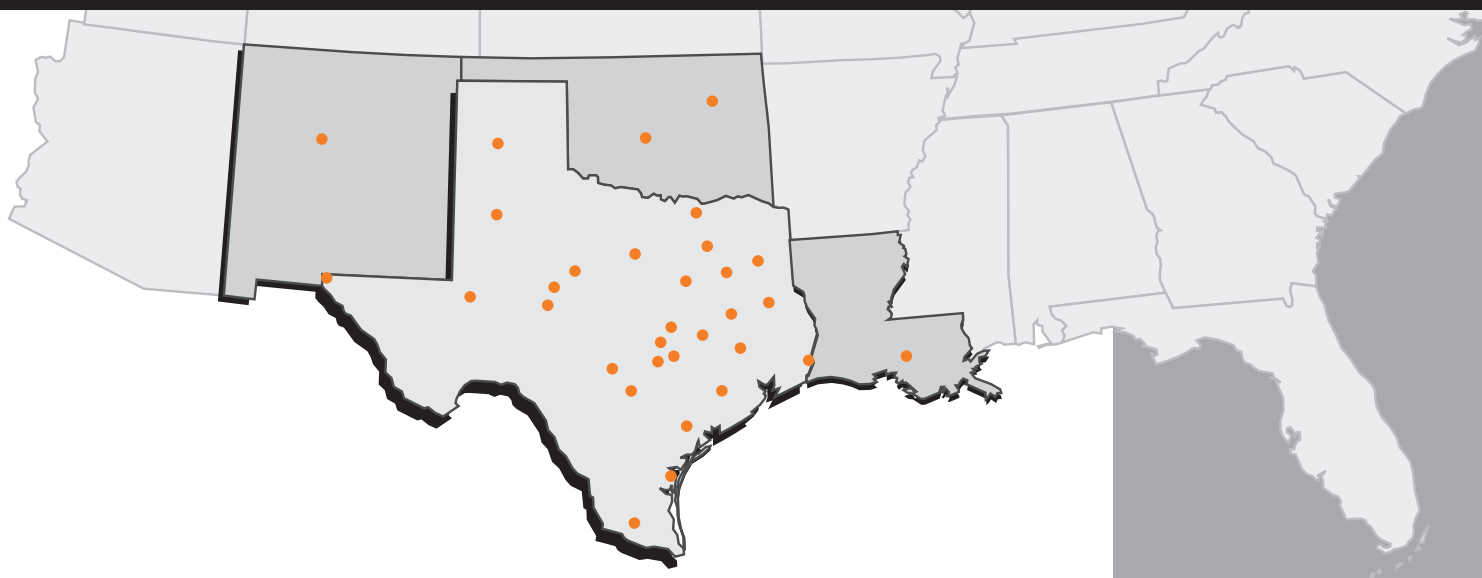


NOTES

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